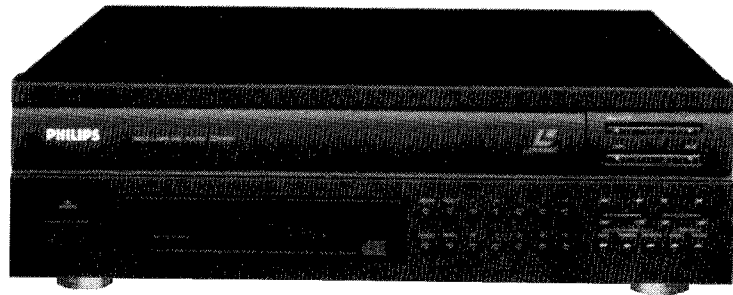


Service  
Service  
Service



45 607A

# Service Manual

- The LDP400/PAL is an advanced Multi Laser Disc player that accepts laser optical discs of all sizes, from 8 cm (3 inch) up to 30 cm (12 inch) with no need of an adapter. Disc type and size detection are fully automatic.
  - Plays all laser discs, CD video and CD discs
  - Full remote control operation.
  - 20 track or chapter programming.
  - Random play mode.
  - Multi-function FTD.
  - Edit function.
- Introduction date B periode 1991
- The optical pick-up assy is operating according the 3-beam tracking principle.  
Type number: KHS-130A  
Codenummer: 4922 691 30237
- Remote control: RC400E CDV code number: 4822 218 10381



(S)

Varning!

Osynlig laserstrålning när denna del är öppnad och spärren är urkopplad. Betakta ej strålen.

(DK)

Advarsel!

Usynlig laserstråling ved åbning når sikkerhedsafbrydere er ude af funktion. Undgå udsættelse for stråling.

(SF)

Varoitus!

Laite sisältää laserdiodin, joka lähettää näkymätöntä silmille vaarallista lasersäteilyä.

(GB)

Safety regulations require that the set be restored to its original condition and that parts which are identical with those specified be used.

**CLASS 1  
LASER PRODUCT**

3122 110 03420


\*Pour votre sécurité, ces documents  
soient être utilisés par des spécia-  
listes agréés, seuls habilités à réparer  
votre appareil en panne\*.



# PHILIPS

- I** Caution and warning  
Mounting instructions  
Standardisation
- II** Specifications
- III** Connection and controls
- IV** Disassembly procedures
- V** Adjustment procedures  
Abbreviation list
- VI** Blockdiagram  
schematic diagrams  
Lay-out of PCB's
- VII** Exploded views
- VIII** Partslist

### 3.1 SAFETY INSTRUCTIONS

- Safety regulations demand that the set be restored to its original condition and that components identical with the original types be used.  
Safety components are marked by the symbol .

#### - ESD



All IC's and many other semi-conductors are susceptible to electrostatic discharges (ESD). Careless handling during repair can reduce life drastically.

When repairing, make sure that you are connected with the same potential as the mass of the set via a wrist wrap with resistance. Keep components and tools also at this potential. For detailed information see "Handling ESD-sensitive components".

- A set to be repaired should always be connected to the mains via a suitable isolating transformer.
- never replace any modules or any other parts while the set is switched on.
- Use plastic instead of metal alignment tools. This in order to prelude short-circuit or to prevent a specific circuit form being rendered unstable.

### 3.2 SERVICING OF SMDs (Surface Mounted Devices)

#### 3.2.1 General cautions on handling and storage

- Oxidation on the SMDs terminals results in poor soldering. Do not handle SMDs with bare hand.
- Avoid for storage places that are sensitive to oxidation such as places with sulfur or chlorine gas, direct sunlight, high temperatures or a high degree of humidity.  
As a result the capacitance or resistance value of the SMDs may be affected.
- Rough handling of circuit boards containing SMDs may cause damage to the components as well as the circuit boards. Circuit boards containing SMDs should never be bent or flexed. Different circuit board materials expand and contract at different rates when heated or cooled and the components and/or solder connections may be damaged due to the stress. Never rub or scrape chip components as this may cause the value of the component to change. Similarly, do not slide the circuit board across any surface.

#### 3.2.2 Removal of SMDs

- Heat the solder (for 2-3 seconds) at each terminal of the chip. Small components can, by means of litz wire and a limited horizontal force, be removed with the soldering iron. They can also be removed with a solder sucker (see Fig. 1a) or
- While holding the SMD with a pair of tweezers take it off gently using the soldering iron's heat applied to each terminal (see Fig. 1b).
- Remove the excess solder on the solder lands by means of litz wire or a solder sucker (see Fig. 1c).

##### 3.2.2.1 Caution on removal:

- When handling the soldering iron, use suitable pressure and be careful.
- When removing the chip, do not use undue force with the pair of tweezers.
- The soldering iron to be used (approx. 30 W), must preferably be provided with a thermal control (soldering temperature about 225 to 250°C).
- The chip, once removed, must **never** be used again.

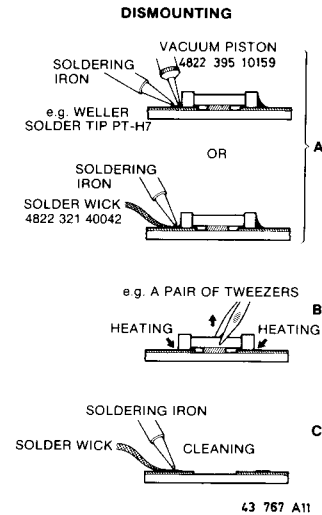


Fig. 1

#### 3.2.3 Attachment of SMDs

- Locate the SMD on the solder lands by means of tweezers and solder the component at one side. Ensure that the component is positioned well on the solder lands (see Fig. 2a).
- Next complete the soldering of the terminals of the component (see Fig. 2b).

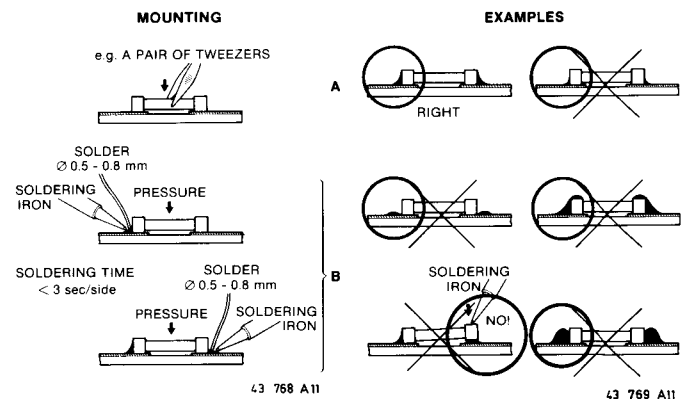


Fig. 2

Fig. 3

##### 3.2.3.1 Caution on attachment:

- When soldering the SMD terminals, do not touch them directly with the soldering iron. The soldering must be as quick as possible; care must be taken to avoid damage to the terminals and the body itself.
- Keep the SMD's body in contact with the printed board when soldering.
- The soldering iron to be used (approx. 30 W) must preferably be provided with a thermal control (soldering temperature about 225 to 250°C).
- Soldering should not be done outside the solder land.
- Soldering flux (of rosin) may be used but should not be acidic.
- After soldering, let the SMD cool down gradually at room temperature.
- The quantity of solder must be proportional with the size of the solder land. If the quantity is too great, the SMD might crack or the solder lands might be torn loose from the printed board (see Fig. 3).

### 3.3 HANDLING ESD-SENSITIVE COMPONENTS

#### 3.3.1 Personal safety

The testing, handling and replacing of ESD-sensitive components requires special attention for personal safety. A person dealing with ESD-sensitive components should, normally speaking, be connected via a resistance to the same potential as the chassis of the set to protect him against direct contact with the supply voltage.

This resistance is often applied in the connection lead of wrist wraps. If necessary, make use of an isolating transformer.

#### 3.3.2 Storage and transport

Transport and store the circuits and PCBs in their original packages.

As an alternative to the original package one may use a conductive material or special IC package which short-circuits all the pins of the component with one another.

Always discharge the package before opening it.

#### 3.3.3 Testing or handling

Work on a conductive surface when testing loose circuits and components or when transferring components and circuits from one package to another.

Use a conductive wrist wrap with lead to make an electrical connection between the conductive surface and yourself via a resistance in the connection lead of the wrist wrap.

Connect equipment and tools also with this conductive surface.

Do not connect any signals to inputs as long as the power supply of the set to be tested is off.

All the inputs that are not used should be connected either to ground or to the supply voltage. When testing, do not use any freon sprays for under-cooling of sensitive components.

#### 3.3.4 Mounting ESD-sensitive components

Mount ESD-sensitive components only after all other components have been mounted.

Make sure that the components themselves, the metal parts of the PCB, mounting equipment and mounting operator are at the same potential level as the chassis of the set.

If it is impossible to ground the PCB, the mounting operator should pick the PCB up before bringing it into contact with the components to be replaced.

#### 3.3.5 Soldering

Soldering iron tips, also those of low-voltage soldering stations, should be kept at the same potential as the components and the PCB.

It is better to use solder-removing braid than solder suckers.

#### 3.3.6 Electrostatic charges

One should stick to the precautionary measures also after the ESD-sensitive components have been mounted on the PCB. Until the sub-PCBs have been incorporated into a complete system on which the correct supply voltages are connected, the PCB is nothing more than an extension of the conductors of the components on this PCB. To prevent electrostatic discharges from passing to the components via the terminals, we recommend that you apply conductive clips or conductive tape on the terminals of the PCB.

#### 3.3.7 Transients (switch-on phenomena)

To prevent permanent damages as a result of switch-on phenomena, no ESD-sensitive components, or PCBs populated with these components, should be inserted in or removed from test-sockets or systems with the supply voltage on.

Prevent switching peaks on the mains as a consequence of switching electric equipment, relay and DC lines on and off.

#### 3.3.8 Working environment

The work bench for the service technician should look like the one shown in the figure.

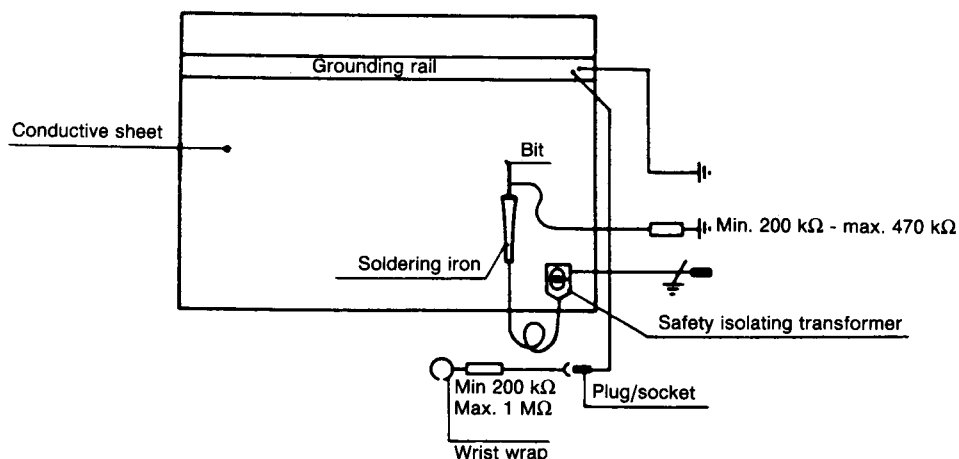
#### 3.3.9 Replacement of the Flat Pack IC's

For replacing a component see Fig. 6 Dismounting and Mounting. Also a number of precautions and examples is given.

When replacing a flat pack, rosin flux applied to the device leads will ensure a good soldered joint.

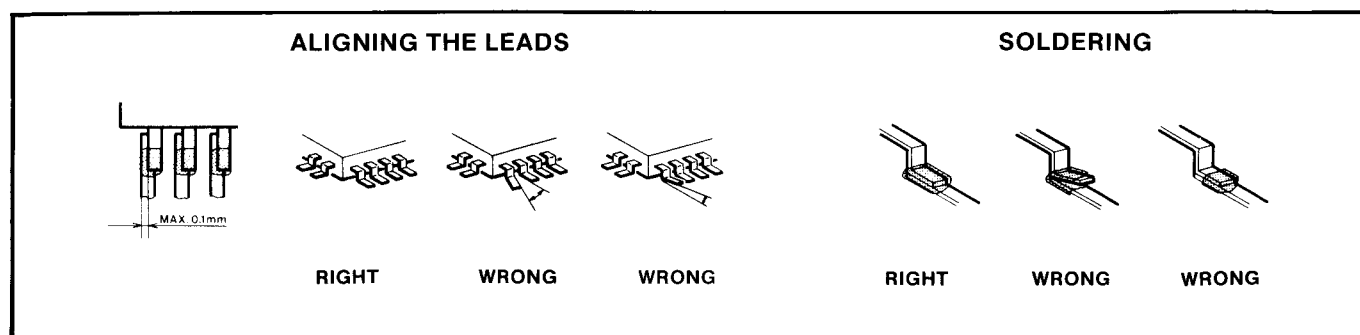
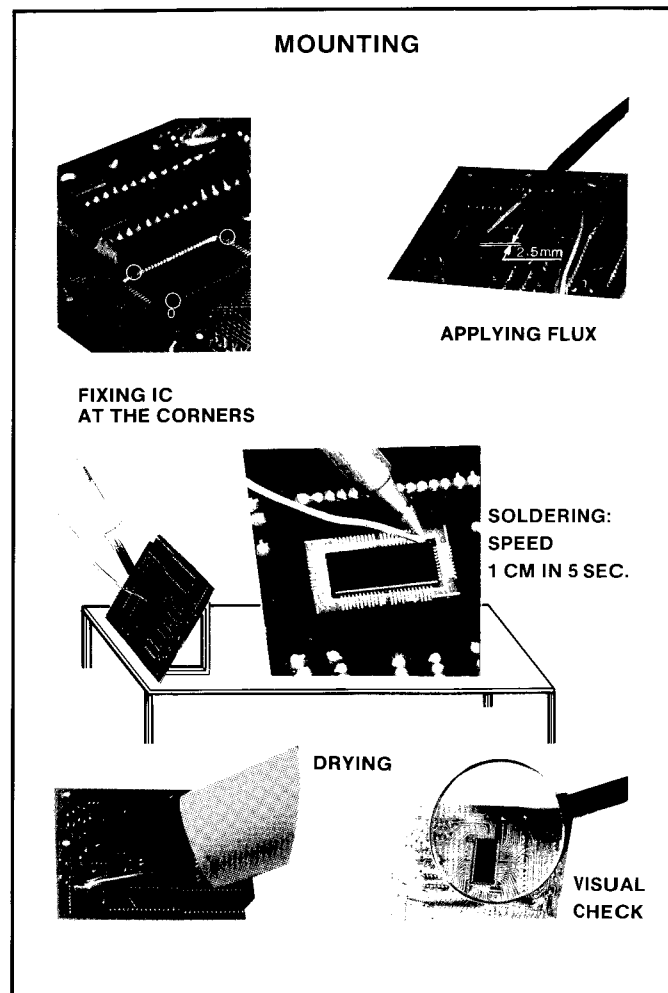
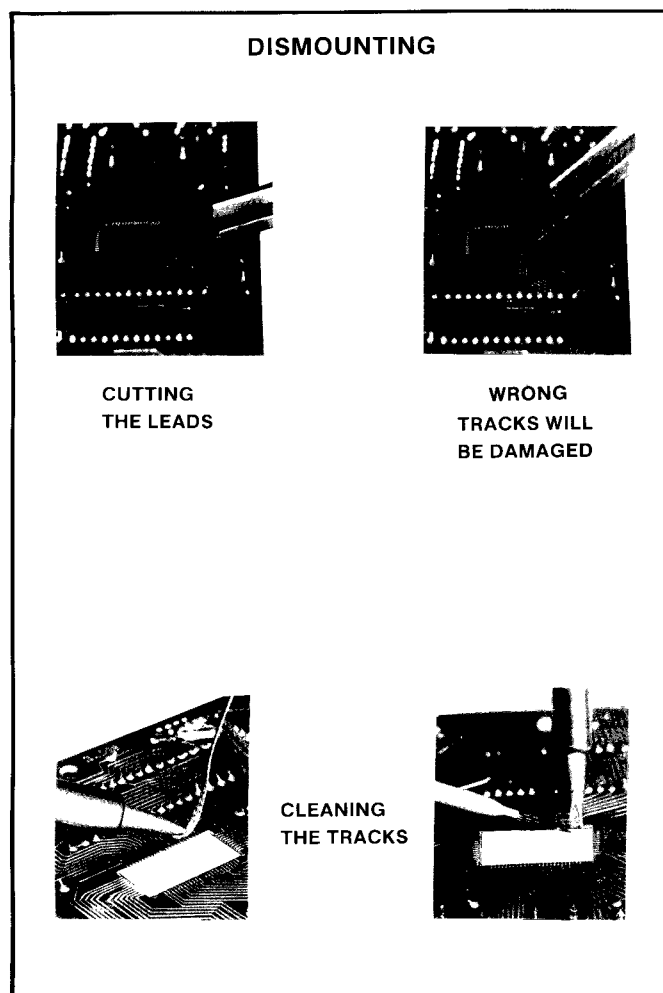
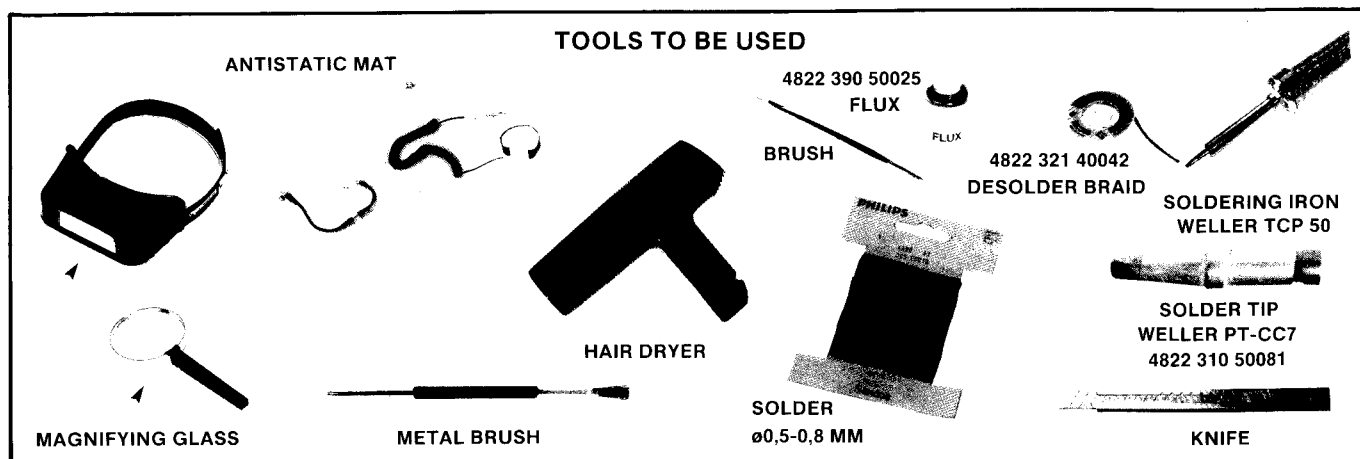
Since rosin flux, when not properly heated by the soldering process, is sticky, it will attract dust which will result in component degeneration over a period of time.

The removal of excess flux with a cleaner will not solve this problem because the flux is then even spread over a greater area by the cleaner. Drying of the flux can be accomplished by blowing the area with a common hair dryer for 1 or 2 minutes at a distance of approx. 10 centimeters.



Special attention should be paid in regions having a dry atmosphere and when the floor is covered with a nylon carpet or such.

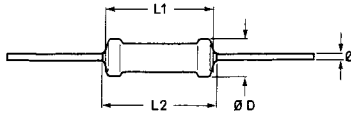




### 3.4 CODENUMBERS FOR STANDARDIZED RESISTORS

Unless otherwise specified, all defective resistors in the circuits of the set can be replaced by standardized types, mentioned in this chapter.

#### VR25, VR37 high-ohmic/high-voltage resistors



type	D <sub>max</sub>	L <sub>1 max</sub>	L <sub>2 max</sub>	d
VR25	2,5	6,5	7,5	0,6

type	D <sub>max</sub>	L <sub>1 max</sub>	L <sub>2 max</sub>	d
VR37	3,7	9,0	10,0	0,7

Range VR25 : 100 K $\Omega$  to 22 M $\Omega$

Range VR37 : 100 K $\Omega$  to 33 M $\Omega$

Composition of the service number for the VR25 and VR37  
Main subgroup: 4822 053 20... and 4822 053 21...

The codenumber above is completed by inserting the first two figures (resistance code) followed by the multiplier.

4 for R = 100K to 910 K $\Omega$   
5 for R = 1M to 9.1 M $\Omega$   
6 for R = or > 10M

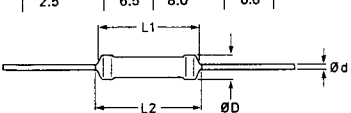
Example's:

The serv.nbr. for a VR25 resistor of 100 K $\Omega$   
is 4822 053 20104

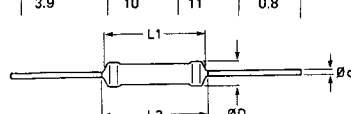
The serv.nbr. for a VR37 resistor of 33 M $\Omega$   
is 4822 053 21336

#### PR01, PR02 and PR03 power metal film resistors

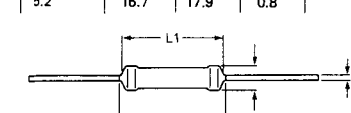
$\phi D_{max}$	L1	L2 <sub>max</sub>	$\phi d$
2.5	6.5	8.0	0.6

$\phi D_{max}$	L1 <sub>max</sub>	L2 <sub>max</sub>	$\phi d$
3.9	10	11	0.8

$\phi D_{max}$	L1 <sub>max</sub>	L2 <sub>max</sub>	$\phi d$
5.2	16.7	17.9	0.8

Rated dissipation at T(amb) = 70 degrees :

PR01 = 1 Watt, PR02 = 2 Watt, PR03 = 3Watt

Composition of the service number for the PR01, PR02 and PR03

Main subgroup: 4822 053 10... ; 4822 053 11... and 4822 053 12...

The codenumber above is completed by inserting the first two figures (resistance code) followed by the multiplier.

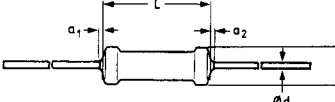
8 for R= 1 to 9,1  $\Omega$   
9 for R= 10 to 91  $\Omega$   
1 for R= 100 to 910  $\Omega$   
2 for R= 1 to 9,1 K $\Omega$   
3 for R= 10 to 91 K $\Omega$   
4 for R= 100 to 910 K $\Omega$   
5 for R= or > 1 M $\Omega$

Example:

The serv.nbr. of a PR01 resistor of 47  $\Omega$   
is: 4822 053 10479

The serv.nbr. of a PR03 resistor of 1 M $\Omega$   
is: 4822 053 12105

#### NFR25 fusible resistors



D <sub>max</sub>	L <sub>max</sub>	d	a <sub>1</sub> + a <sub>2</sub>
2.5	6.5	0.6	≤ 1

Composition of the service number for the NFR25  
Main subgroup: 4822 052 10...

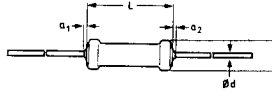
The codenumber above is completed by inserting the first two figures (resistance code) followed by the multiplier.

8 for R= 1 to 9,1  $\Omega$   
9 for R= 10 to 91  $\Omega$   
1 for R= 100 to 910  $\Omega$   
2 for R= 1 to 9,1 K $\Omega$   
3 for R= 10 to 91 K $\Omega$

Example:

The service number of a resistor of 47  $\Omega$   
is: 4822 052 10479

#### NFR25H fusible resistors



D <sub>max</sub>	L <sub>max</sub>	d	a <sub>1</sub> + a <sub>2</sub>
2,5	6,5	0,6	≤ 1

Composition of the service number for the NFR25H  
Main subgroup: 4822 052 11...

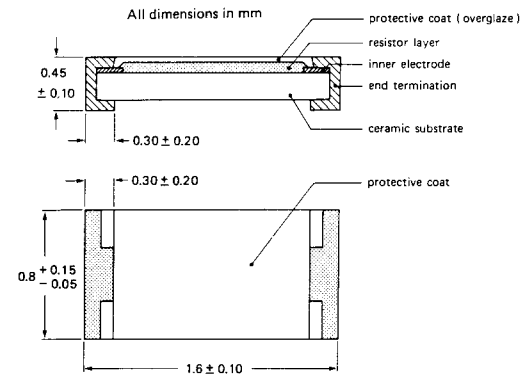
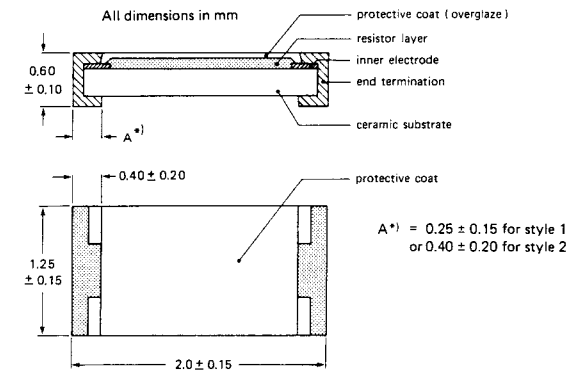
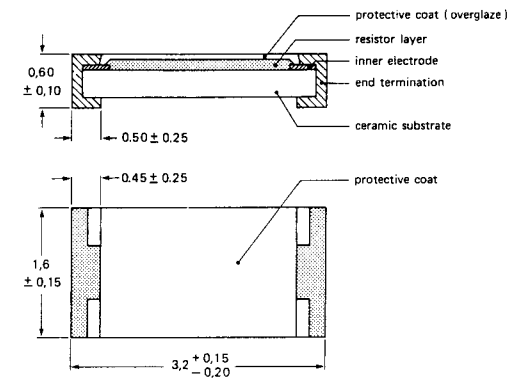
The codenumber above is completed by inserting the first two figures (resistance code) followed by the multiplier.

8 for R= 1 to 9,1  $\Omega$   
9 for R= 10 to 91  $\Omega$   
1 for R= 100 to 910  $\Omega$   
2 for R= 1 to 9,1 K $\Omega$   
3 for R= 10 to 91 K $\Omega$

Example:

The service number of a resistor of 47  $\Omega$   
is: 4822 052 11479

RC-01, RC-11 AND RC-21 chip resistors



Absolute max. dissipation :  
RC-01 : 0,25 W, RC-11 : 0,10 W, RC-21 : 0,062 W.

Range: RC-01 0 Ω TO 10 MΩ  
RC-11 0 Ω TO 10 MΩ  
RC-21 0 Ω TO 6,8 MΩ

Composition of the service number for the RC-01,RC-11 and RC-21  
Main subgroup: 4822 051 10... , 4822 051 20... and 4822 051 30...  
The codenumber above is completed by inserting the first two figures (resistance code) followed by the multiplier.

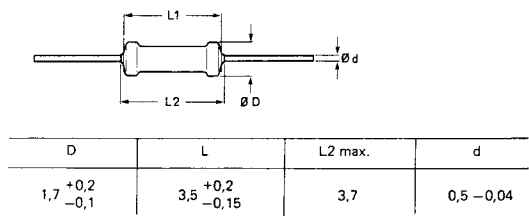
- 8 for R= 0 to 9.1 Ω
- 9 for R= 10 to 91 Ω
- 1 for R= 100 to 910 Ω
- 2 for R= 1 to 9.1 KΩ
- 3 for R= 10 to 91 KΩ
- 4 for R= 100 to 910 KΩ
- 5 for R= 1 to 9.1 MΩ
- 6 for R= or > 10 MΩ

Example's:  
The serv.nbr. for a RC-01 resistor of

0 Ω is 4822 051 10008  
The serv.nbr. for a RC-11 resistor of  
0 Ω is 4822 051 20008  
The serv.nbr. for a RC-21 resistor of  
0 Ω is 4822 051 30008

The serv.nbr. for a RC-01 resistor of  
10 Ω is 4822 051 10109  
The serv.nbr. for a RC-11 resistor of  
10 Ω is 4822 051 20109  
The serv.nbr. for a RC-21 resistor of  
10 Ω is 4822 051 30109

MRS16T metal film resistors with low-inductance

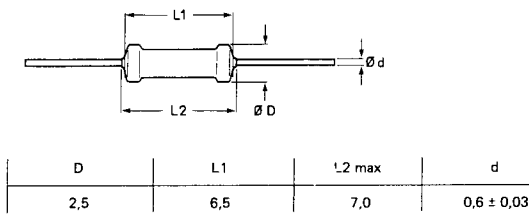


Composition of the service number for the MRS16T  
Main subgroup: 4822 050 1....  
The codenumber above is completed by inserting the first three figures (resistance code) followed by the multiplier.

- 8 for R= 4,99 to 9,76 Ω
- 9 for R= 10 to 97,6 Ω
- 1 for R= 100 to 976 Ω
- 2 for R= 1 to 9,76 KΩ
- 3 for R= 10 to 97,6 KΩ
- 4 for R= 100 to 976 KΩ
- 5 for R= or > 1 MΩ

Example:  
The service number of a resistor of 487 Ω is:  
4822 050 14871

MRS25 metal film resistors (0,5%)



Composition of the service number for the MRS25  
Main subgroup: 4822 050 2....

The codenumber above is completed by inserting the first three figures (resistance code) followed by the multiplier.

- 8 for R= 1 to 9,76 Ω
- 9 for R= 10 to 97,6 Ω
- 1 for R= 100 to 976 Ω
- 2 for R= 1 to 9,76 KΩ
- 3 for R= 10 to 97,6 KΩ
- 4 for R= 100 to 976 KΩ
- 5 for R= 1 to 9,76 MΩ
- 6 for R= or > 10 MΩ

Example:  
The service number of a resistor of 976 Ω is:  
4822 050 29761

II. SPECIFICATIONS

● FORMAT

System (or Type):	Optical videodisc system complies with Philips specifications
Usable disc:	8 cm CD'' 20 Min. 12 cm CD: 70 Min. CDV single: Video 6 Min. Audio 20 Min. 30 cm LD (CLV) disc: 60 Min./side 30 cm LD (CAV) disc: 30 Min./side 20 cm LD (CLV) disc: 20 Min./side 20 cm LD (CAV) disc:

● CONNECTIONS:

Video:	
ANT IN:	UHF input
VHF Output	For PAL TV receiver (75 ohms, unbalanced)
Video Output:	1 Vp-p (75-ohms load, sync. negative) cinch connector

Audio:	
Analog output:	200 mVeff (1 kHz, 40%),
Digital signal characteristics	
Frequency response:	3 Hz to 20 kHz ±0.5 dB
Signal-to-noise ratio:	97 dB
Dynamic range:	94 dB
Distortion rate:	0.003% (1 kHz, −20 dB)

● GENERAL

Power requirements:	220 V/240 V AC, 50 Hz
Power consumption:	39 W
Weight:	12 kg
Dimensions (W x H x D):	420 x 130 x 425 mm
Operational temperature:	+5°C to 35°C.
Humidity range:	5 to 90% (No condensation)
Safety requirements	IEC 65 (BS415 for U.K.)

● ACCESSORIES

Remote control Transmitter

● LASER DIODE

Laser type:	Semi conductor AL GA AS
Wave length:	780 nm
Output power:	3,3 mW typical

● OTHERS

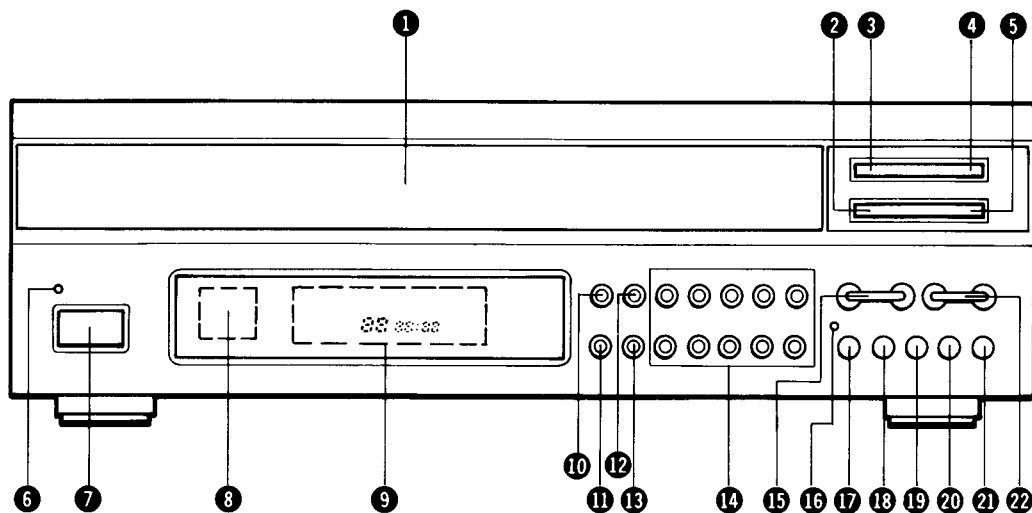
Auto audio digital output:	When playing discs having a digitally-recorded audio signal, audio reproduction circuit is automatically changed to the audio digital circuit.
----------------------------	------------------------------------------------------------------------------------------------------------------------------------------------------------

Specifications and design subject to change without notice.

The right is reserved to change data if necessary

This CD Video player complies with radio interference requirements  
as laid down in EC regulations.

### III. CONNECTION AND CONTROLS



#### GLOSSARY OF TERMS

CAV	Constant Angular Velocity
CLV	Constant Linear Velocity
CDV	Compact Disc Video
CD	Compact Disc
LD	Laser Disc
TOC	Table of Contents
FTD	Fluorescent Tube Display
OSD	On-Screen Display

### 1 DISC TRAY

Place a disc on the tray.

The tray slides out by pressing the OPEN/CLOSE (▲) button on the player or by pressing the OPEN/CLOSE on the remote control transmitter.

### 2 STOP (■) BUTTON

When this button is pressed during play, the disc rotation stops.

In the Stop mode, when more than 10 minutes have elapsed, the player enters the Stand-By mode automatically.

### 3 OPEN/CLOSE (▲) BUTTON

Press this button to open and close the disc tray.

When this button is pressed with the disc placed on the tray, the disc tray closes, and the TOTAL TRACK/CHAP and TOTAL TIME appear on the display of the player while the TOTAL TRACK/CHAP, TOTAL TIME and music calendar are displayed on the monitor screen, then the player enters the stop mode.

However, if an LD with no TOC is loaded, playback will start automatically.

When this button is pressed during play, disc rotation stops and the disc tray will open.

When this button is pressed with the disc tray open, the disc tray closes.

While the disc tray is the opening or closing the CD, CDV or LD indicator flashes.

### 4 PLAY (▶) BUTTON

When this button is pressed after placing a disc on the disc tray, the disc slides into the player and play starts.

- Pressing this button in Stop mode starts play.
- Pressing this button during play moves the play position to the beginning of the chapter or track being played, and re-starts play from there.
- Pressing this button can also start program play.
- Pressing this button during playback in a mode other than normal Play mode causes normal Play mode to resume.

### 5 PAUSE (⏸) BUTTON

When this button is pressed during Play mode, play is stopped temporarily. To resume play, press the PLAY button, or the PAUSE button again.

### 6 STANDBY INDICATOR

When the AC cord is plugged into an AC outlet, the player enters the Stand-By mode (Normal status: If the disc tray is open, it will be closed.), and this indicator lights.

When the STANDBY button is pressed, the indicator lights up to show that the unit is in the stand-by mode. It will go out when the power is turned ON.

### 7 ON/STANDBY BUTTON

When this button is pressed, the player enters the Stand-By mode and the STANDBY indicator lights up. (All the data stored in the memory are then erased.)

Pressing this button and any of the OPEN/CLOSE (▲), PLAY (▶), STOP (■), PAUSE (⏸), SKIP (⏮, ⏭) buttons turns the power on.

*Note: In the Stand-By mode, no operations other than the above are possible.*

### 8 REMOTE SENSOR

This is the receiver for the signal transmitted from the remote control transmitter.

### 9 MULTI-FUNCTION DISPLAY

### 10 RECALL BUTTON

Press this button to check the programmed contents.

### 11 CANCEL BUTTON

Use this button in the following cases.

- To cancel repeat play.
- To correct an entry made using the numeric buttons (only during programming). When this button is pressed again, the program mode will be cancelled.
- To cancel Programmed play.
- To cancel random play.
- To cancel A-B repeat.

### 12 SELECT BUTTON (LD)

Press this button to recall the specific position you want to view and/or listen to (search operation).

With a LD (CAV) disc, pressing this button activates frame number search mode. With a LD (CLV) extended play disc, pressing this button activates time number search mode.

### 13 ENTER BUTTON

Press this button to enter a program for programmed play.

### 14 NUMBERED BUTTONS

Use these buttons when searching or programming chapters or tracks.

### 15 SKIP (⏮ / ⏭) BUTTONS

Press one of these buttons to skip to the beginning of a chapter or track.

⏭ : When this button is pressed during Play mode, the beginning of the next chapter or track is detected. When it is kept pressed, the chapter or track number is advanced continuously.

⏮ : When this button is pressed during Play mode, the beginning of the current chapter or track is detected.

When it is kept pressed, the chapter or track number is reversed continuously.

### 16 EDIT INDICATOR

Lights up when the EDIT button is pressed. It lights up during EDIT play.

### 17 EDIT BUTTON

With this function, an interval of four seconds will be left between tracks during play. It is convenient when recording from a disc to tape.

Press this button when entering the edit program.

### 18 RANDOM BUTTON

Press this button to start random play.

(Effective only for CD, CDV-Single, and LD disc with TOC)

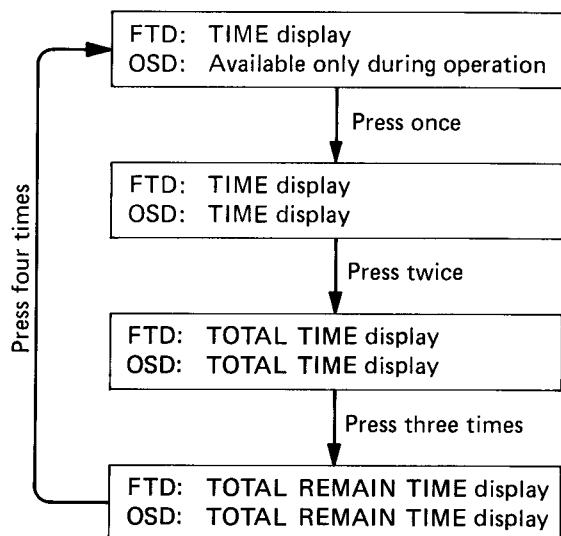
### 19 PROGRAM BUTTON

This button is used to program the desired chapters or tracks in a desired order (programmed play).

## 20 DISPLAY MODE BUTTON

This button is used to changed the contents of the Fluorescent Tube Display (FTD) on the player and On-Screen Display (OSD) on the monitor screen.

*Note: This function is effective only when Display ON/OFF is ON (and both FTD and OSD are activated).*



Displayed contents differ depending on the disc being played.

– Not with CD-audio

## 22 SEARCH BUTTONS

When one of these buttons is pressed and held down during Play mode, the player searches forward or backward.

▶▶ : Forward search.

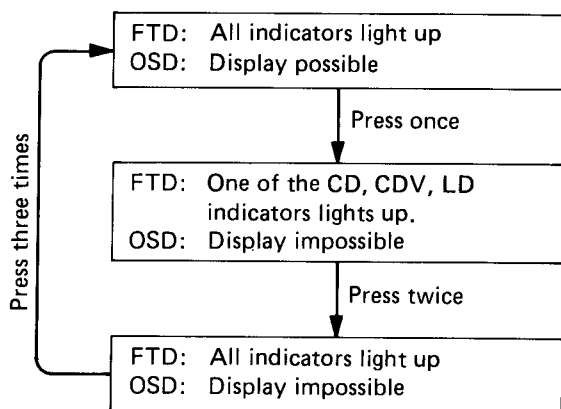
◀◀ : Backward search.

The search speed varies in two steps. It is low for the first two seconds after the button is pressed, and then becomes high.

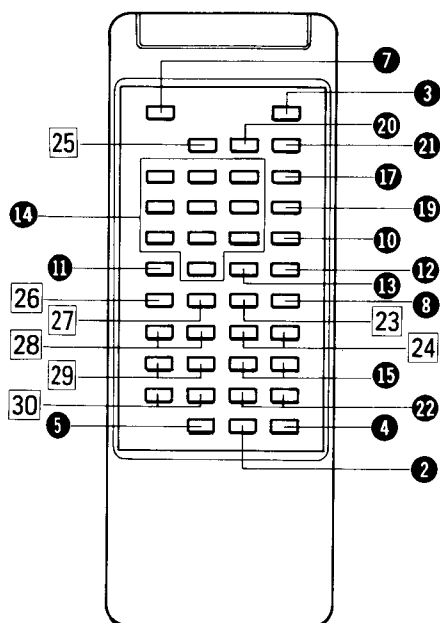
## 21 DISPLAY ON/OFF BUTTON

This button is used to switch off the Fluorescent Tube Display (FTD) on the player or the On-Screen Display (OSD) on the TV.

Display status which depends on the setting of the display ON/OFF button is shown below.



## Remote control



Any other button than given below serves the same operation as does its corresponding one of a CDV player.

### **23 AMS (Auto Music Scan) BUTTON**

Press this button to start AMS play, or when entering the program for AMS play.

### **25 I-II BUTTON (LD)**

If you wish to listen to only one audio channel, as in the case of a bilingual disc, press the I-II button to select the desired channel. Each press switches the selected channels as follows: 1/L → 2/R → 1/L and 2/R (stereo) → 1/L → ....

### **27 A-B BUTTON**

Use this button for a block repeat between points A and B. To stop the process, press the Cancel button.

### **28 STEP (◀|||▶) BUTTONS (CAV - Constant Angular Velocity)**

Press one of these buttons to freeze the picture. After this, each press of a button moves the still frame step by step in either direction.

To cancel the still picture, press the PLAY (▶) button.

### **29 SPEED PLAY (REV./FWD) BUTTONS [CAV]**

With these buttons you can determine the direction of play. You must then press on the REV./FWD keys to raise or lower the default speed of 1/4. This ranges from three times the normal speed to one frame per three seconds.

### **30 SPEED (▲/▼) SET BUTTONS [CAV]**

When the power is switched ON the initial speed is 1/4 the normal speed.

With these buttons the speed can be raised or lowered in eight steps after first pressing one of the SPEED REV/FWD buttons.



## IV. DISASSEMBLY PROCEDURES

### A. TRAY ASSEMBLY REPLACEMENT PROCEDURES

#### DISMANTLING THE TRAY ASSEMBLY

1. Remove the top cover by extracting screws (C).
2. Remove the RGB assembly (PG06) together with the insulator by removing the screws (D). (Fig. 2-1)
3. Remove the screws (A) retaining the front panel, and stretch the two connective cords for the FRONT assembly. Place the front panel with the control keys facing upward in a position which will not contact the disc tray even when it comes out open. (Figs. 1, 2-1)
4. Remove the top front brace by removing the screws (B). (Fig. 1)
5. Insert the power plug into a power outlet, press the OPEN button to open the disc tray, then unplug the power plug.

*Note:*

- If tray assembly will not open, then perform the **MANUAL TRAY OPENING PROCEDURES**.
- When disconnecting the connector (JF01) on the front assembly (PF06), draw out this connector undoing the stopper by the straight-edge screwdriver inserted as indicated by arrows in Fig. 2-2.

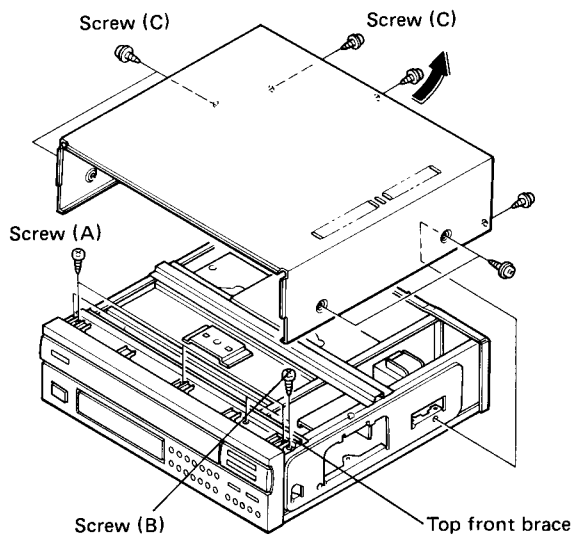


Fig. 1

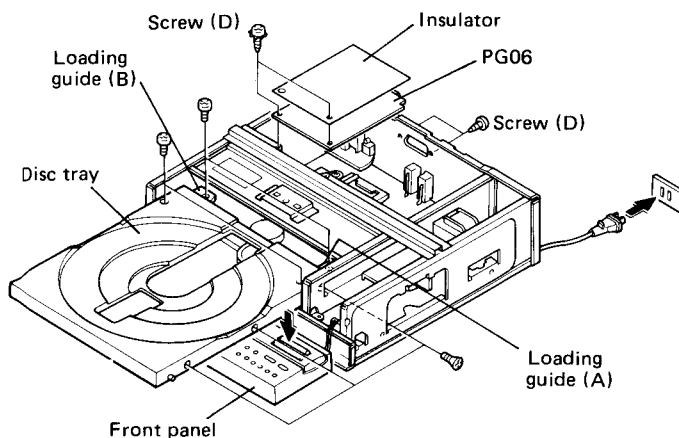


Fig. 2-1

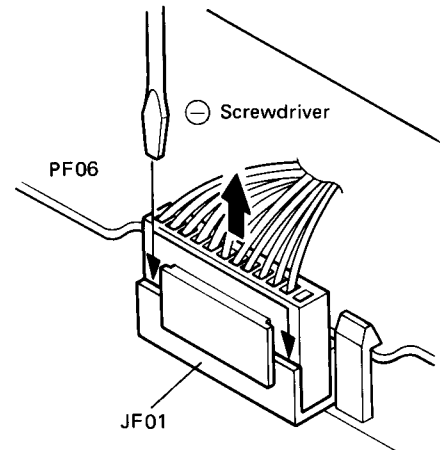


Fig. 2-2

6. Remove the four screws mounting the loading guides (A) and (B). (Figs. 2-1 and 2-3)  
However, in this situation, the one screw mounting the loading guide (A) still remains under the disc tray. Therefore, the disc tray cannot be detached yet.
7. Push in the disc tray about 7 cm from its fully drawn-out status, then remove the three screws on its right side. In this case, insert a screwdriver from the right side of the unit for removal of the one screw located at the depth. (Figs. 2-1 and 2-3)
8. Detach the disc tray and the loading guide (B) (left one).
9. Remove the rest one screw mounting the loading guide (A) (right one). (Fig. 3)  
This one screw needs no reinstallation.

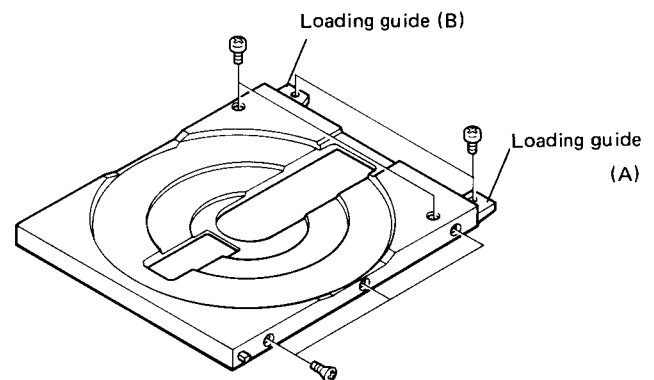


Fig. 2-3

10. Install the loading shaft, loading guide (A), shaft holder and cushion to the disc tray securely by three flat head screws. (Fig. 4-1)
11. Install the loading gear ass'y and loading guide (B) to the disc tray. At this time, set the shaft of the loading gear ass'y into parallelism with the tray end. (Fig. 4-2) Draw care not to let the loading guide (B) off, which is not fixed to the disc tray.

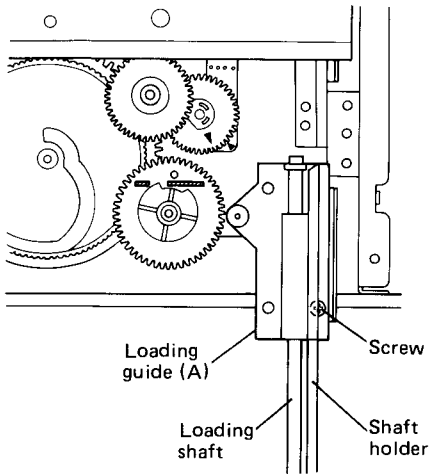


Fig. 3

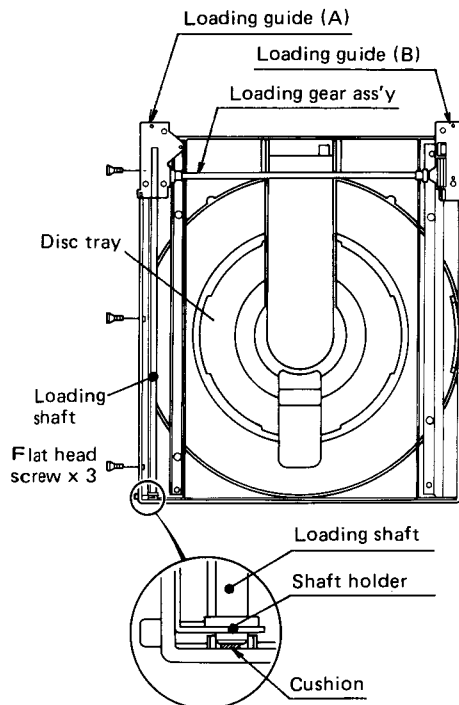


Fig. 4-1

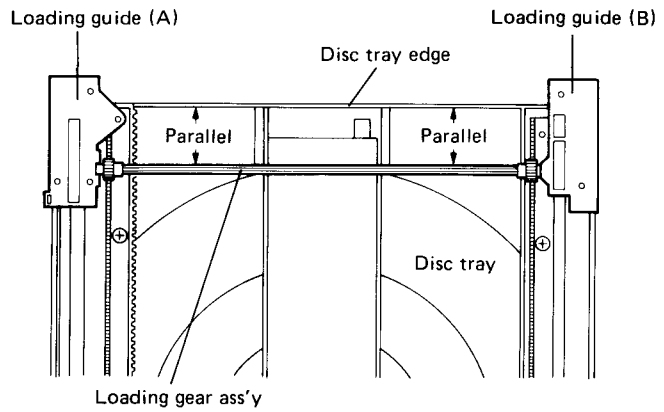


Fig. 4-2

## B. MANUAL TRAY OPENING PROCEDURES

1. Remove the bottom plate. (Fig. 5)
2. Remove the fixing screws of the main assembly (P506), the fixing screws of the ROM assembly (PU06) bracket and the terminal fixing screws of the rear panel. (Fig. 5)

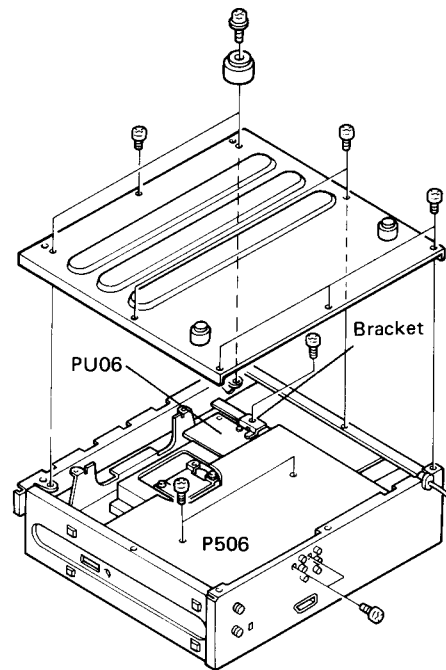


Fig. 5

3. Turn the gear (B) clockwise by inserting your finger through the rectangular hole on the side of the loading motor; the turntable will move down and the disc tray will come out open. (Fig. 6) When the disc tray comes out a little, it can be opened with your hand.

**Note:** Be careful not to deform the gear teeth, for this will cause abnormal noise during operation.

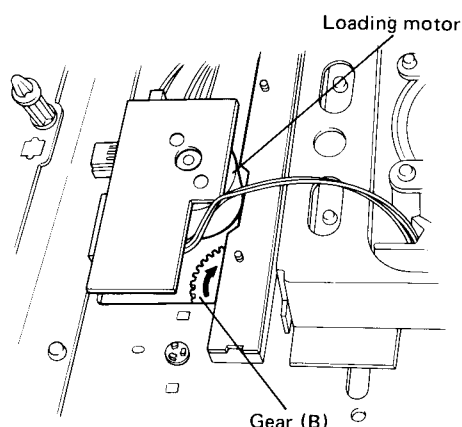


Fig. 6

### C. ATTACHING THE TRAY ASSEMBLY

1. Turn the control cam clockwise until it stops. (Fig. 7)
2. Check that the marks (A) and the marks (B) are aligned respectively.
  - If the marks (A) are not aligned between each other, refer to "ATTACHING THE CONTROL CAM" (page 11).
  - If the marks (B) are not aligned between each other, remove the gear (A) and align them. Once the marks (B) are aligned, replace gear (A).

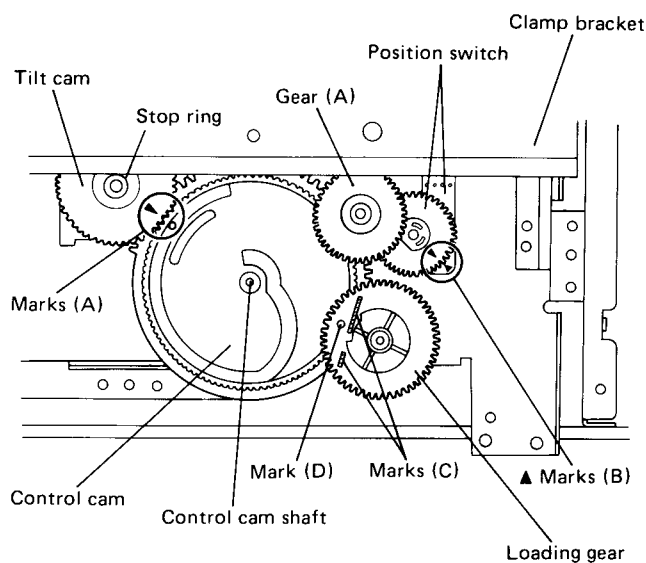


Fig. 7

3. Turn the control cam counterclockwise until it stops.
4. Set the loading gear so that the marks (C) on it are in parallel with the front chassis or clamp bracket. (Fig. 8)

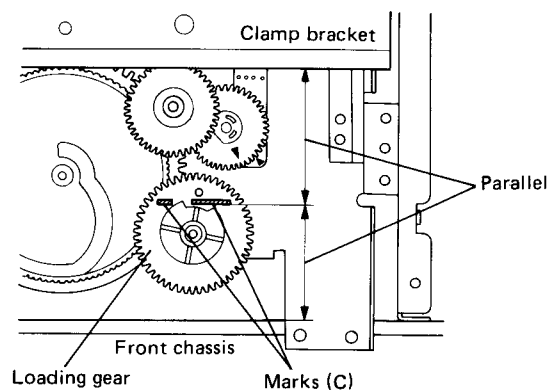


Fig. 8

5. With the loading guides (A) & (B) fully extended, mount the disc tray and loading guides on the chassis. (Fig. 9)
6. Check that the disc tray is inserted in parallel with the chassis.

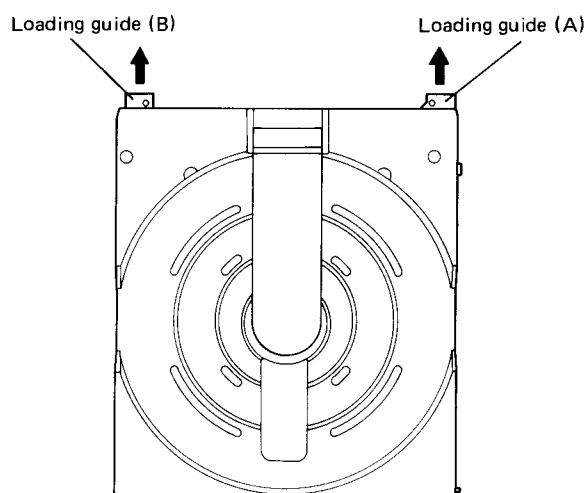


Fig. 9

7. With the disc tray in the fully open position, check that the marks (C) on the loading gear are in parallel with the rear edge of the disc tray. (Fig. 10)

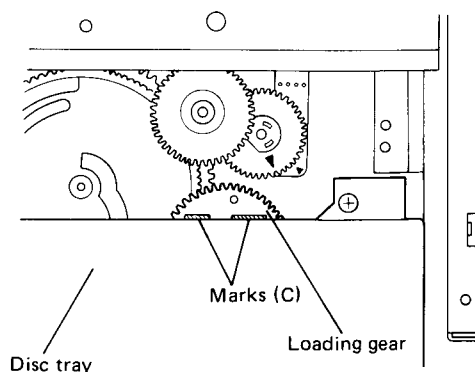


Fig. 10

8. Attach the loading guides (A) & (B) with screws (Figs. 2-1, 2-3), and push the disc tray into the loaded position.
9. Attach the top front brace. (Fig. 1)
10. Return the connective cord of the front panel to the original condition, and attach the front panel with screws. (Fig. 1)
11. Attach the top cover. (Fig. 1)

#### D. ATTACHING THE CONTROL CAM

In case you have removed the control cam, attach it following the procedure below.

1. Set the slide base drive shaft to the closest position to the control cam shaft. (Fig. 11)

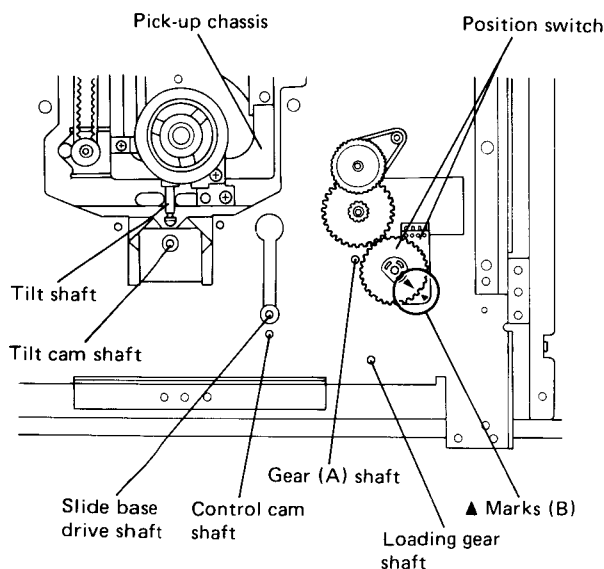


Fig. 11

2. Mount the control cam by passing the control cam's shaft through the hole on the center of the control cam and placing the slide base drive shaft into the guide groove on the back of the control cam, and secure the control cam with the washer. (Fig. 12)

In case it is difficult to insert the slide base drive shaft into the guide groove, move the slide base drive shaft back by 0.5 to 1 mm apart from the control cam shaft.

3. Turn the control cam clockwise until it stops. Retain the control cam in this position until the tilt cam, gear (A) and loading gear have been mounted. (Fig. 12)
4. Holding the tilt cam so that its mark points to the tilt shaft, mount the tilt cam by passing the tilt cam shaft through the cam hole. Then, lower the tilt cam to a position with which the tilt cam gear does not engage with the control cam gear, and turn the tilt cam counterclockwise until it stops. (Fig. 12)

Check that the tilt shaft is inserted into the guide groove on the tilt cam.

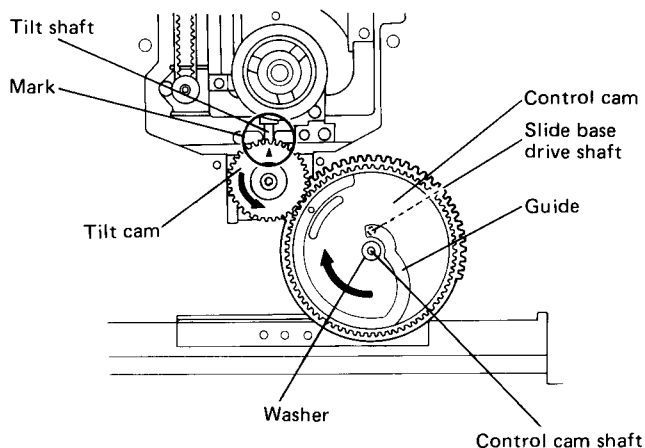


Fig. 12

5. Align the mark (A) on the control cam with the mark (A) on the tilt cam, and mount the E-clip on the tilt shaft. (Fig. 7) When the tilt cam is attached, the control cam may rotate counterclockwise due to the weight of the pick-up chassis. Return the control cam by turning it clockwise until it stops.
6. Align the mark (B) on the position switch as shown in Fig. 7 or Fig. 11.
7. Attach the gear (A) and mount the retaining ring. (Fig. 7)
8. Attach the loading gear so that its mark (D) points to the control cam shaft and mount the retaining ring. (Fig. 7)
9. Attach the tray assembly.

## E. PICK-UP ASSEMBLY REPLACEMENT PROCEDURES

Use an ESD wrist strap when working around the unit, especially the LASER assembly.

1. Remove the top cover, then detach the RGB assembly (PG06) together with the insulator. (Figs. 1 and 2-1)
2. Insert the power plug into a power outlet, press the OPEN button to open the disc tray, then unplug the power plug.

6. Turn the slide motor drive gear with your finger to move the PICK-UP assembly until you can see it. (Fig. 14)
7. On the pick-up side, unlock the connector of the flexible wire by sliding the lock in the direction of the arrow, and disconnect the flexible wire. (Fig. 14)

*Note: If tray assembly will not open then perform the MANUAL TRAY OPENING PROCEDURES (page 9).*

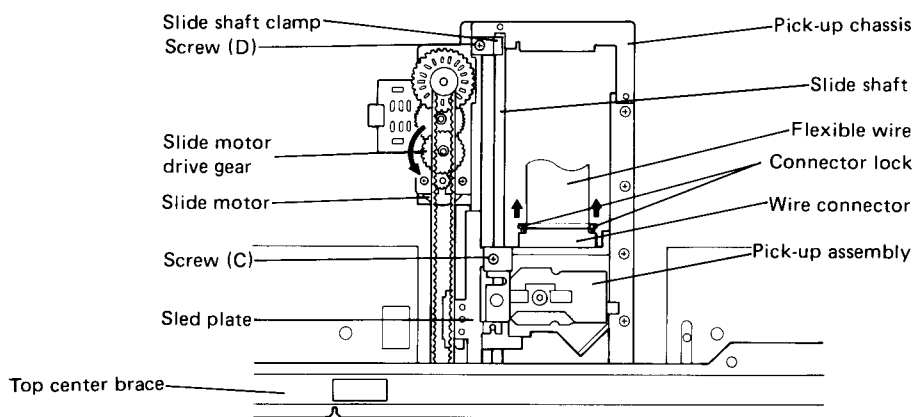


Fig. 14

3. Remove the fixing screws of the clamp bracket at both of its ends. (Fig. 13)
4. Force open the clamp bracket by a pointed instrument such as eyelet or tweezers inserted between the clamp bracket (right side) and the mechanism chassis. Then, release the clamp bracket from a stopper (protrusion) of the mechanism chassis. (Fig. 13)
5. Force open the clamp bracket at its left side by hand, then release the clamp bracket from a stopper of the mechanism chassis, and detach it from the unit. (Fig. 13)

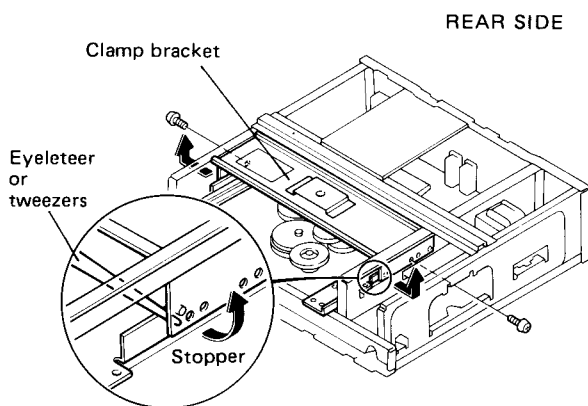


Fig. 13

8. Loosen the screw (E) which retains the slide shaft clamp from the center. (Fig. 15)
9. Remove the screw (C) which retains the sled plate and the screw (D) which retains the slide shaft clamp from the rear side. (Fig. 14)

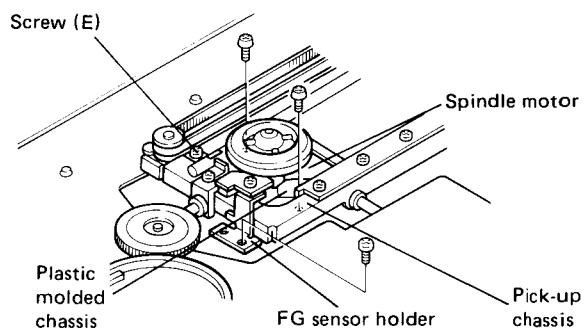


Fig. 15

10. Take out the slide shaft and PICK-UP assembly. (Fig. 16)
11. Replace with the new PICK-UP assembly, and reassemble the parts by reversing the procedure above.

*Note: Be careful not to deform the pickup chassis during removal or installation.*

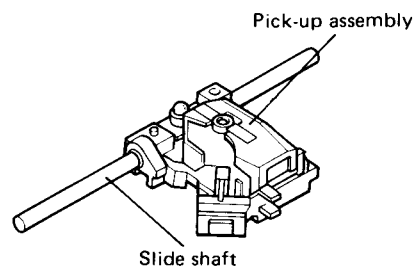


Fig. 16

## F. SPINDLE MOTOR REPLACEMENT PROCEDURES

1. Perform steps 1-5 of "E. PICK-UP ASSEMBLY REPLACEMENT PROCEDURES."
2. Rotate the slide motor drive gear, and move the pick-up assembly to the rear panel side to permit the insertion of a hexagon wrench. (Fig. 14)
3. Loosen the hexagon socket head screw using a hexagon wrench, then draw out the turntable from the spindle motor shaft. (Fig. 17)
4. Remove the screws (F) installing the spindle motor to the plastic molded chassis. (Fig. 17)
5. Turn over the unit, thereupon detach the bottom plate, the main assembly (P506) and ROM assembly (PU06). (Fig. 5)
6. Disconnect CN1 on the loading motor assembly. (Fig. 18)
7. Remove the screws (G), then detach the guard plate and the spindle motor. (Fig. 18).
8. Replace the spindle motor with a new one, and perform reassembling in the procedure reverse to above.

*Note: When installing the turntable to the spindle motor, follow the next "G. TURNTABLE INSTALLATION PROCEDURES."*

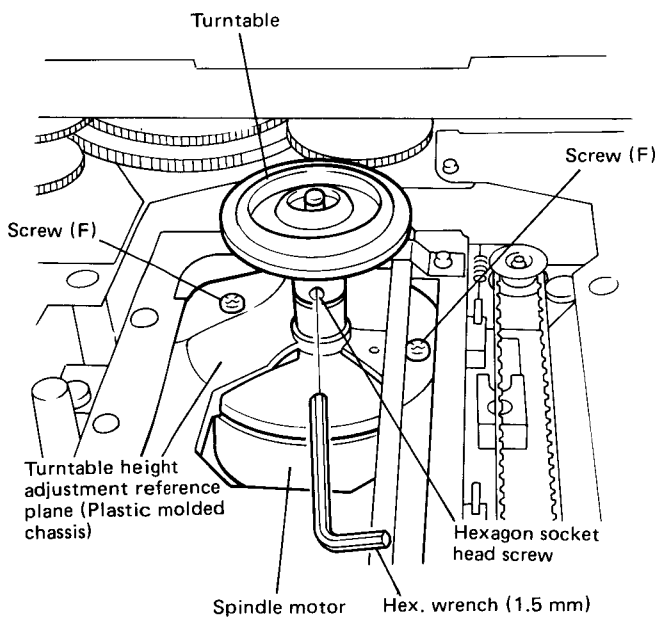


Fig. 17

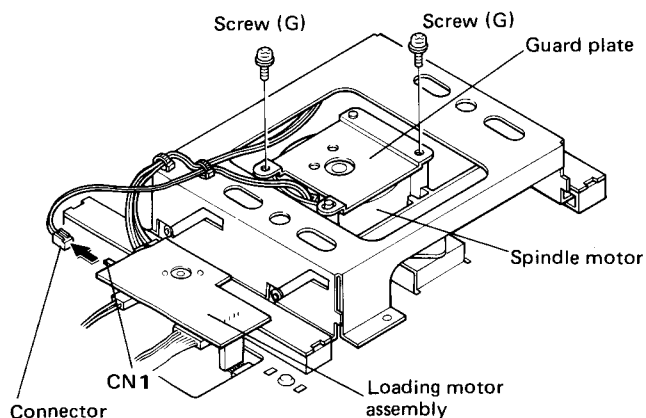


Fig. 18

## G. TURNTABLE INSTALLATION PROCEDURES

1. Perform steps 4-8 of "F. SPINDLE MOTOR REPLACEMENT PROCEDURES" in reverse order, and fix the spindle motor to the plastic molded chassis by screws.
2. After full insertion of the turntable to the spindle motor shaft, keep the turntable 2-3 mm away from the bearing of the spindle motor shaft and tighten the hexagon socket head screw temporarily. (Fig. 19)
3. Place the turntable height adjusting device in close contact with the upper surface of the turntable in such a manner that its leg section comes above the height adjustment reference plane of the plastic molded chassis. (Figs. 17 and 20)
4. Loosen the hexagon socket head screw, and lower the turntable until the leg section of the height adjustment device comes into contact with the reference plane. Then, retighten the hexagon socket head screw securely. (Fig. 20)

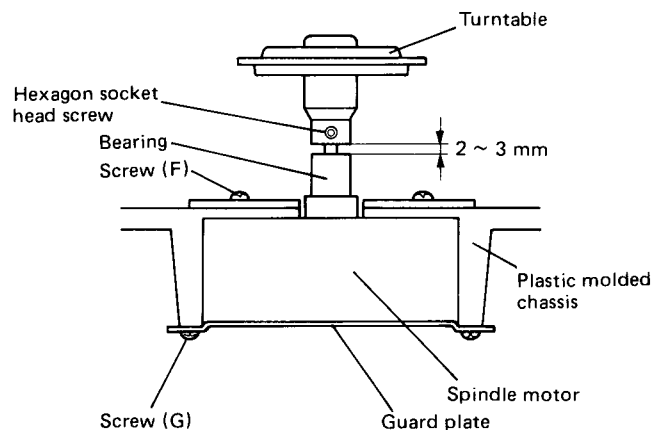


Fig. 19

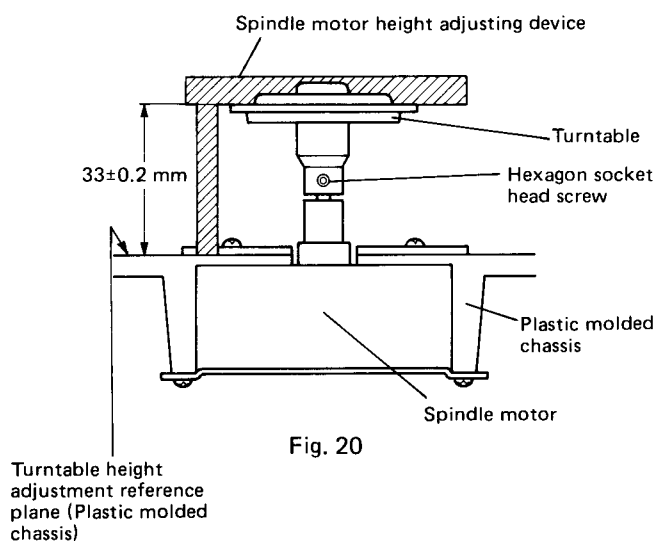


Fig. 20

## V. ADJUSTMENT PROCEDURES

### FIXTURES AND INSTRUMENTS REQUIRED FOR ADJUSTMENTS

- Small screwdriver
- Trox screwdriver set 4822 395 50145
- Hexagon wrench (1.5 mm)
- Dual-trace oscilloscope (with delay)
  - Voltage range : 0.001 ~ 50 V/div.
  - Frequency range : DC ~ 50 MHz
  - Probes : 10:1, 1:1
- AF generator
- Frequency counter
  - Frequency range: 0 ~ 50 MHz, 8 digit readout
- LD test disc (4822 397 30207)
- LD with digital audio disc (purchase locally)
- CD test disc (Philips 5A) (4822 397 30096)
- Spindle motor height adjusting device (4822 395 80389)
- Service test stand (4822 395 90896)
- Extension cables
  - 3P, Servo PCB (J281) ~ Main PCB (J501)  
(4822 321 61071)
  - 11P, RGB PCB (JM02) ~ Main PCB (J511)  
(4822 321 61072)
  - 12P, RGB PCB (JM01) ~ Main PCB (J701)  
(4822 321 61073)
  - 24P, Pick-up ass'y ~ Servo PCB (J101)  
(4822 321 61124)

### A. ADJUSTMENT PREPARATIONS AND PRECAUTIONS

#### 1. Player settings

When adjusting the player, stand the set with the power transformer side down or place the set on the Service Test Stand, and open the MAIN assembly before starting adjustment.

#### 2. Opening the tracking servo

The tracking servo can be opened and closed during test mode controlled by microcomputer.  
(For details, refer to "Test Mode Operation".)

#### 3. Test discs

The LD test discs used in these adjustments may be either N series or F series. The frame numbers given in the text are N series numbers while those enclosed in parentheses are F series numbers.

#### 4. Oscilloscope

Unless specified otherwise, all oscilloscope settings shown in the connection diagrams are values obtained by using a 10:1 probe.

### B. TEST MODE OPERATION

#### 1. How to enter Test mode:

Press and hold the PLAY and PAUSE keys simultaneously, and plug the AC power cord into the power outlet. At this time, the player goes automatic in PLAY. The player functions as it normally does. But the EDIT key, RANDOM key, and PROGRAM key do not operate.

#### 2. Operation

When the unit enters the Test mode, the picture on the TV monitor screen changes to the Test mode picture, where the internal information of the Main  $\mu$ -COM is displayed.

Except for the Main  $\mu$ -COM internal information display mode, the Test mode operations can be controlled by the numeric keys of the Multi Laser Disc Player unit.

### C. STEP MODE

Press RANDOM key "M" appears on screen.

The  . . . .  keys have the following functions.

#### 1. Key function

- key:  
The focusing operation can be switched ON.
- key:  
The tilt servo can be switched ON.
- key:  
The tracking servo can be switched ON.
- key:  
The spindle servo can be switched ON.

#### 2. How to terminate Test mode

Press the 7-key.

When Random key is pressed again, the service step mode is enabled again.



## D. SERVO ASSEMBLY ADJUSTMENTS

### IMPORTANT NOTE:

The following Servo adjustments can be performed separately.

Procedure D-7 and D-8

When one of items D-1 to D-6 for servo adjustment has been performed, perform items D-1 to D-6 for servo adjustment again.

#### D-1 Tilt Balance Adjustment

- Purpose: To adjust the electrical offset of tilt servo by means of the Tilt Balance Control (R255)
- Symptoms indicating need for adjustment: Crosstalk

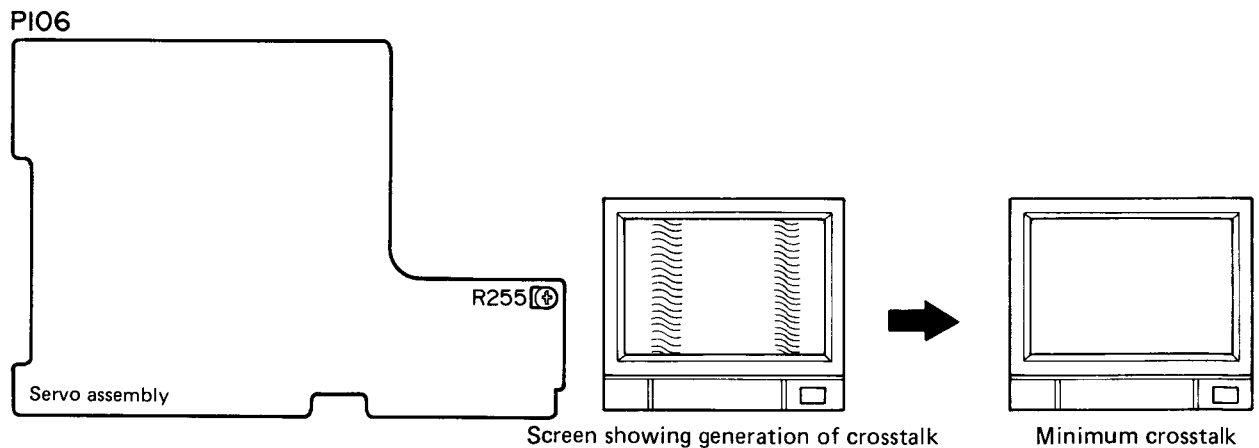
- Measuring instruments and fixtures
- Measuring position
- Test disc and player mode
- Adjustment position

- TV monitor
- Player video output terminals
- LD test disc #313
- Servo assembly P106,  
Tilt Balance Control (R255)

#### Notice:

The LD test discs used in these adjustments may be either N series or F series. The frame numbers given in the text are N series numbers while those enclosed in parentheses are F series numbers.

#### Connection diagram



#### Adjustment Procedure

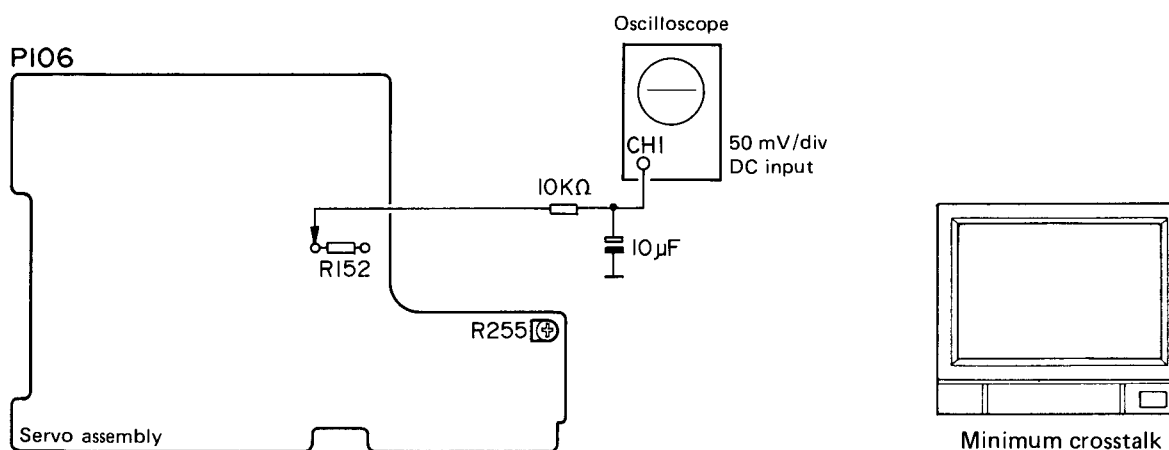
1. Play an LD test disc, and search to frame #313.
2. Turn R255 on the servo assembly board clockwise so that a crosstalk appears on the left side of the monitor screen.
3. Then, turn R255 counterclockwise carefully so that the crosstalk at the left side of the screen becomes minimum, then stop turning. (Pay attention not to exceed the point where the crosstalk is minimum.)

## D-2 Tilt levelness check and adjustment

- Purpose: Make the tilt chassis be flat against the non-warped disc.
- Symptoms indicating need for adjustment: When a warped disc is loaded, the distance between the disc and the pickup cover becomes insufficient.

- |                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                        |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <ul style="list-style-type: none"> <li>• Measuring instruments and fixtures</li> <li>• Measuring position</li> <li>• Test disc and player mode</li> <li>• Adjustment position</li> </ul> | <ul style="list-style-type: none"> <li>• Resistors (10 k<math>\Omega</math>) • Capacitor (10 <math>\mu</math>F) • TV monitor</li> <li>• Read of R152 on Servo assembly • Player video output terminals</li> <li>• LD test disc #313 and #45,000</li> <li>• Servo assembly P106, Tilt Balance Control (R255)</li> </ul> |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

### Connection diagram



### Adjustment procedure

1. Play the LD test disc and search the frame #313.  
(Check that there is no warp on the disc beforehand.)
2. Connect the resistor, capacitor and an oscilloscope to the lead wire of R152 on the servo assembly board, as shown in the diagram.
3. Measure the DC voltage when the frame #313 is being played.
4. Then search the frame #45,000.
5. At this time, measure the DC voltage and check that the difference from that of #313 is within  $\pm 10$  mV.
6. If the measured value is out of standard, adjust R255 so that the DC voltage at #45,000 becomes  $\pm 10$  mV, using the DC voltage at #313 as a reference.
7. Search the frame #313 and check that the crosstalk does not appear on the monitor screen.  
If the crosstalk appears, perform the operation in item D-1. "Tilt Balance Adjustment" again.

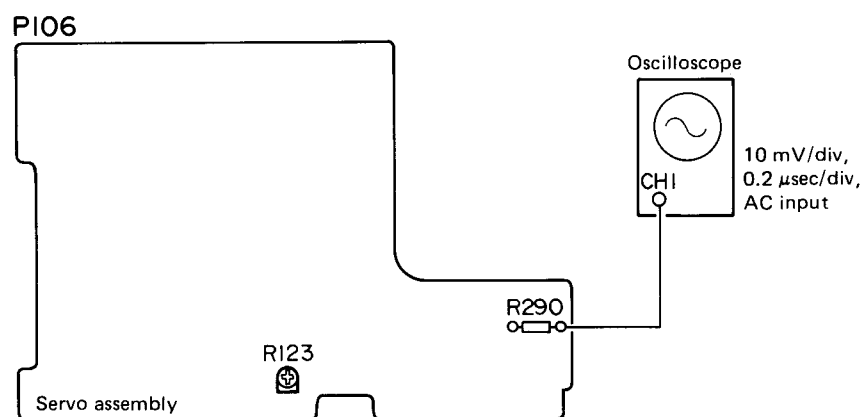
### D-3 LD Focus (FOCS) Error Balance Adjustment

- Purpose: To ensure that the FOCS servo maintains the objective lens at the optimum distance from disc during LD playback.
- Symptoms indicating need for adjustment: Crosstalk.

- Measuring instruments and fixtures
- Measuring position
- Test disc and player mode
- Adjustment position

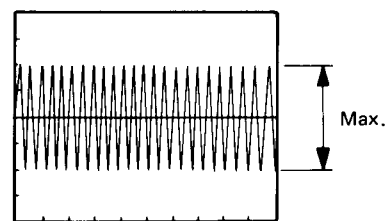
- Oscilloscope
- Lead of R290 on Servo assembly (RF signal)
- LD test disc #15,000 (TRKG servo: closed)
- Servo assembly P106, LD Focus Balance Control (R123)

#### Connection diagram



#### Adjustment Procedure

1. Play an LD test disc and search to frame #15,000.
2. Connect the oscilloscope to the lead of R290 on the Servo assembly and observe the RF signal.
3. Adjust R123 on the Servo assembly to obtain an RF signal amplitude of maximum. (Fig. 19.)



RF Signal

Fig. 19

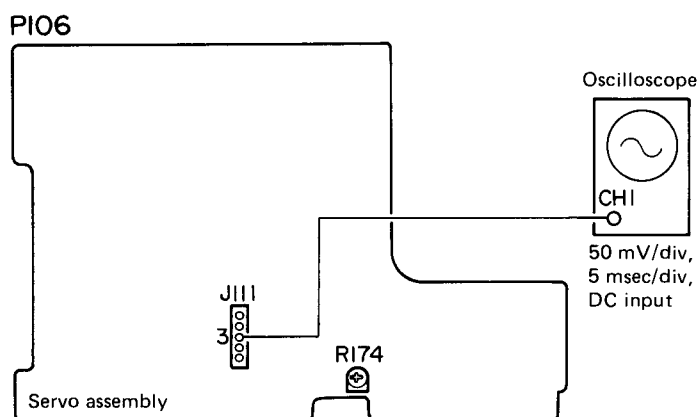
#### D-4 Tracking (TRKG) Balance Adjustment

- Purpose: Adjust TRKG servo offset voltage to 0V.
- Symptoms indicating need for adjustment: Improper tracking (Jumping, Skipping etc.)

- Measuring instruments and fixtures
- Measuring position
- Test disc and player mode
- Adjustment position

- Oscilloscope
- Servo assembly J111-3 (TRKG error)
- LD test disc #15,000
- Test mode (TRKG servo open), Refer to "Test Mode Operation".
- Servo assembly P106, Tracking Balance Control (R174)

#### Connection diagrams



#### Adjustment Procedure

1. Access Test Mode and Play an LD test disc.
2. Press the DISPLAY key to display the frame No. on the TV screen.
3. Move the pick-up to frame #15,000 by scanning or searching using unit's key's.
4. Open the TRKG servo.
5. Connect the oscilloscope to J111-3 of the Servo assembly and observe the waveform.
6. Align the oscilloscope GND with the center of the oscilloscope screen.
7. Adjust R174 in the Servo assembly to a position where the positive and negative halves of the TRKG error waveform are equal. (See Photo 1.)

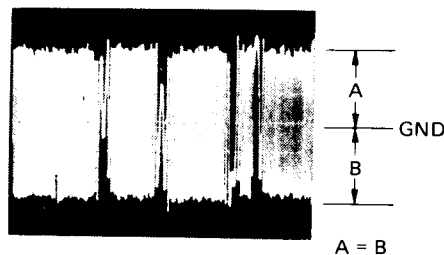


Photo 1.

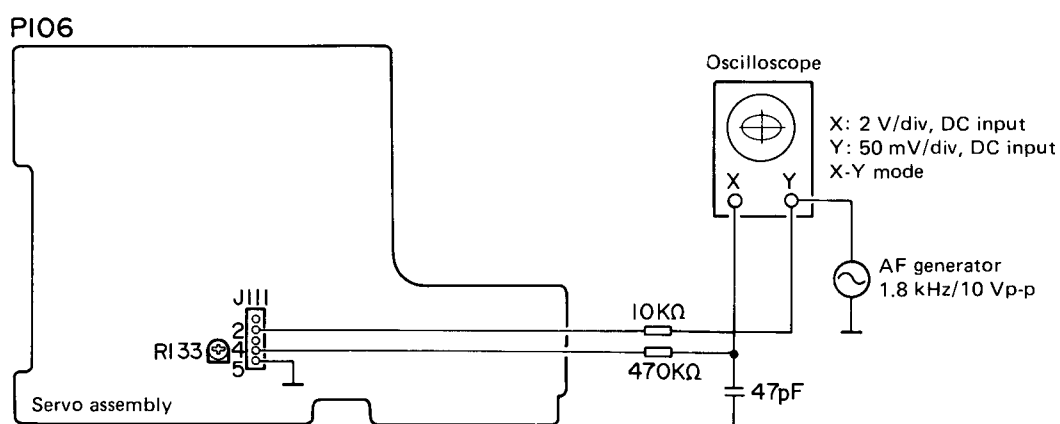
## D-5 FOCS Servo Loop Gain Adjustment

- Purpose: Adjustment of FOCS servo loop gain to the optimum value.
- Symptoms indicating need for adjustment: Degraded playability

- Measuring instruments and fixtures
- Measuring position
- Test disc and player mode
- Adjustment position

- Oscilloscope
- Resistors (10 k $\Omega$ , 470 k $\Omega$ )
- Capacitor (47 pF)
- AF generator
- Servo assembly J111-4 (FOCS error), J111-2 (FOCS gain)
- LD test disc #15,000 (TRKG servo: closed)
- Servo assembly P106, Focus Gain Control (R133)

### Connection diagram



### Adjustment Procedure

1. Connect the resistors, capacitor, AF generator and oscilloscope to J111 on the Servo assembly as shown in the diagram.
2. Set the AF generator output to 1.8 kHz/10 Vp-p.
3. Put the oscilloscope into X-Y mode, and observe the Lissajous figures.
4. Adjust R133 on the Servo assembly until the Lissajous figures become symmetrical along the respective X and Y axes of the oscilloscope. (Photo 2.)

*Note: If the disc surface is scratched, the waveforms cannot be read due to noise. Be sure to use a disc which is not damaged.*

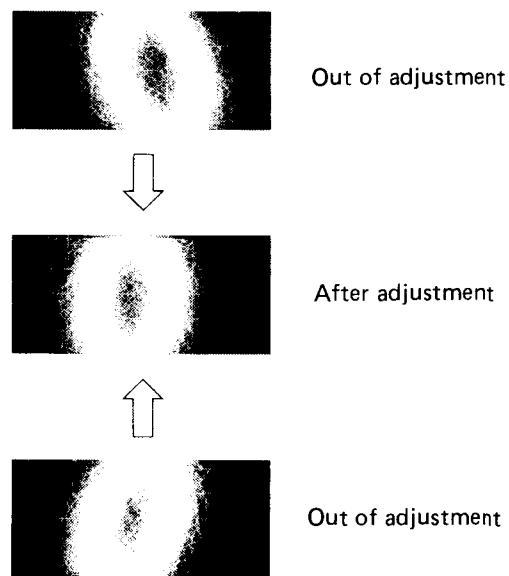


Photo 2.

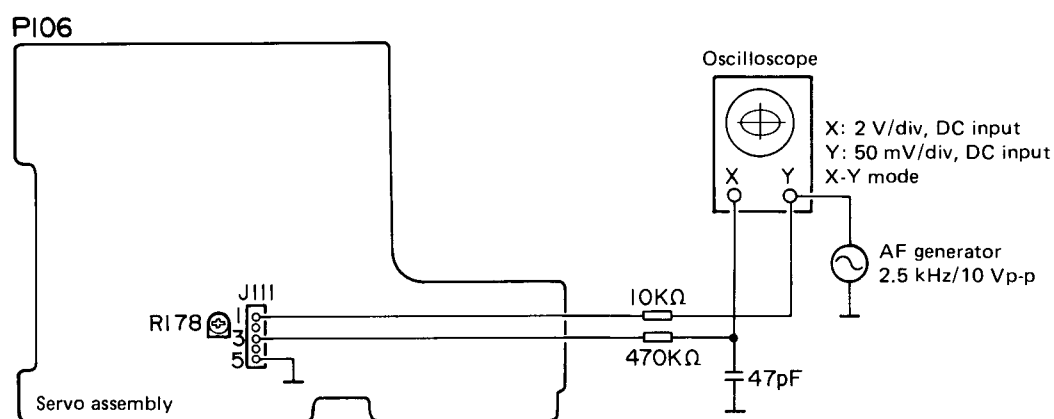
## D-6 TRKG Servo Loop Gain Adjustment

- Purpose: Adjustment of TRKG servo loop gain to the optimum value.
- Symptoms indicating need for adjustment: Degraded playability

If the disc surface is scratched, the waveforms cannot be read due to noise. Be sure to use a disc which is not damaged.

- |                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                    |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <ul style="list-style-type: none"> <li>• Measuring instruments and fixtures</li> <li>• Measuring position</li> <li>• Test disc and player mode</li> <li>• Adjustment position</li> </ul> | <ul style="list-style-type: none"> <li>• Oscilloscope</li> <li>• Resistors (10 k<math>\Omega</math>, 470 k<math>\Omega</math>)</li> <li>• Capacitor (47 pF)</li> <li>• AF generator</li> <li>• Servo assembly J111-1 (TRKG error), J111-3 (TRKG gain)</li> <li>• LD test disc #15,000 (TRKG servo: closed)</li> <li>• Servo assembly P106, Tracking Gain Control (R178)</li> </ul> |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

### Connection diagram



### Adjustment Procedure

1. Play an LD test disc and search to frame #15,000.
2. Connect the resistor, AF generators, capacitor and oscilloscope to J111 on the Servo assembly as shown in the diagram.
3. Set the AF generator output to 2.5 kHz/10 Vp-p.
4. Put the oscilloscope into X-Y mode, and observe the Lissajous figures.
5. Adjust R178 on the Servo assembly until the Lissajous figures become symmetrical along their respective X and Y axes of the oscilloscope. (Photo 3.)

*Note: If the disc surface is scratched, the waveforms cannot be read due to noise. Be sure to use a disc which is not damaged.*

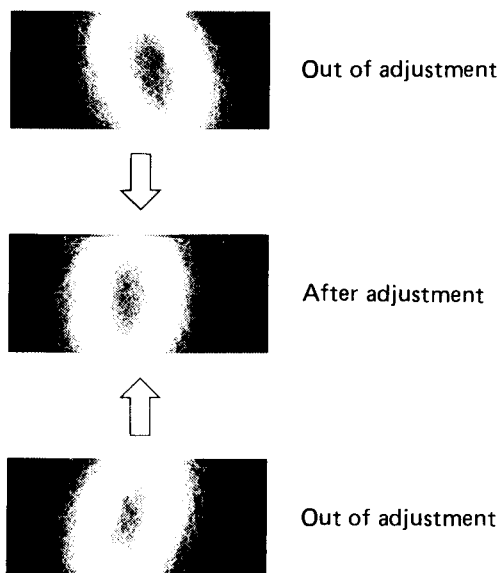


Photo 3.

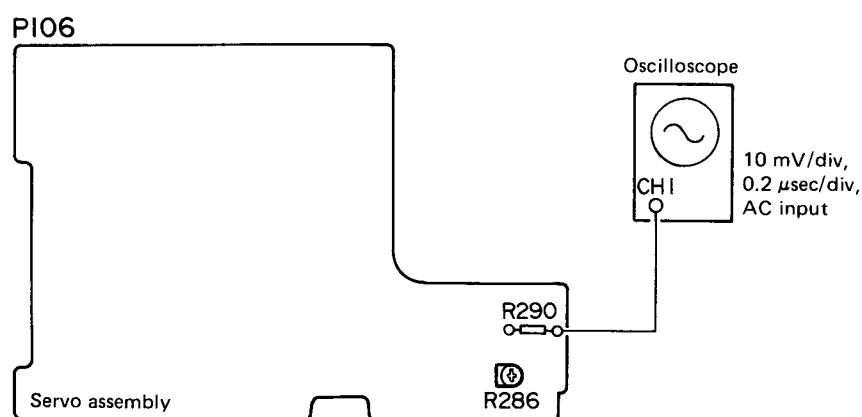
## D-7 RF Gain Adjustment

- Purpose: Adjustment of RF signal amplitude to the optimum value.
- Symptoms indicating need for adjustment: Frequent drop-out

- Measuring instruments and fixtures
- Measuring position
- Test disc and player mode
- Adjustment position

- Oscilloscope
- Lead of R290 on Servo assembly (RF signal)
- LD test disc #15,000 (TRKG servo: closed)
- Servo assembly P106, RF Gain Control (R286)

### Connection diagram



### Adjustment Procedure

1. Play an LD test disc and search to frame #15,000.
2. Connect the oscilloscope to the lead of R290 on the Servo assembly and observe the RF signal.
3. Adjust R286 on the Servo assembly to obtain an RF signal amplitude of  $1.2V \pm 50 \text{ mV}$ . (Fig. 20.)

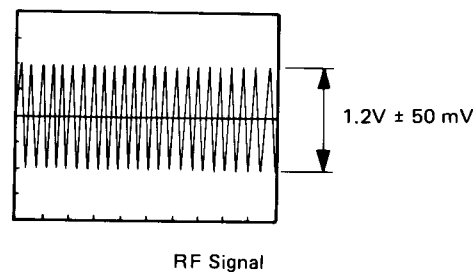
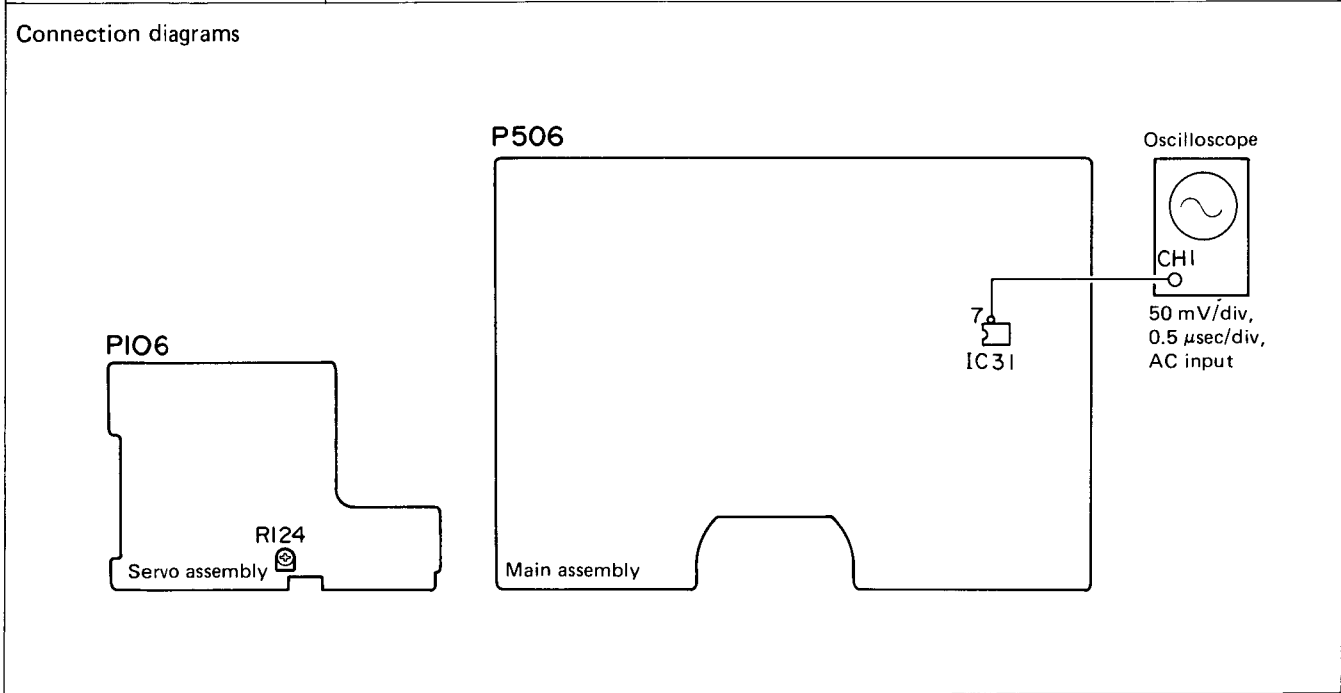


Fig. 20

D-8 CD FOCS Error Balance Adjustment

<ul style="list-style-type: none"><li>● Purpose: To ensure that the FOCS maintains the objective lens at the optimum distance from the disc during CD playback.</li><li>● Symptoms indicating need for adjustment: Noise in CD playback sound</li></ul>	
<ul style="list-style-type: none"><li>● Measuring instruments and fixtures</li><li>● Measuring position</li><li>● Test disc and player mode</li><li>● Adjustment position</li></ul>	<ul style="list-style-type: none"><li>● Oscilloscope</li><li>● Main assembly P506, IC31 pin 7</li><li>● CD test disc (Philips 5A)</li><li>● Servo assembly P106, CD Focus Balance Control (R124)</li></ul>



Adjustment Procedure

1. Play a CD test disc.
2. Connect the oscilloscope to pin 7 of IC31 on the Main assembly, and observe the EFM signal (eye pattern).
3. Adjust R124 on the Servo assembly until the EFM signal reaches maximum amplitude. (Photo 4.)

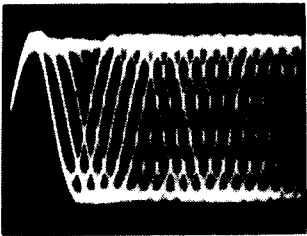


Photo 4. EFM signal

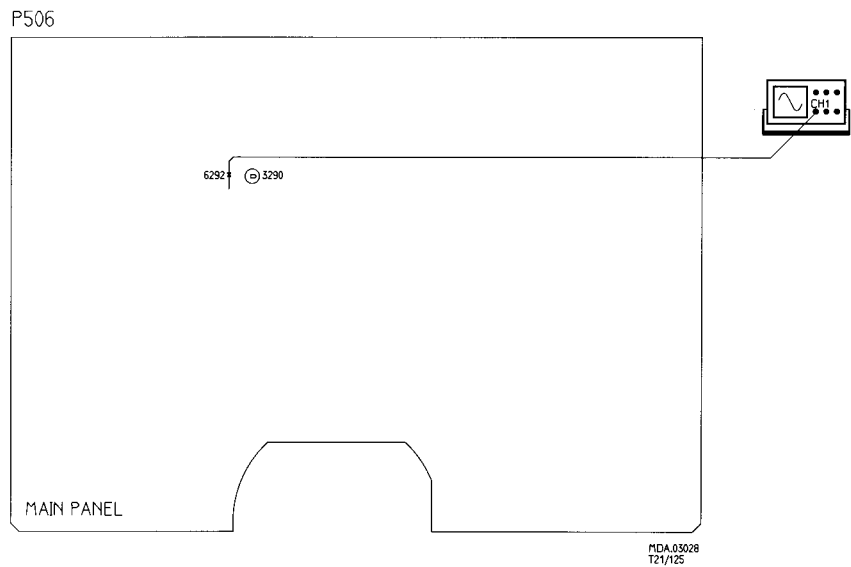


E. Main panel adjustments

- Purpose: Optimization of the CCD delay line for T.B.C.
- Symptoms indicating need for adjustment: Color lock failure, slow color lock after search.

- |                                                                                                                                                                        |                                                                                                                                                                         |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <ul style="list-style-type: none"><li>• Measuring instruments</li><li>• Measuring position</li><li>• Test disc and player mode</li><li>• Adjustment position</li></ul> | <ul style="list-style-type: none"><li>• Oscilloscope</li><li>• Main panel, Diode 6292 kathode</li><li>• LD testdisc, play</li><li>• Main panel, potmeter 3290</li></ul> |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

Connection diagram



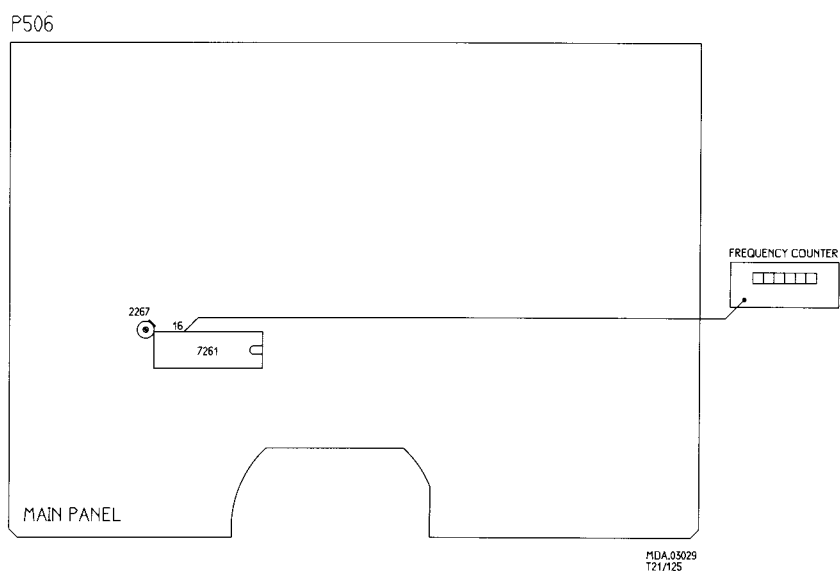
Adjustment Procedure

1. Play LD testdisc
2. Connect oscilloscope to the kathode of 6292
3. Adjust 3290 for a DC-level of 0 volt

- Purpose: Reference clock frequency adjustment
- Symptoms indicating need for adjustment: Bad drop out signal

- |                                                                                                                                                                             |                                                                                                                                                                                                         |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <ul style="list-style-type: none"> <li>• Measuring instruments</li> <li>• Measuring position</li> <li>• Test disc and player mode</li> <li>• Adjustment position</li> </ul> | <ul style="list-style-type: none"> <li>• Frequency counter</li> <li>• Main panel, IC726 pin 16</li> <li>• Switch power on without playing disc.</li> <li>• Main panel, 17.7 MHz control 2267</li> </ul> |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

#### Connection diagram



#### Adjustment Procedure

1. Switch on power, and connect a frequency counter to pin 16 of IC7261 on the main panel
2. Adjust 2267 until the reference frequency reads 8.867238Hz  $\pm$  6 Hz

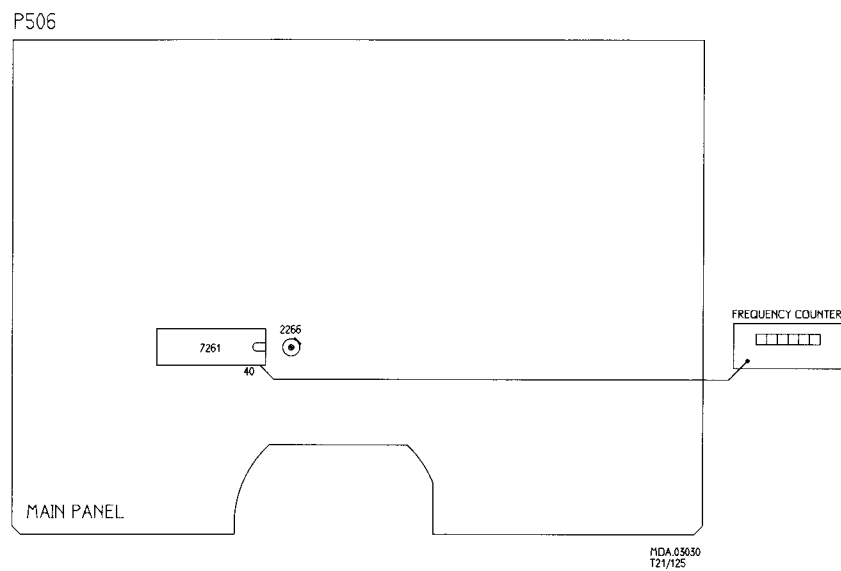
- Purpose: Reference clock adjustment

- Symptoms indicating need for adjustment: Color aberration, spindle servo lock failure

- Measuring instruments
- Measuring position
- Test disc and player mode
- Adjustment position

- Frequency counter
- Main panel, IC7261 pin 40
- Switch power on without playing disc.
- Main panel, 7.5 MHz control 2266

#### Connection diagram



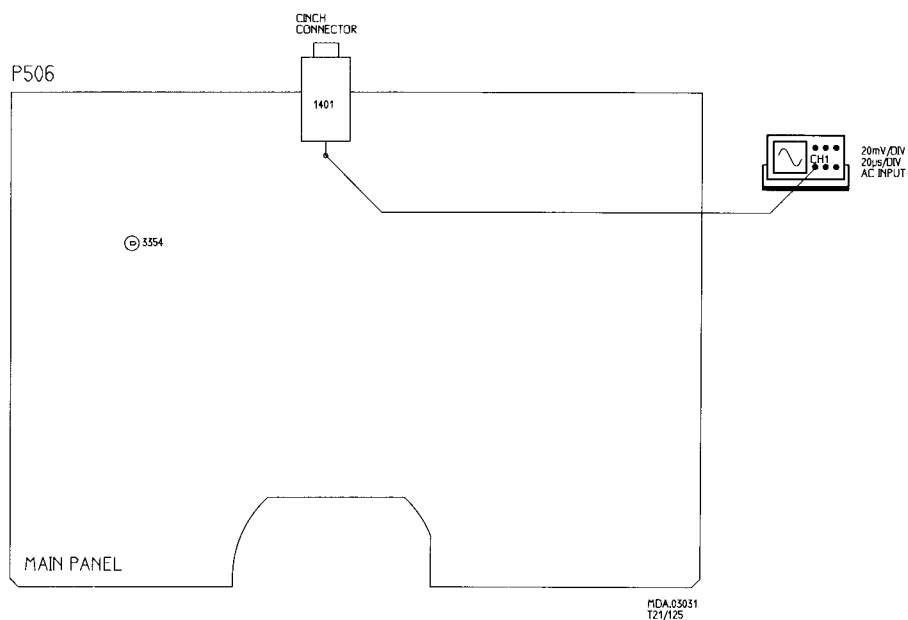
#### Adjustment Procedure

1. Switch on power, and, connect a frequency counter to pin 40 of IC7261 on the main panel
2. Adjust 2266 until the reference clock frequency reads 7.50000 MHz  $\pm$  10 Hz

- Purpose: Adjustment of the amplitude of the output video signal
- Symptoms indicating need for adjustment: Too dark or too bright picture, TXT malfunctions.

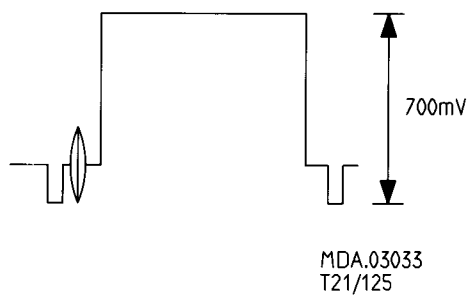
- |                                                                                                                                                                             |                                                                                                                                                                                                           |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <ul style="list-style-type: none"> <li>• Measuring instruments</li> <li>• Measuring position</li> <li>• Test disc and player mode</li> <li>• Adjustment position</li> </ul> | <ul style="list-style-type: none"> <li>• Oscilloscope</li> <li>• Main panel, cinch connector 1401 (top)</li> <li>• LD test disc, white picture</li> <li>• Main panel, video level control 3354</li> </ul> |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

#### Connection diagram



#### Adjustment Procedure

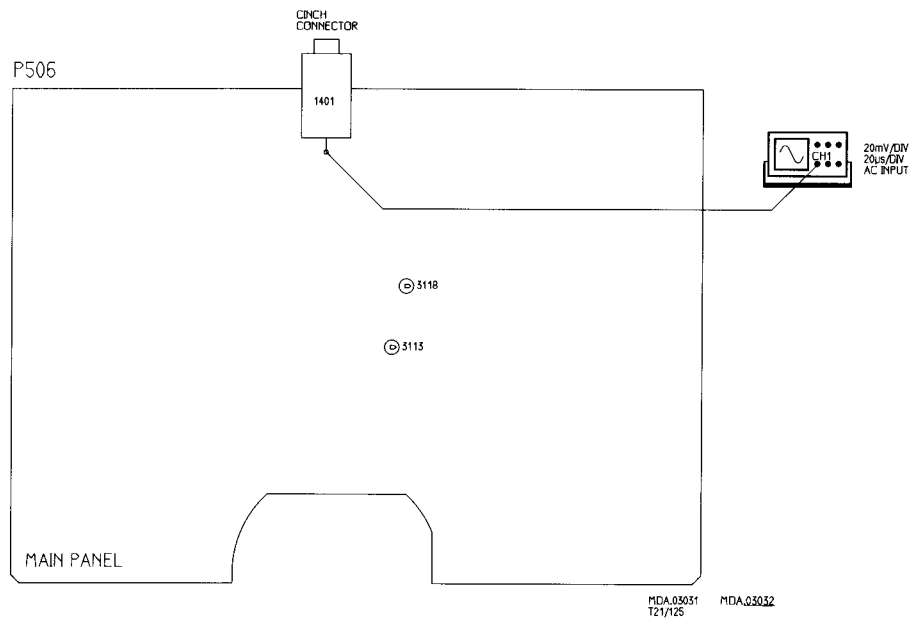
1. Play a LD test disc, white picture
2. Connect oscilloscope to the cinch connector (top)
3. Adjust for a video amplitude of 700 mV with 3354 (with 75  $\Omega$  load)



- Purpose: Minimize color flicker in special playing modes.
- Symptoms indicating need for adjustment: Color flicker in special playing modes.

- |                                                                                                                                                                             |                                                                                                                                                                                                                       |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <ul style="list-style-type: none"> <li>• Measuring instruments</li> <li>• Measuring position</li> <li>• Test disc and player mode</li> <li>• Adjustment position</li> </ul> | <ul style="list-style-type: none"> <li>• TV monitor, Oscilloscope</li> <li>• Main panel, cinch connector 1401 (top)</li> <li>• LD test disc, still picture color bar.</li> <li>• Man panel, 3113 and 3118.</li> </ul> |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

#### Connection diagram



#### Adjustment Procedure

1. Play a LD test disc, colorbar still picture frame 260
2. Connect oscilloscope to the CVBS-cinch connector (top) 1401. Adjust 3113 for minimum flicker in the chrominance signal. Check also TV monitor

## ABBREVIATION LIST

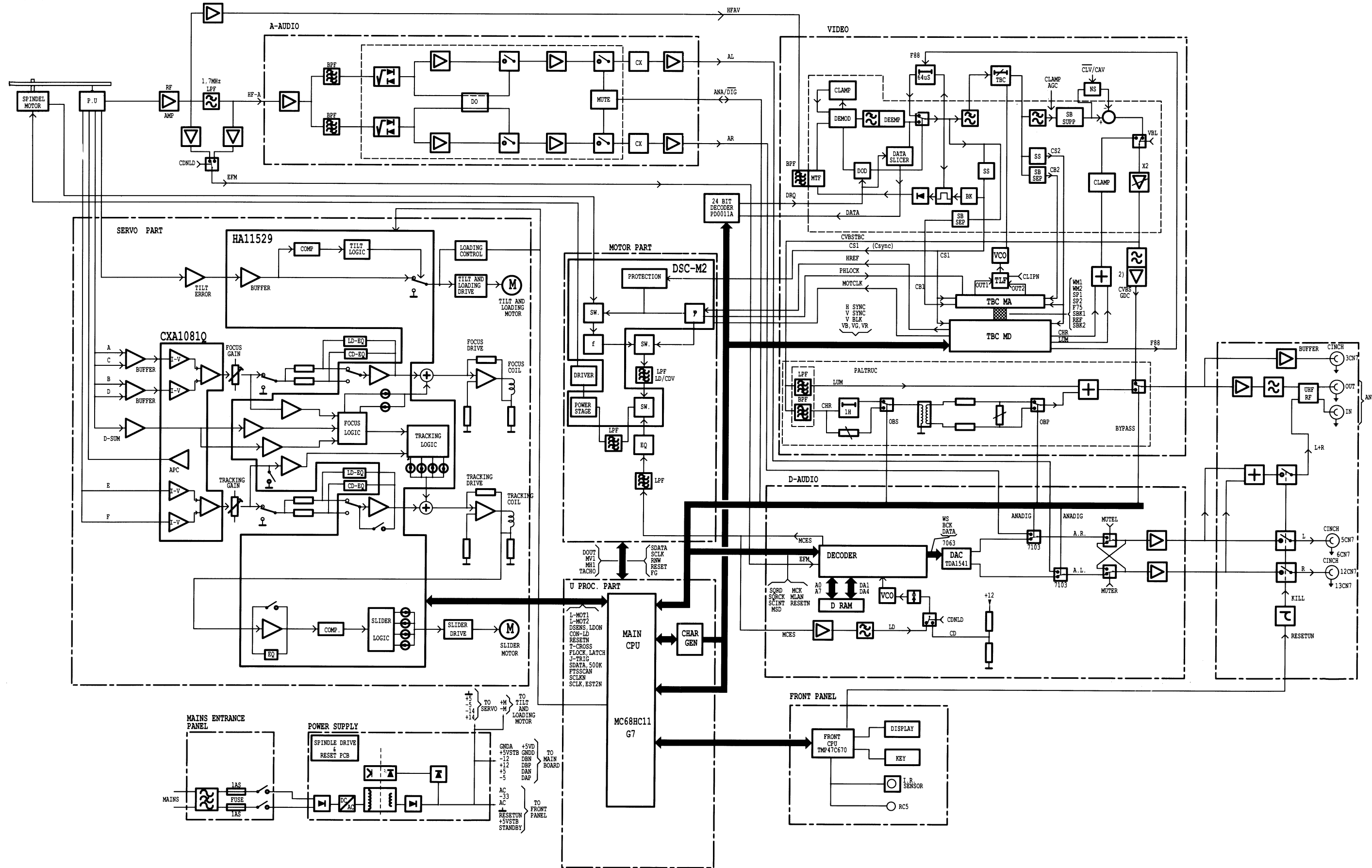
24DATA	24-bits Data	CSYNC	Composite Sync.
A/D	Analog/Digital Select	CTL	Control Register
A-AUDIO	Analog Audio	CUP	Capacitor Up
AC	Accumulator	CV	Composite Video Signal
ACC	Automatic Color Control	CVBS	Composite Video Burst Signal
ACK	Acknowledge	CWB1,2	External Loop Filter
ACK	Automatic Color Killer	CX	CX Noise Reduction
ADD, SUB SW	Addition, Subtraction Switch	CX-NR	CX Noise Reduction
ALT PLS	Line Alternate Pulse	D.O.D	Drop-out Detector
AM	Additional Mute	D-OUT	Digital Output
ANTSW	Antenna Switch	D-RAM	Dynamic Random Access Memory
AOL	L-ch Output	D-SUM	Detector Sum Level
AOR	R-ch Output	D1,2	2-bits Setting for The Commutation Block
APC	Automatic Power Controller	DAAB	Data
APC	Automatic Phase Control	DABD	Data
ASY	Automatic Asymmetry Control	DAC	Detector Sum AC
ATN	Attention	DAN	Drive-A, Negative
ATSB	Attenuation	DAP	Drive-A, Positive
ATT	Attenuate	DATA REQ	24-bits Data Request
B.P.F	Band-pass Filter	DBN	Drive-B, Negative
B.R.F	Band-rejection Filter	DBP	Drive-B, Positive
B&W	Black & White	DDR	Data Direction Register
BA	Bus Available	DEEM	De-emphasis Output
BCK	Bit Clock	DEM	Demodulator
BF	Burst Flag	DEMO L	L-Channel Demodulator
BINPC	Input a B Color Signal from Personal Computer	DEMO R	R-Channel Demodulator
BINTV	Input a B Color Signal from TV	DEMODO	Demodulator
BLK PLS	Blanking Pulse	DET	Detector
BO	Data Bus	DIN	Serial Data Input
BSET	Brake Current Setting	DINT	Data Interpolated Input
BULDET	Burst Limiter and Detector	DL AMP	Delay Line Amp.
BUS CON	Bus Control	DLA IN	Delay Line Amp. Input
C IN (OUT)	Chroma Signal Input (Output)	DOB	Drop-out Not Input
C SYNC	Composite Sync.	DOS	Drop-out Sense
CAS	Column Address Select	DOUT	Data Output
CAV	Constant Angular Velocity	DP	Data Pointer
CAV/CLV	CAV/CLV Select	DREQ	Data Request
CB	Color Burst	DRQ	24-bits Data Request
CCD 453 ST	CCD 453 Stage	DSENSE	Disc Sensor Input
CD	Compact Disc	E	System Clock
CD/LD	CD/LD Select	E	E-Register
CDO	Capacitor Down	EFAB	Error Flag
CDROM	CD-ROM	EFAS	Error Flag A-Chip (Decoder) to Servo
CDV	Compact Disc Video	EFL	Enable Frequency Loop
CE	Chip Enable	EFM	8-14 Modulation
CHR SEP	Chroma Separator	EI	E-Amp. Input
CHRBUSY	Character Busy	EO	E-Amp. Output
CHRCLK	Character Generator Clock	EQ	Equalizer
CHRDAT	Character Data	ERF	Error Flag
CHRDAT	Character Data	ERF	Error Flag
CHROUT	Chroma Output	ESTOP	Emergency Stop
CHRSTB	Character Strobe	ETL	Enable Tacho Loop
CIRC	Cross-Interleaved Reed-Solomon Code	EXTAL	External Clock Input
CLAB	Clock	F44	Clock Output (f-sub)
CLBD	Clock	F75	Clock Input (7.5MHz)
CLK	Clock Input	F75	System Clock
CLP	Clamp	F88	Clock Output (2 x f-sub)
CLR	Clear	FB	Feedback
CLV	Constant Linear Velocity	FCD	Focus Error Amp. CD Input
COMP	Clock Duty Defect	FE	Focus Error
COMP.	Comparator	FEBIAS	Focus Error Bias
COMPAR	Comparator	FEG	Focus Error Gain Amp. Input
CPU	Central Processing Unit	FEGA	Focus Error Gain Amp. Output
CRI	Counter Reset Inhibit	FF	Flip Flop
CS	Chip Select	FG	Spindle Frequency Generator
CSI	Composite Sync.	FIAT	Burst Fiat
		FL	Focus Lock
		FLD	Focus Error Amp. LD Input

FLOCK	Focus Lock	MV	Protected Vertical Sync.
FM DEM	FM Demodulator	NR	Noise Reduction
FOCS	Focus	NT/PAL	NTSC/PAL
FOCS-D	Focus Drive	O.S.D	On-screen Display
FOCS-R	Focus Return	OC	Oscillator Control Input
FOK	Focus OK	ODEN	Output Disable
FOST	Focus Error Amp. Offset Adjust	OE	Output Enable
FPO	Focus OP-Amp. Output	OSC	Oscillator
FTD	Fluorescent Tube Display	OSP	Over Speed Detection
FTSSCAN	FTS (Favorite Track Selection) Scanning	OUTM	Comparator 3 Output
f	Frequency	OUTP	Comparator 2 Output
G0 — 12	Digit 0 — 12	P.U	Pickup
GEN	Generator	P/B DOBM	Digital Audio Output
GINPC	Input a G Color Signal from Personal Computer	P/N	P-Sub/N-Sub for Laser Diode
		P/N	PAL/NTSC
GINTV	Input a G Color Signal from TV	P/S	Play/Still
H PLS	Horizontal Pulse	PARK	Park Switch Input
H.P.F	High-pass Filter	PC	Personal Computer
H-SYNC	Horizontal Synchronizing Signal	PD	Photo Diode
HALF PICT	Half Picture	PD	Phase Detector Output
HALL A (B,C)	Input from Hall Motor	PHLOCK	Phase Lock
HFD	High-Frequency Detector	PLN	PAL/NTSC Selection Input
HFI	High-Frequency Input	PLN	PAL/NTSC Selection
HOR	Horizontal Sync.	PLOCK	Phase Locked Loop
I/O	Input/Output	PLOCK	Motor Phase Lock Signal
I-V	Current/Voltage Converter	POS	Position Sensor
INIT	Reset Input	POSCNT	Position Control
INJ	Injection Current Setting	POWSTB	Power Stand-by
INSW	Inside Switch	PR1 — 4	Tacho Pulse Divider
INT	Interrupt	PRE-FIFO	Pre Fast In Fast Out
INTVID	Internal Video	PRES	Preset
INV	Inverter	PWM	Pulse Width Modulation
IR SENSOR	Infrared Sensor	Q-DATA	Q-Channel Data
IREF	Current Reference	QCL	Q-Channel Clock
IRQ	Interrupt Request	QRA	Q-Channel Request Input/Acknowledge Output
ISCT	Internal Current Setting		
J-TRG	Jump Trigger	R/W	Read/Write Select
JUMP	Jump Trigger Input	R/W	Read/Write
KEYINO	Key In, 0	RAMP	Adjust for Ramp of Up-Down Signal
L.P.F	Low-pass Filter	RAS	Row Address Select
L-MOT	Loading Motor Control	RC DECODE	Remote Control Code Decode
LD	Laser Diode	RD	Read
LD	Laser Disc	REF0 — 6	7-bits Reference Rotation Speed
LDON	Laser Diode ON/OFF	REFN	Reference Selection
LE	Latch Enable	REG	Regulator
LIM	Limiter	RESETu	Reset of u-processor
LIR	Load Instruction Register	REV	Reverse Speed Detection
LSEL	Left Channel Select	RF-	RF Summing Amp.-Input
M.A	Measurement Analog	RF0	RF Summing Amp. Output
M.D	Measurement Digital	RFA	RF (Audio)
MCES	Motor Control Error Signal	RAV	RF (Audio/Video)
MCIN	Motor Control Error Signal Input	RH	Reference Horizontal
MECHA SW	Mechanism Switch	RH1	Horizontal Line Video Reference Signal
MEPIB	Measurement Point In The Burst	RINPC	Input an R Color Signal from Personal Computer
MFE	Motor Frequency Error		
MH	Protected Horizontal Sync.	RINTV	Input an R Color Signal from TV
MIRR	Mirror Comparator Output	RLS	Radial Loop Switch
MIX-A	Mix Audio Signal	RNW	Read/Write Select
MIXAUD	Mix Audio Signal	ROM	Read Only Memory
MOTRES	Motor Reset	ROTA	Rotary Encoder Input A
MP0	Mode Program 0	ROTB	Rotary Encoder Input B
MP1	Mode Program 1	ROTC	Rotary Encoder Control
MPE	Motor Phase Error	RSEL	Right Channel Select
MPLL	Motor in Frequency Control Range	RST	Reset
MS	Multi-Standard Input	S/H	Sawtooth and Sample and Hold
MSC	Motor Speed Control	S/P	Still/Play
MTF	Modulation Transfer Function	S-COMP	Slider Comparator
MUSB	Mute	S-TERMINAL	Super Video Output Terminal

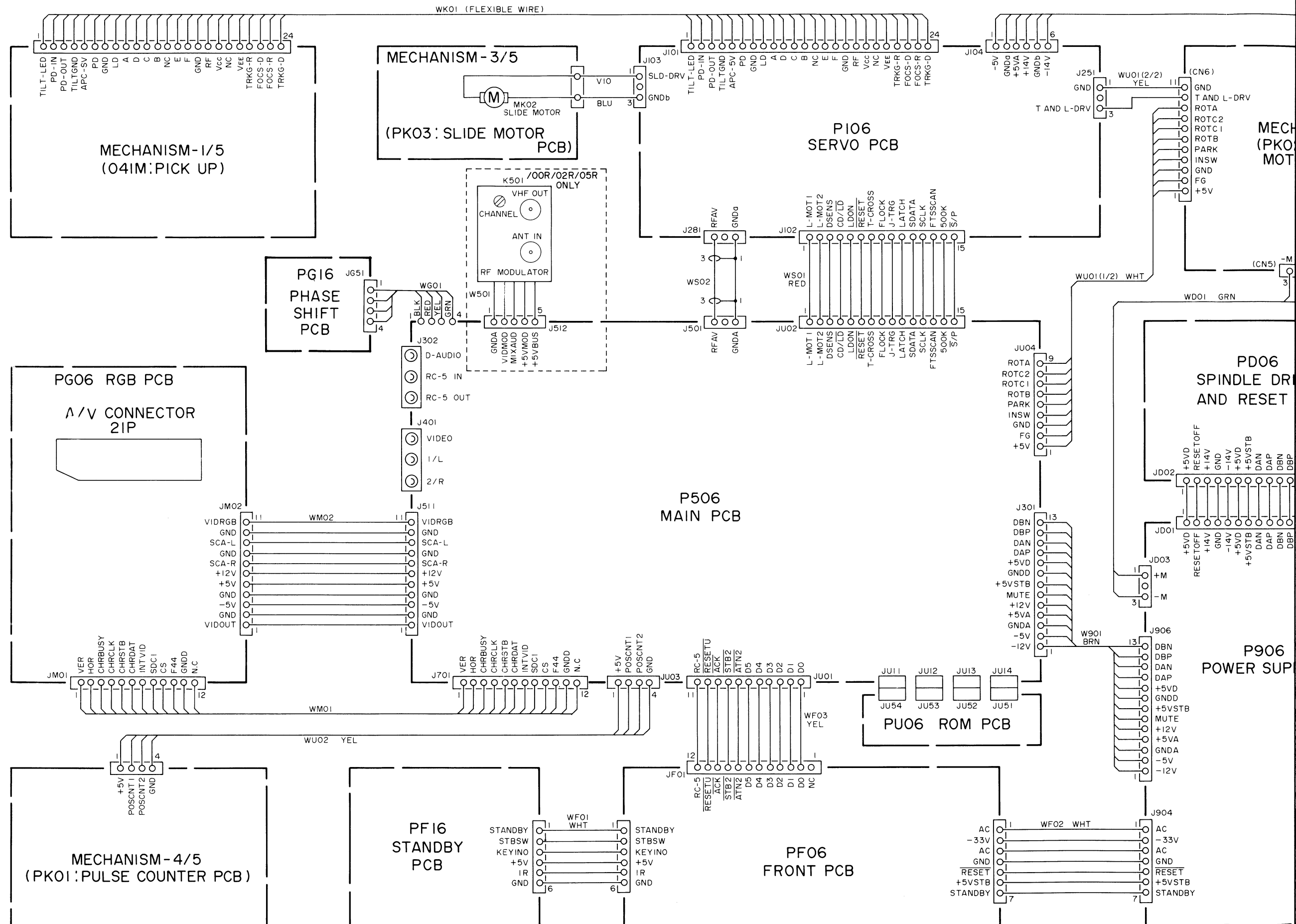
S-VIDEO	Super Video	VCAR	Voltage Controlled Amplifier, R-ch
S1 — S6	Analog Switch	VCL	Character Level
SBK	Set Burst Key	VCXO	Voltage Controlled X'tal Oscillator
SC	Sub-carrier	VDC/2	Reference Voltage Capacitor Pad
SCA	A/V Connector, Audio Output	VDD/2	Reference Voltage Capacitor Pad
SCAB	Sub-coding Clock	VDDA	Supply Voltage (Analog)
SCI	Serial Clock Input	VER	Vertical Sync.
SCKN	Data-Clock Input	VHLF	Half-Luminance Input Color Encoder
SCLK	Serial Data Clock	VID IN	Video Input
SCOR	Sub-code Synchronization	VIDMOD	Video Modulator
SDAB	Sub-coding Data	VIDOUT	Video Signal to Output Connector
SDATA	Serial Data	VIDRGB	Video Signal to RGB Circuit
SDATAIN	Serial Data Input	VIDSCA	Video Signal to A/V Connector
SDATAOUT	Serial Data Output	VIDY/C	Video Y/C Signal
SDC	Sandcastle	VMON	Character Monitor Terminal
SDR	Slider Drive Signal	VOB	Voltage Auto Bias
SEG a — j	Segment a — j	VP	Supply Voltage
SEP.	Synchronizing Signal Separator	VREF	Reference Voltage Output
SGSW	Signal Generator Switch	VSSA	Analog Ground
SI	Selects Superimposition	VVL	Video Level
SLD-DRV	Slide Motor Drive	VXO	Voltage Controlled X'tal Oscillator
SLP	Slope Setting	WM	Window for Measuring
SLPI	Slider OP-Amp. Input	WR	Write
SLPO	Slider OP-Amp. Output	WS	Word Select
SP	Set Plateau Key	WSAB	Word Select
SSM	Start/Stop Motor Input	WSBD	Word Select
ST	Scan Trigger Pulse	WTO	Watch-dog Timer Output
STB	Strobe	XSYS	System Clock Output
STBSW	Standby Switch	XTAL	Crystal Oscillator
STBY	System Stand-by	Y IN (OUT)	Y Signal Input (Output)
STS	Status Register	YH	Y Signal Halftone
SUB Q	Sub-code Q-Data	YMIX	Y Signal Mix
SW1 — 4	System Select Switch	YS	Y Signal Superimpose
SWAB	Sub-coding Word Clock Output		
SWT	Internal Clock Divided by 256	ZRPM	Zero Rotation Detection
T-CROSS	Tracking Cross	φ	Phase
T&L-DRV	Tilt & Loading Motor Drive		
TADC	Tacho Input for DC Motor		
TBC	Time Base Corrector		
TBCERR	Time Base Correction Error		
TC	Time Constant		
TCD	Tracking Error Amp. CD Input		
TCNT	Track Count		
TD1,2	2-bits to Set The Slope of The Current Limiter		
TDR	Tracking Brake Drive Output		
TE	Tracking Error		
TGS	Tracking Gain Switching		
TIDR	Tilt Drive Signal		
TIPI	Tilt OP-Amp. Input		
TIPO	Tilt OP-Amp. Output		
TLD	Tracking Error Amp. LD Input		
TM	Timer		
TO1,2	Current Limiter (Accelerate or Brake)		
TOC	Table of Contents		
TOGL	Trick Play Toggle		
TOK	Tacho-OK Signal		
TP ADJ	Adjust The Burst Flag Position		
TPO	Tracking OP-Amp. Output		
TRKG	Tracking		
TRKG-D	Tracking Drive		
TRKG-R	Tracking Return		
TSET	Tilt Comparator Setting		
TSTB	Test Control Input		
UPDN	Lens Up-Down Output		
V.C.O	Voltage Controlled Oscillator		
V-SYNC	Vertical Synchronizing Signal		
VBL	Back Level		
VCAL	Voltage Controlled Amplifier, L-ch		

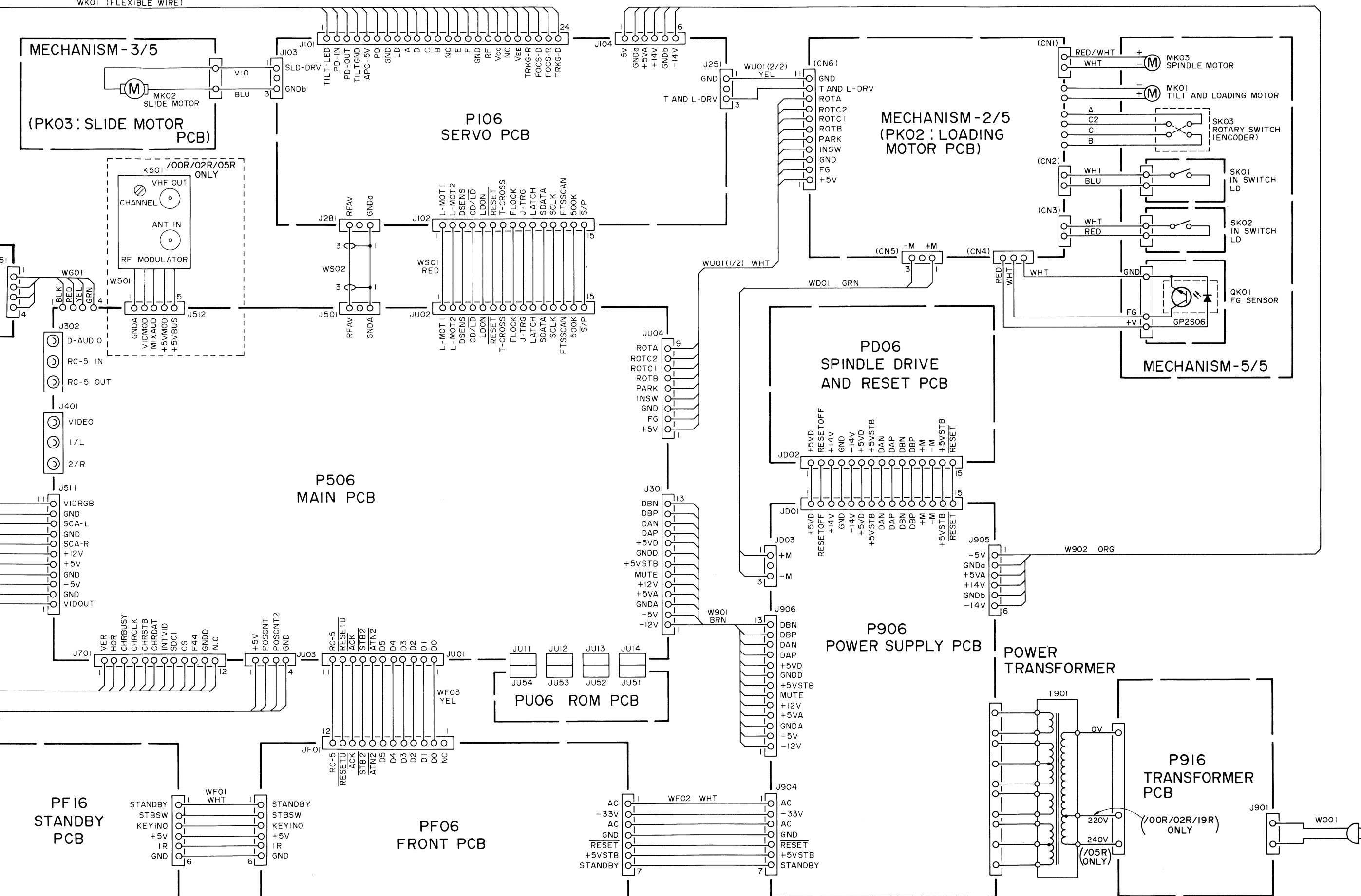


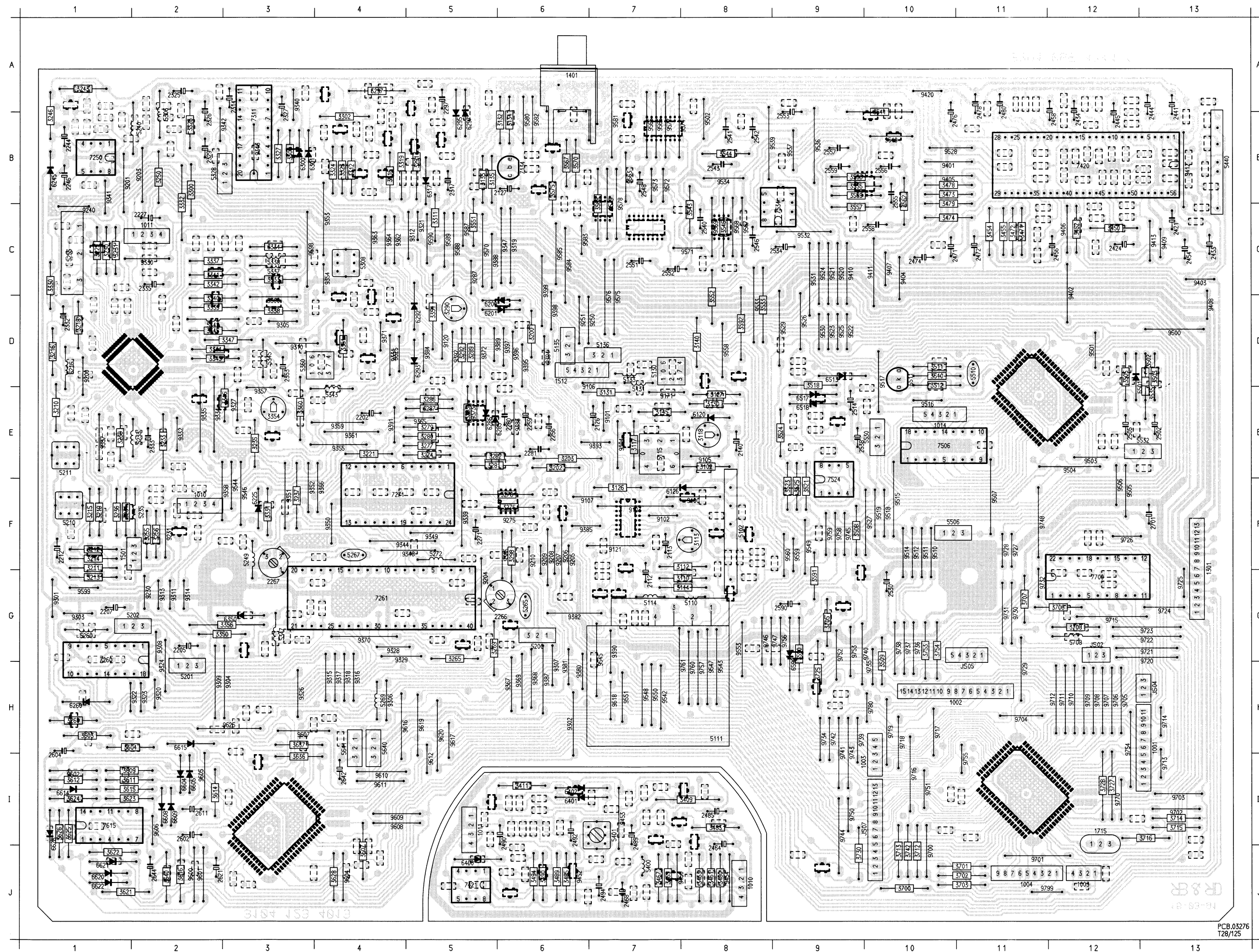
# VI BLOCKDIAGRAM



## IX. WIRING DIAGRAM



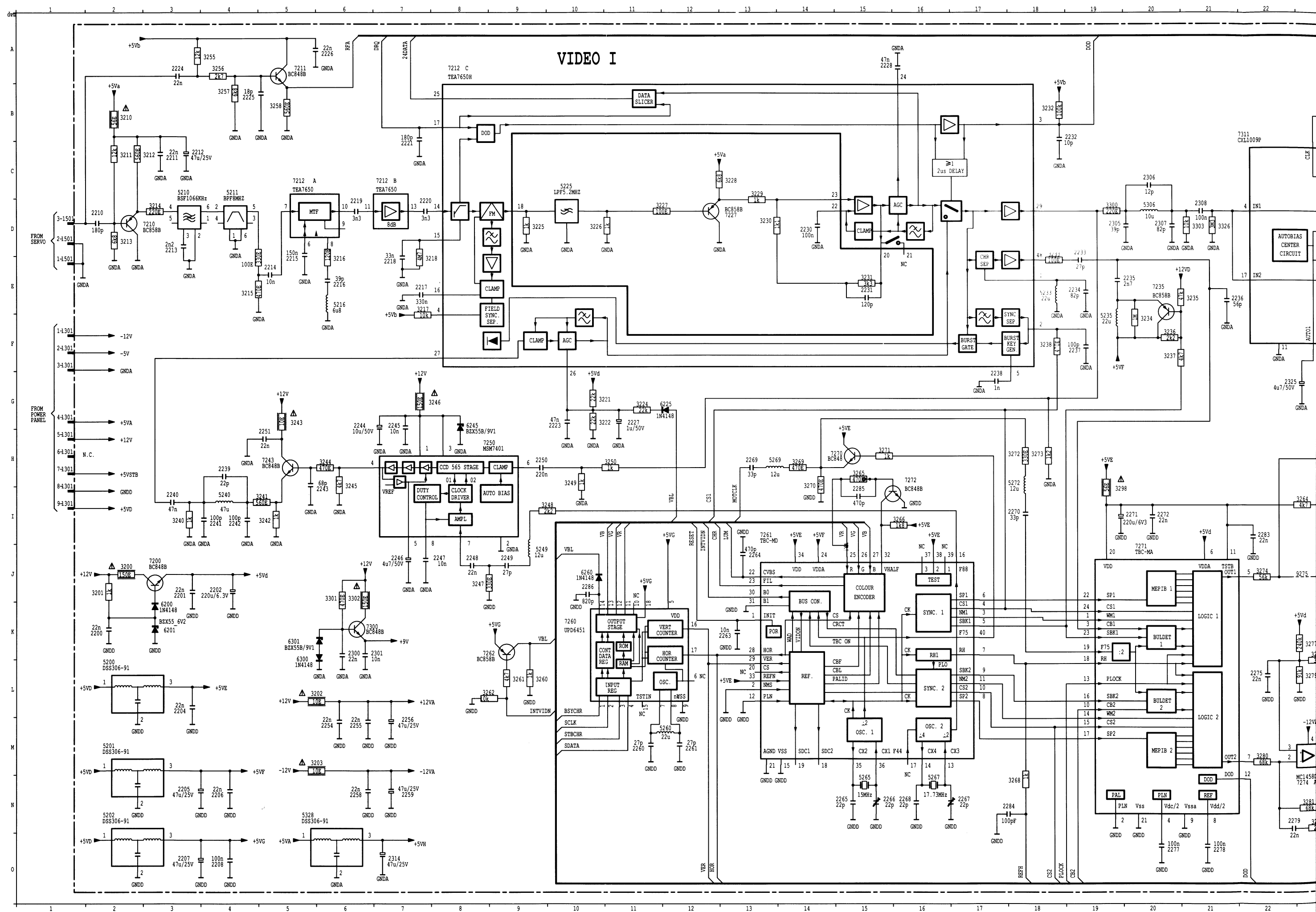


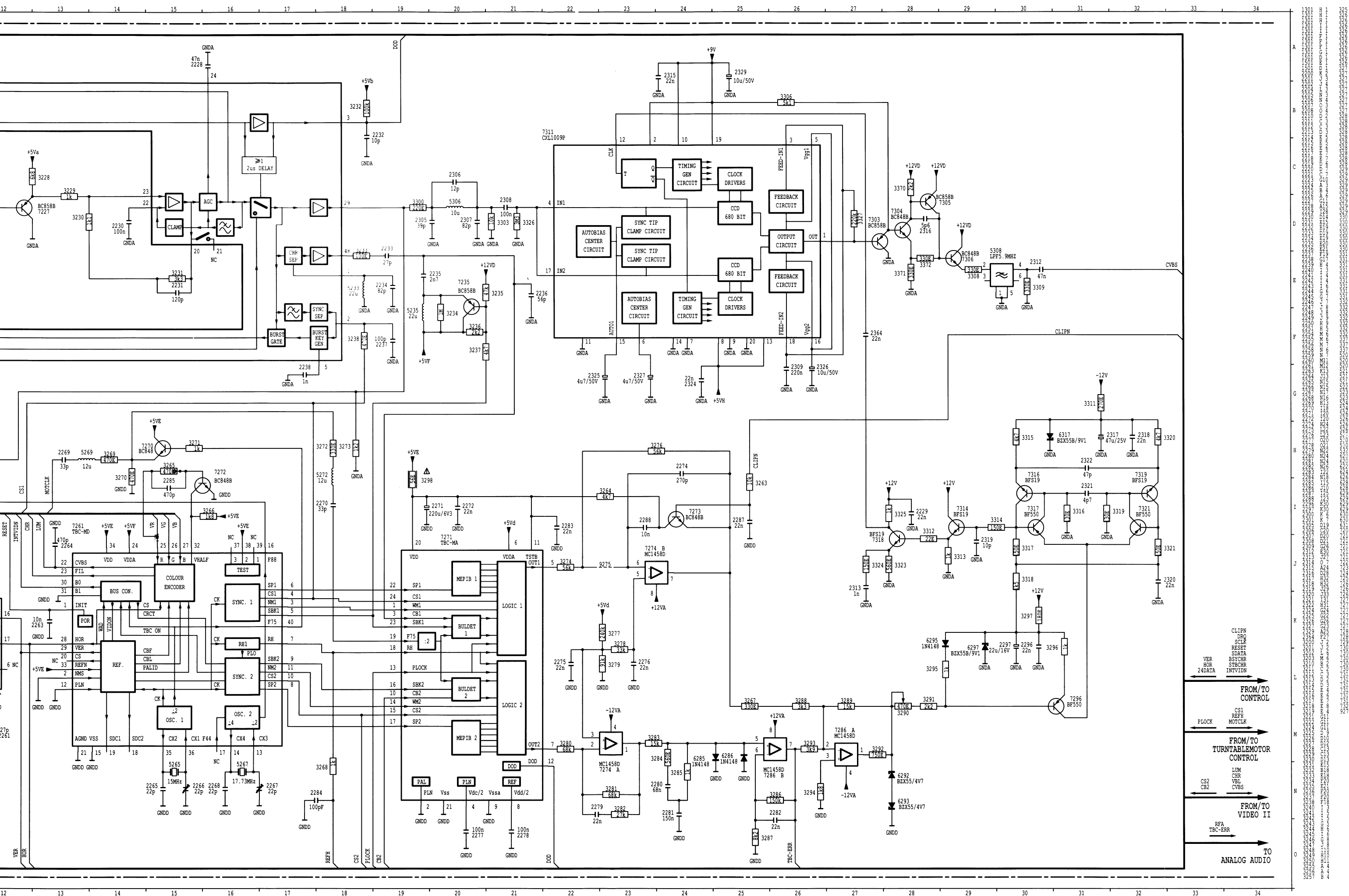


1001	I13	3256	F2	3715	I13	9307	H6	9547
1002	H10	3261	H11	3726	H12	9308	H2	9548
1003	J12	3269	G5	3727	I12	9310	D3	9550
1004	J11	3274	E5	3728	I12	9311	G2	9551
1010	F2	3276	F6	3730	J9	9312	C5	9553
1010	J8	3277	F5	3742	J10	9313	G2	9558
1011	C2	3278	F6	3743	G10	9314	G2	9559
1011	I5	3279	E5	3754	G10	9315	H4	9560
1014	E10	3280	E5	5102	F8	9316	H4	9563
1301	G13	3281	E5	5110	G8	9317	H4	9565
1401	A6	3282	E5	5111	H8	9318	H4	9566
1501	F1	3285	F6	5114	G7	9319	H4	9567
1512	D6	3287	E5	5115	E7	9320	H2	9568
1715	I12	3289	D5	5130	D7	9321	C5	9569
2112	G7	3290	D5	5131	E7	9322	H2	9570
2113	E7	3291	B5	5133	D7	9323	H2	9571
2126	E7	3292	D5	5135	D6	9324	H2	9572
2127	B5	3293	E5	5136	D7	9325	D4	9573
2140	E8	3297	A4	5200	G6	9326	H3	9574
2202	E4	3298	F6	5201	H2	9327	E3	9575
2205	G2	3300	B2	5202	G1	9328	F4	9576
2207	F1	3301	F1	5210	F1	9329	H4	9577
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2227	C2	3311	C5	5216	D1	9331	D4	9579
2244	B1	3312	B4	5233	E2	9332	E2	9580
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2267	G3	3326	B2	5260	G1	9340	A3	9585
2271	F5	3327	B3	5345	E4	9341	B1	9586
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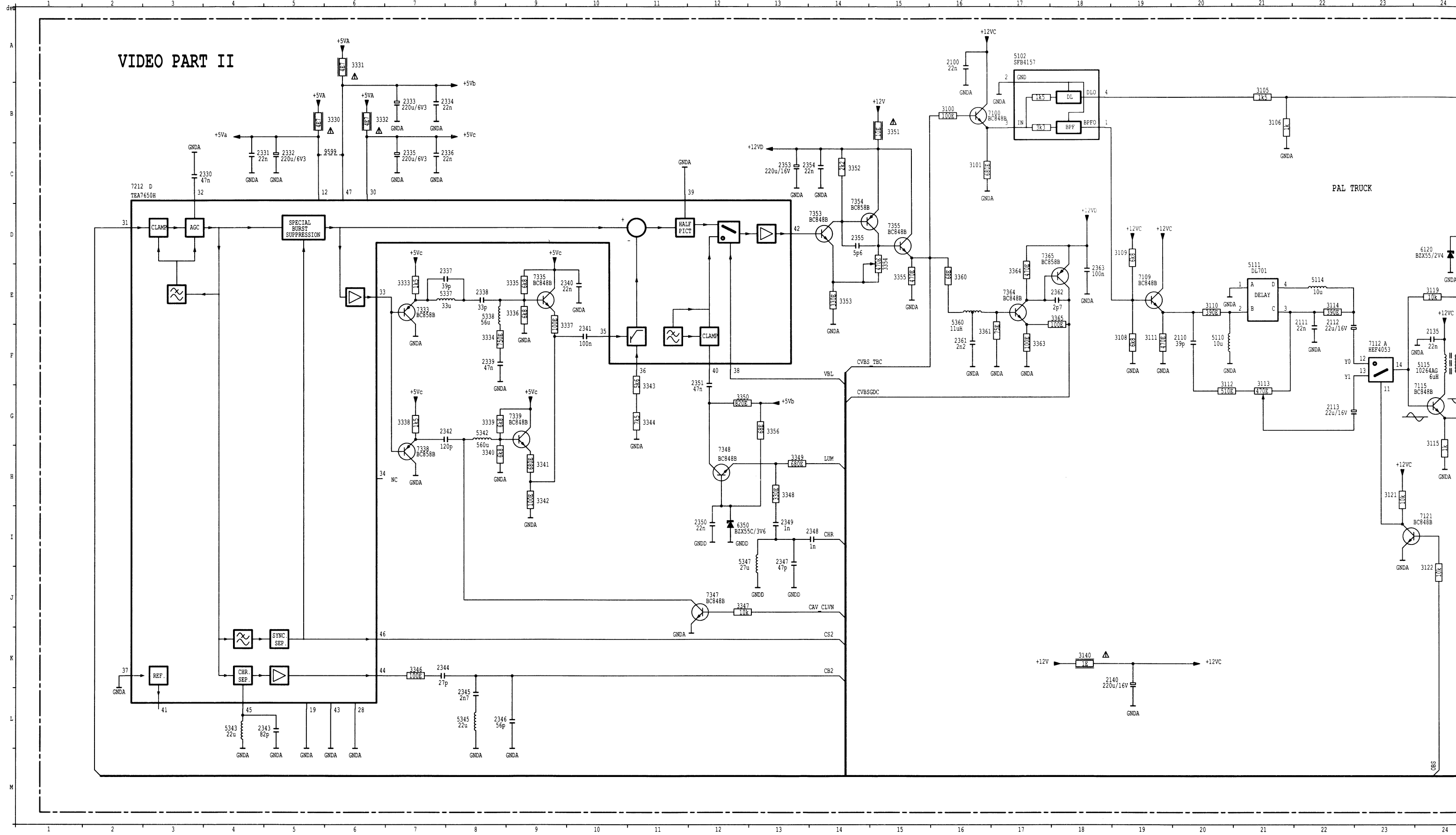






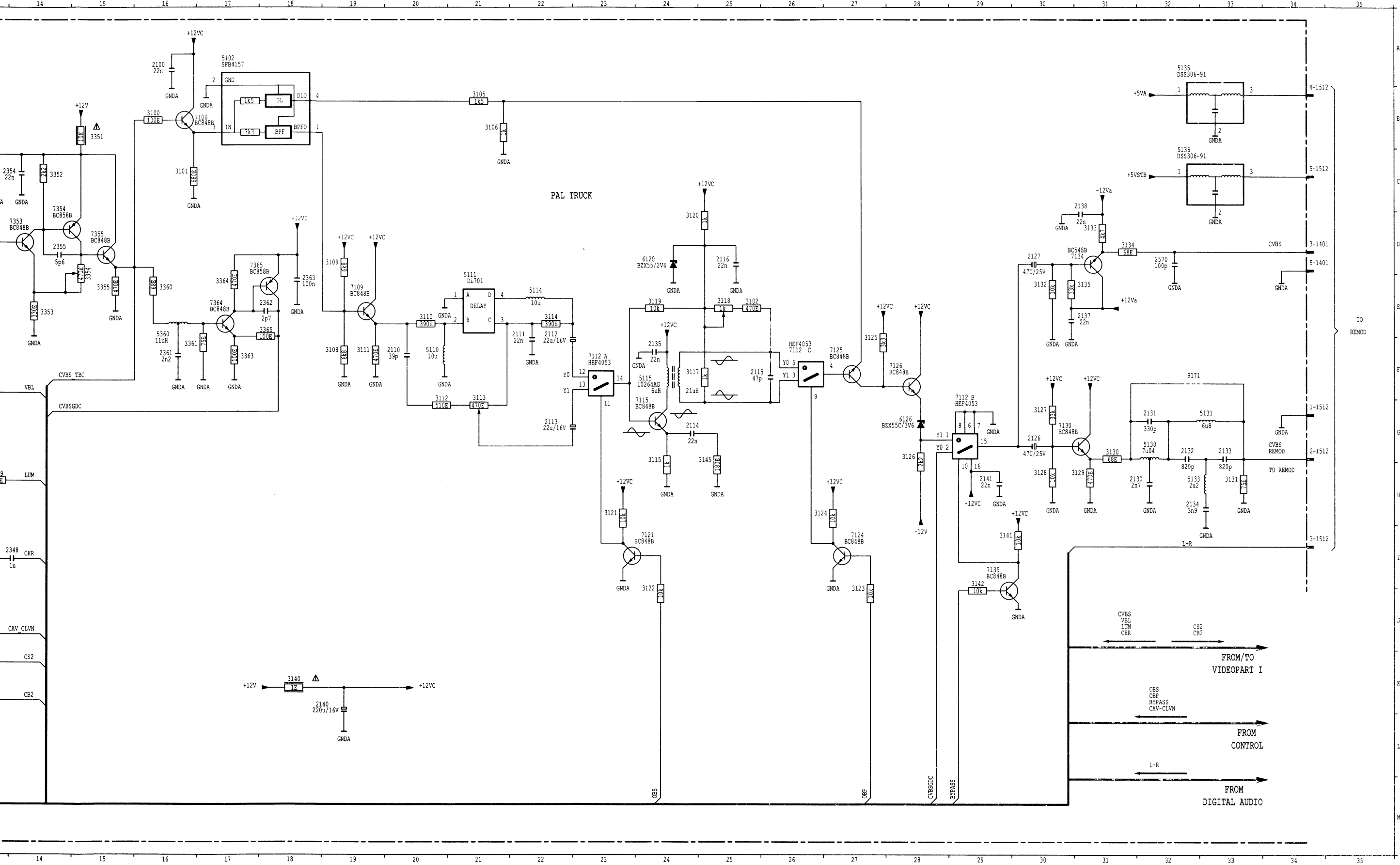


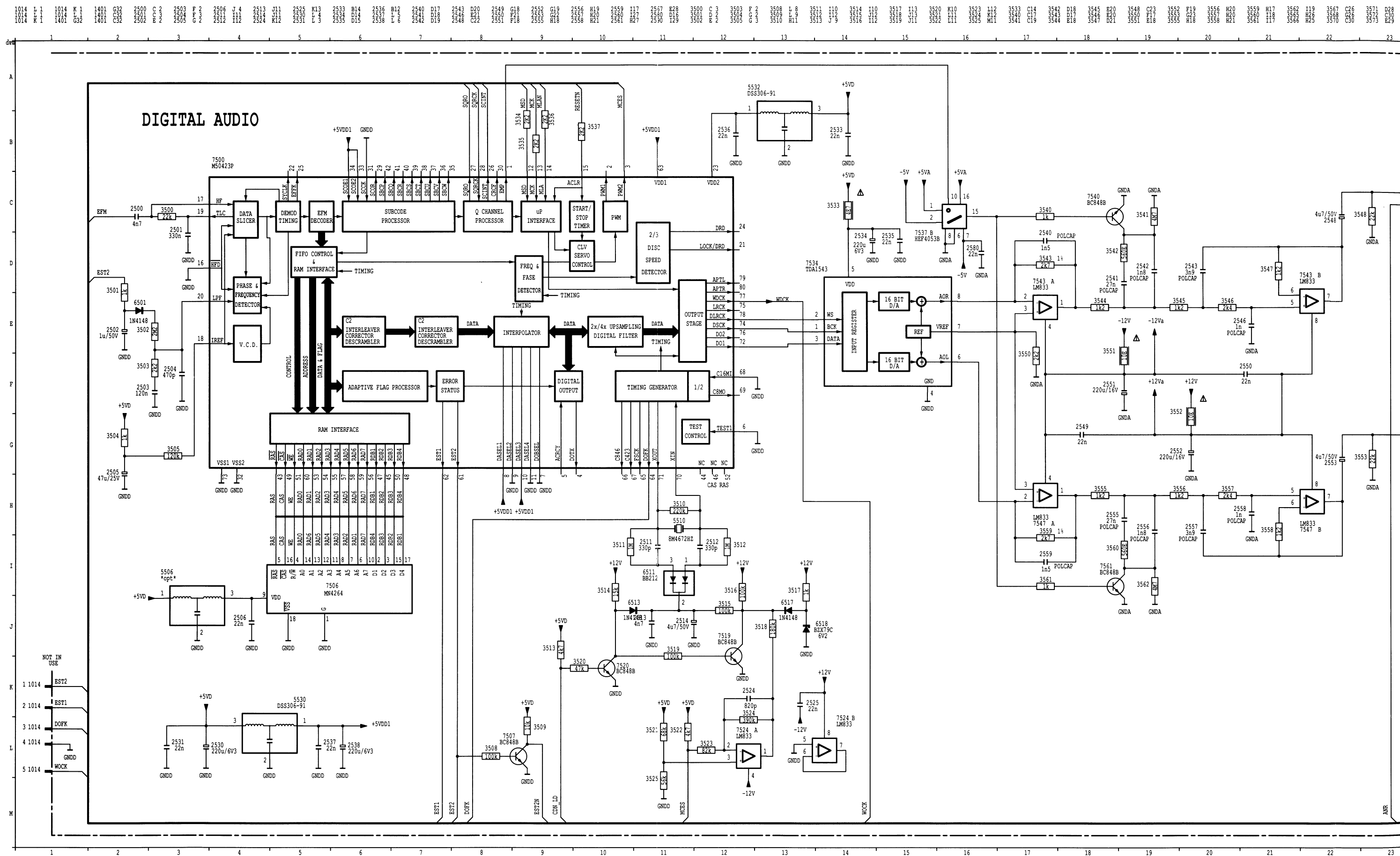
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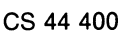




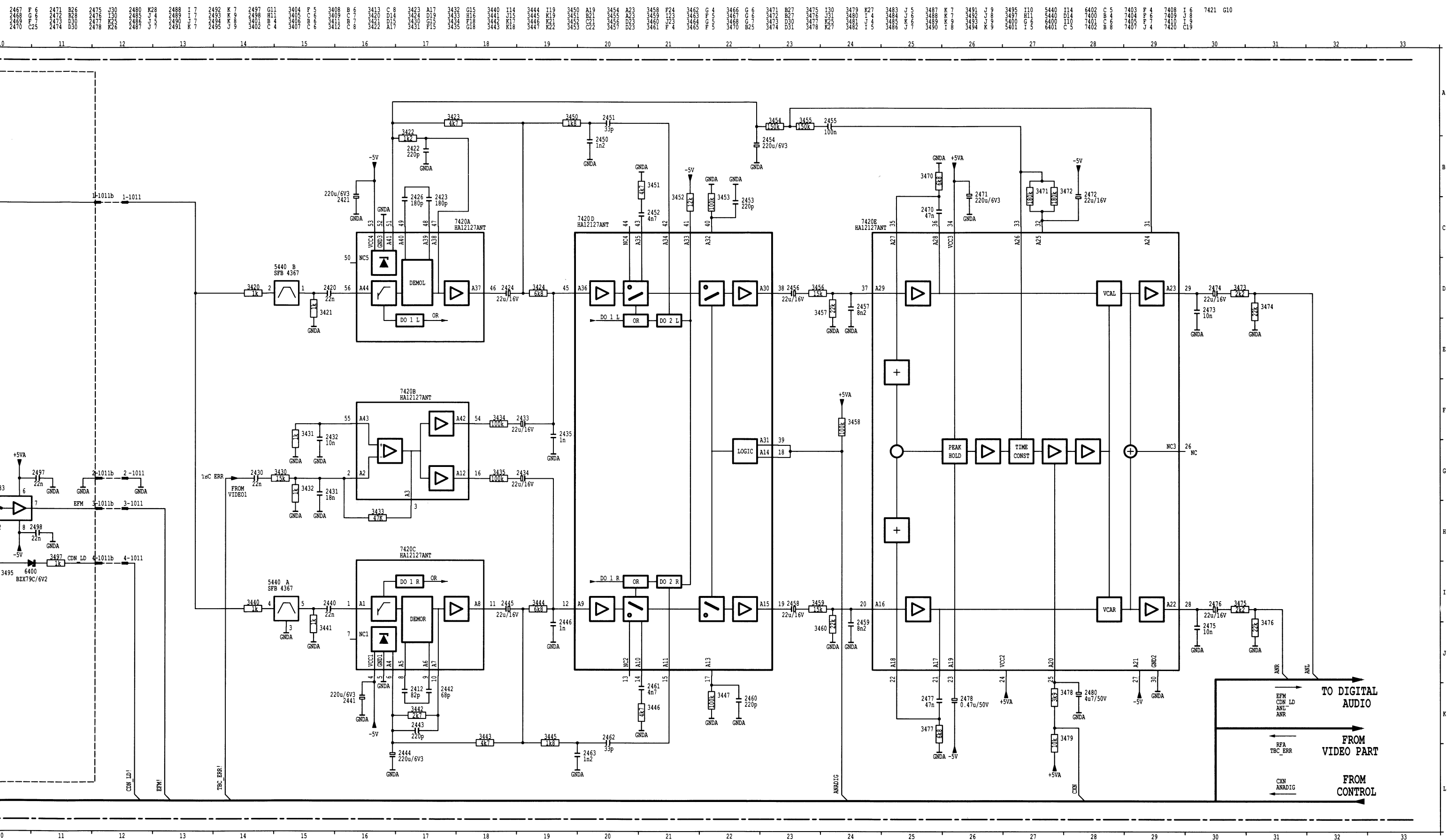
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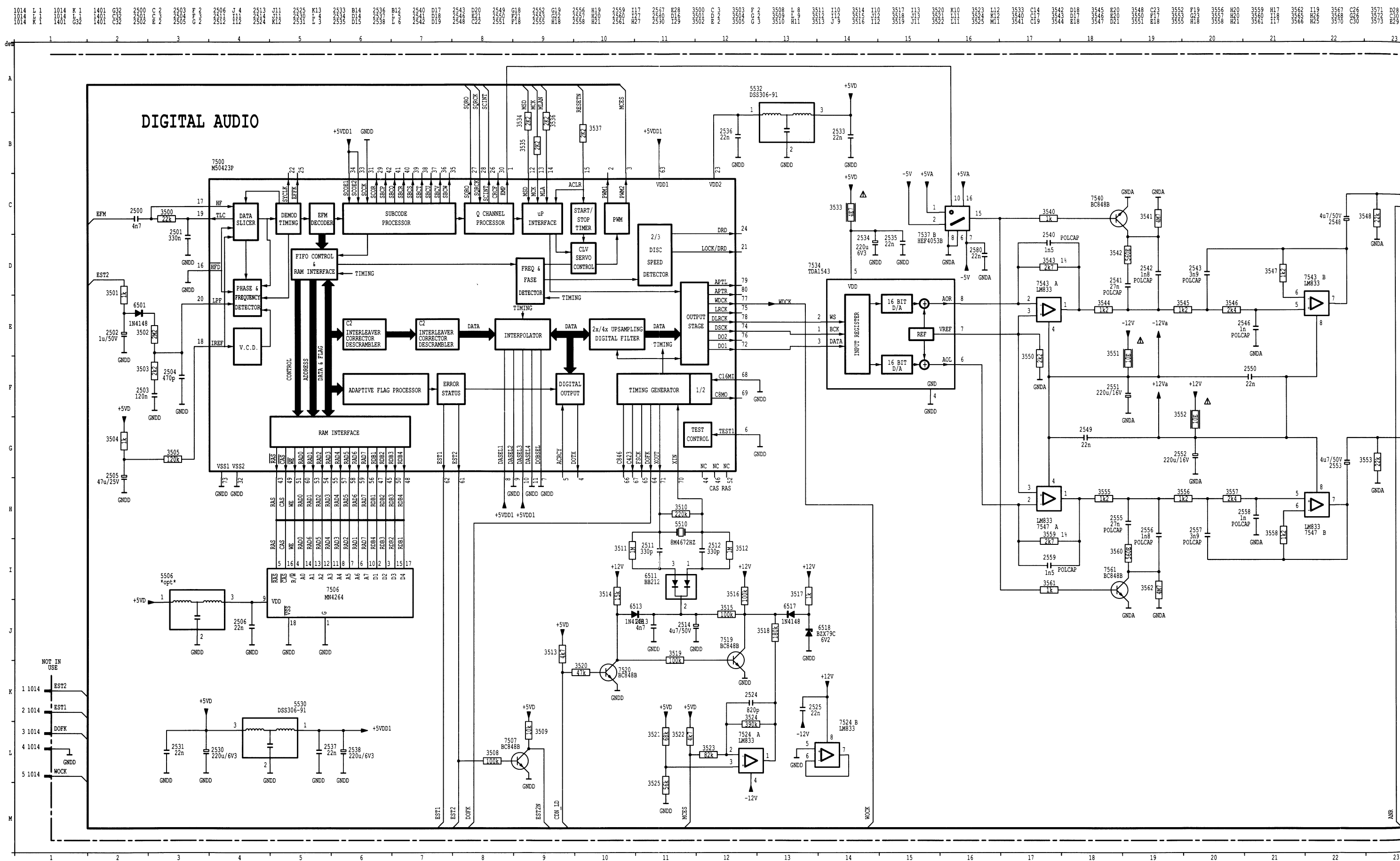


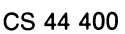


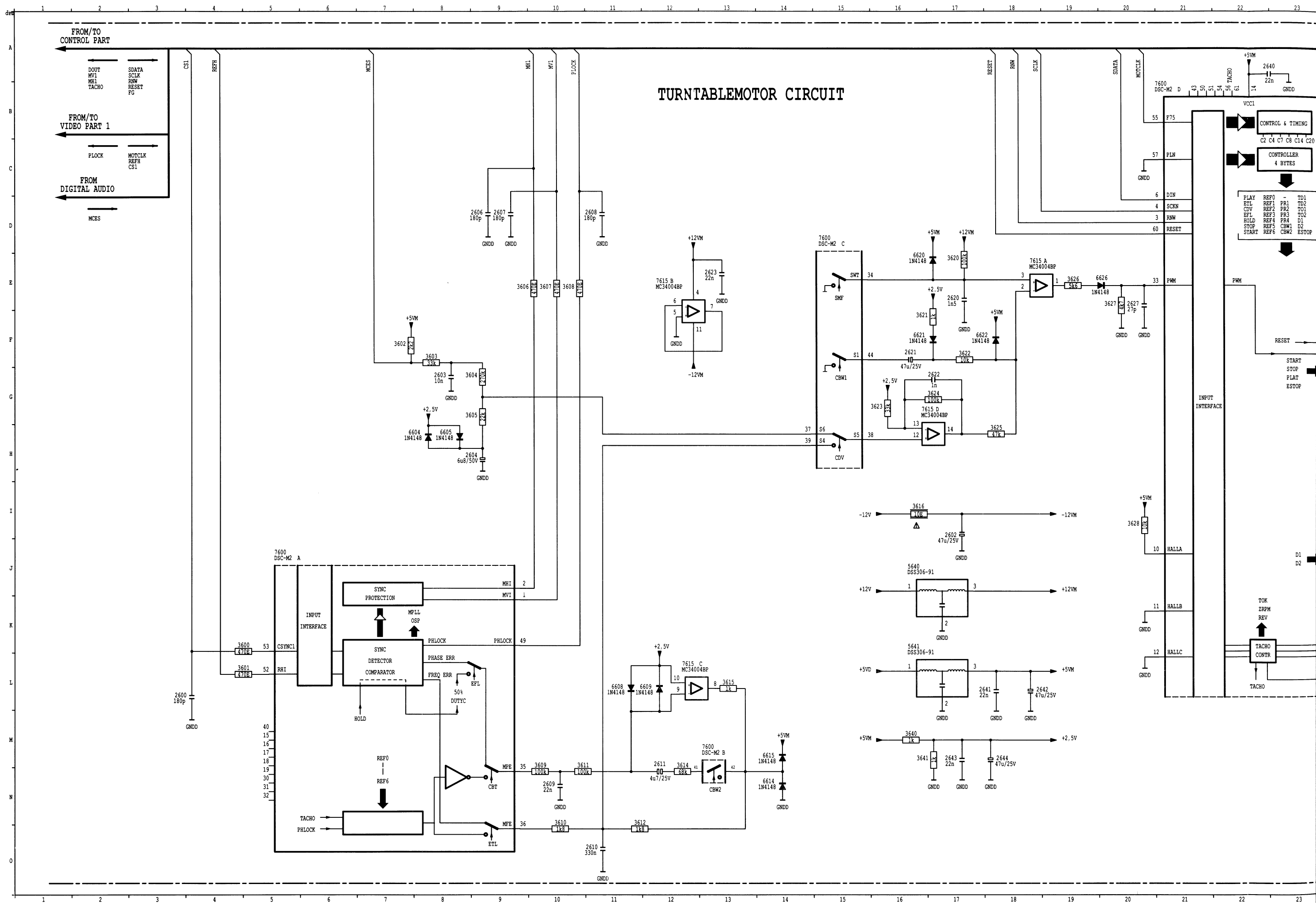






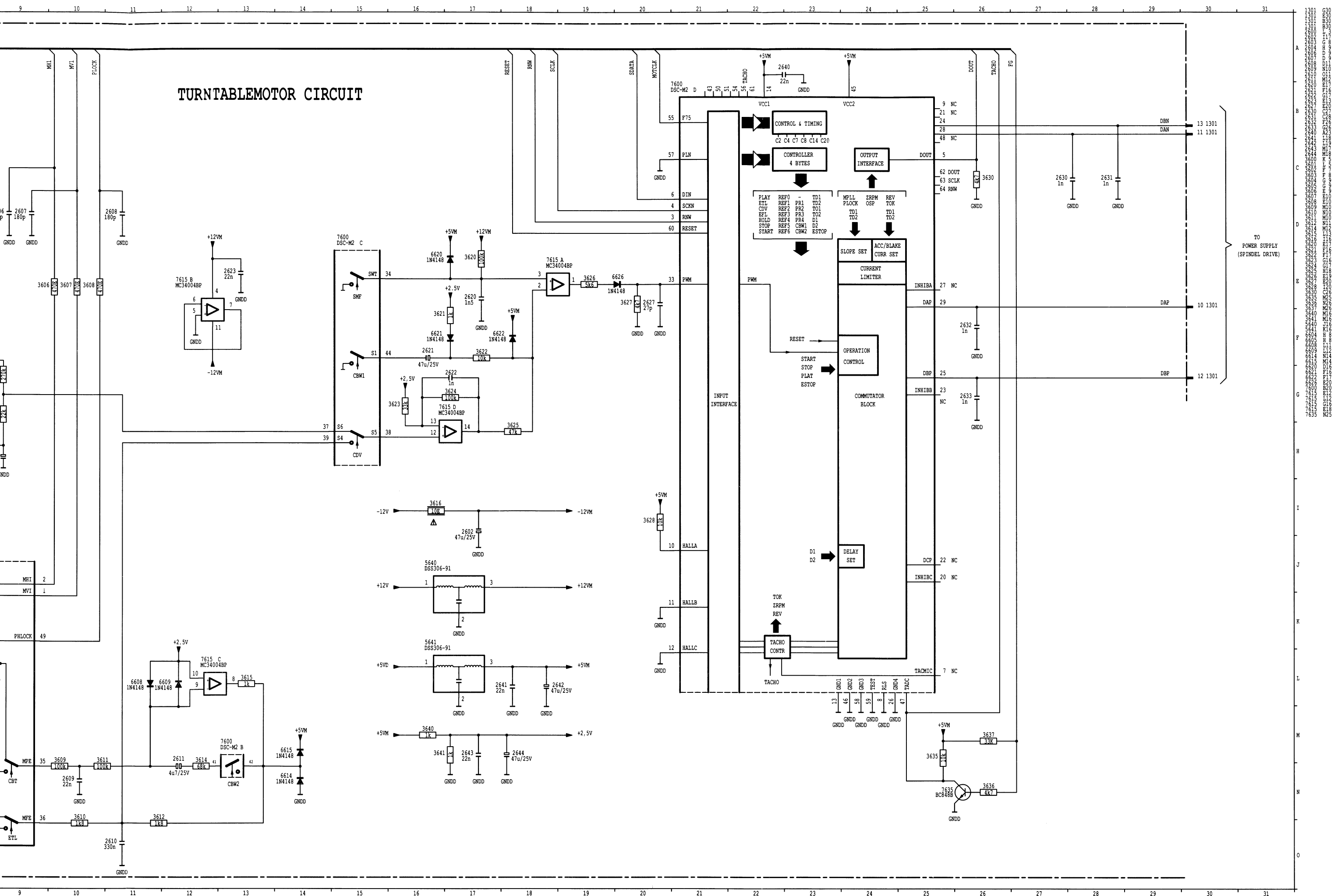




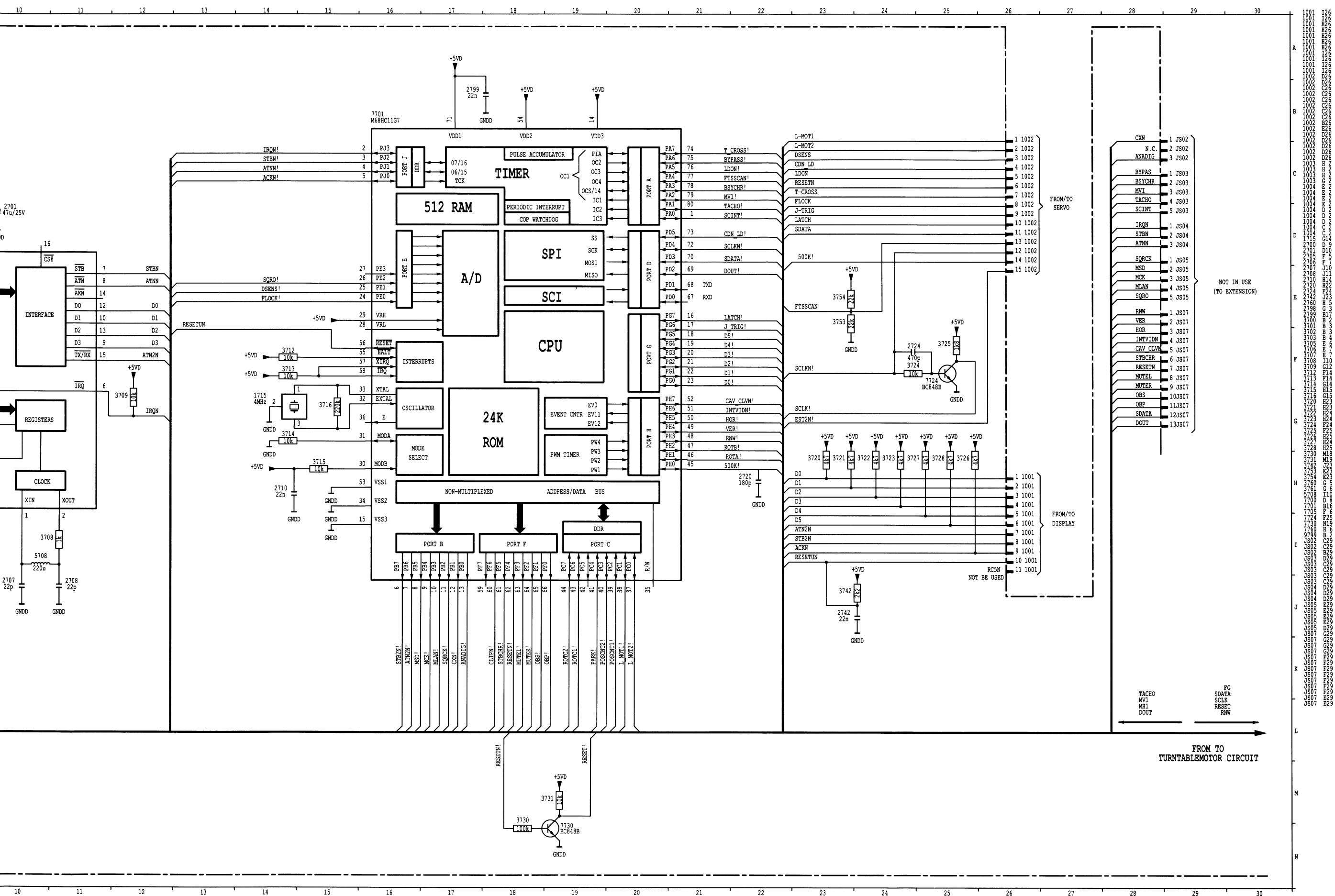


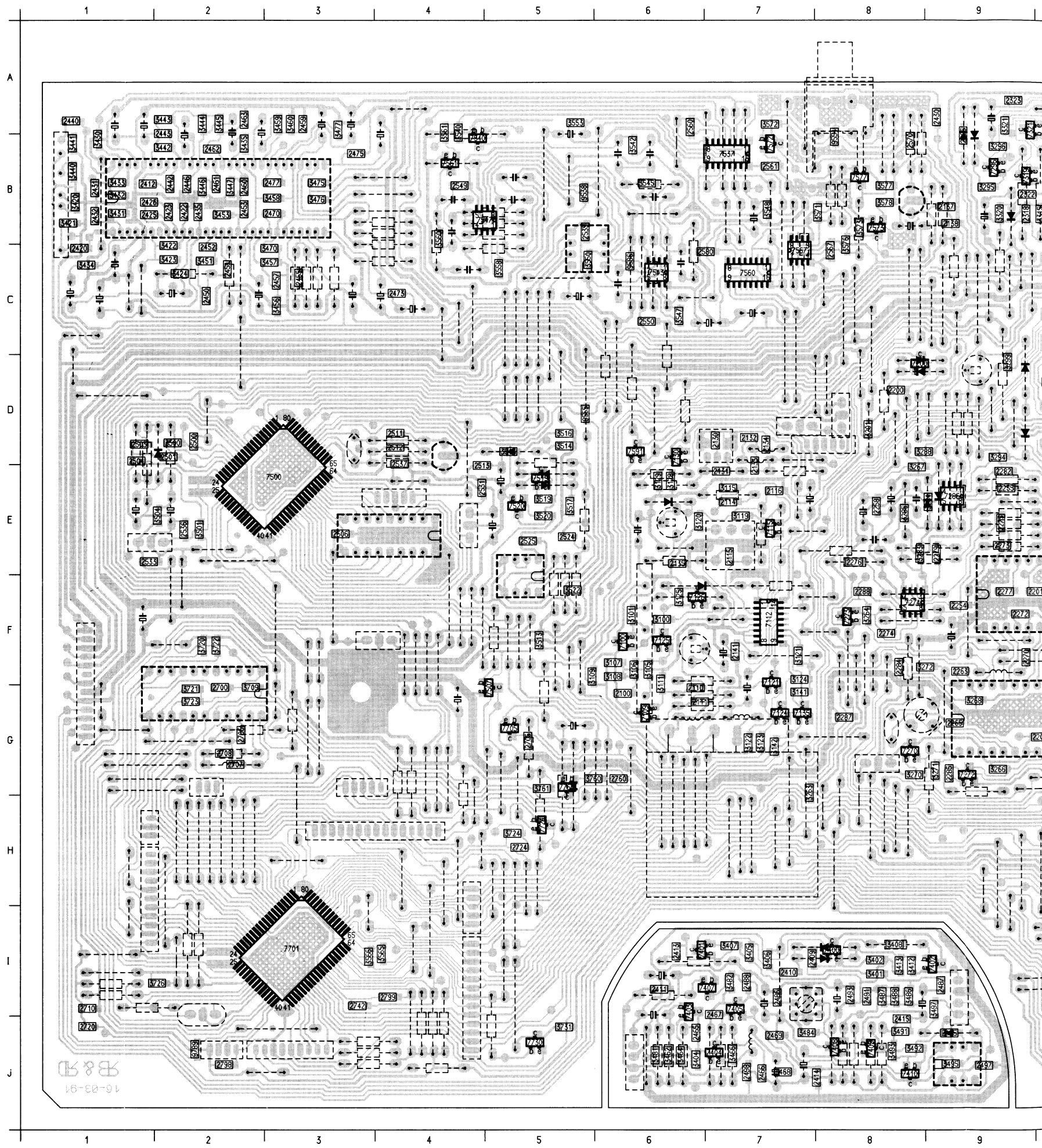


# TURNTABLEMOTOR CIRCUIT



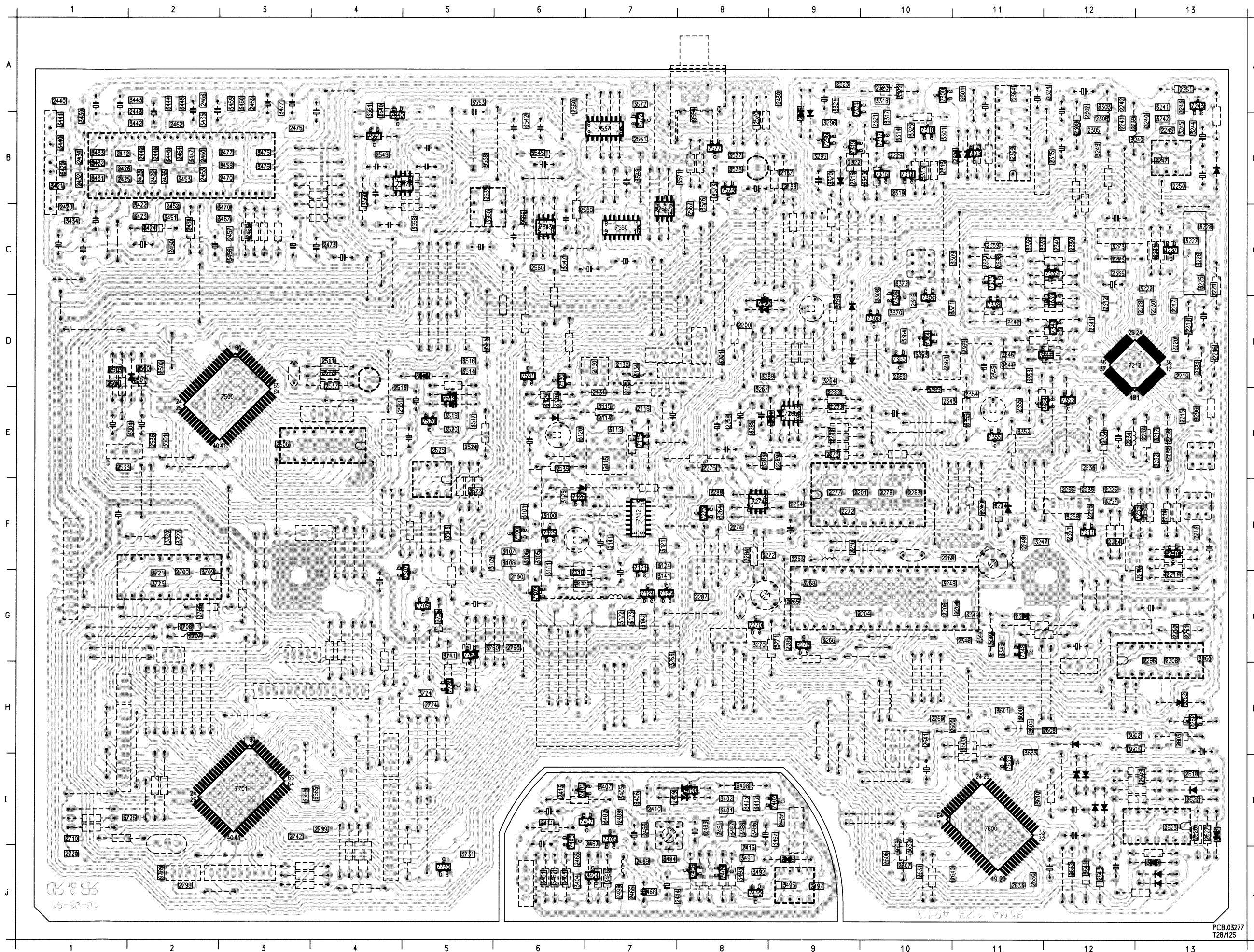






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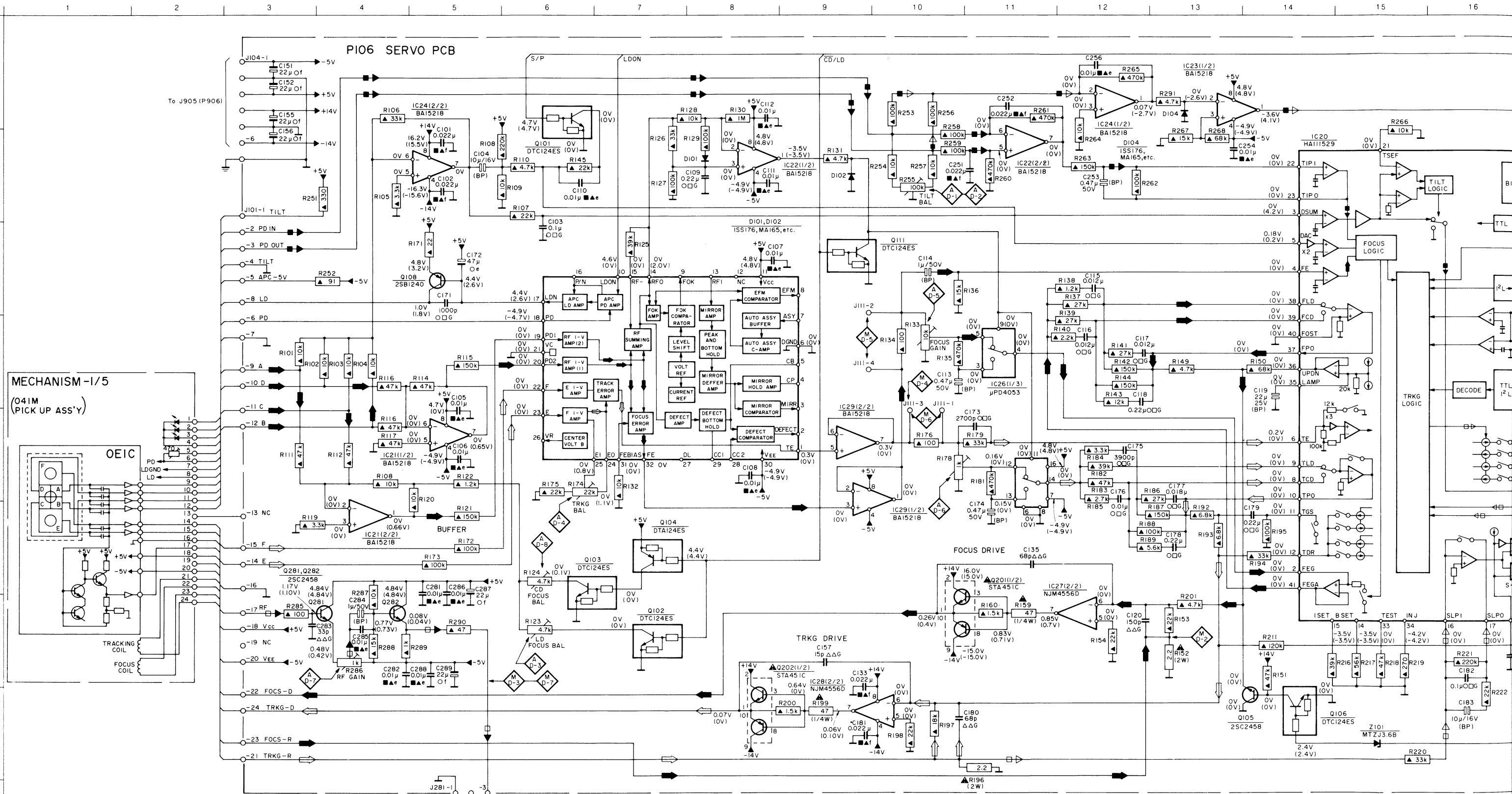




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2365 B12	2643 E2	3553 A2	
2366 B12	2644 E2	3554 A2	
2367 B12	2645 E2	3555 A2	
2368 B12	2646 E2	3556 A2	
2369 B12	2647 E2	3557 A2	
2370 B12	2648 E2	3558 A2	
2371 B12	2649 E2	3559 A2	
2372 B12	2650 E2	3560 A2	
2373 B12	2651 E2	3561 A2	
2374 B12	2652 E2	3562 A2	
2375 B12	2653 E2	3563 A2	
2376 B12	2654 E2	3564 A2	
2377 B12	2655 E2	3565 A2	
2378 B12	2656 E2	3566 A2	
2379 B12	2657 E2	3567 A2	
2380 B12	2658 E2	3568 A2	
2381 B12	2659 E2	3569 A2	
2382 B12	2660 E2	3570 A2	
2383 B12	2661 E2	3571 A2	
2384 B12	2662 E2	3572 A2	
2385 B12	2663 E2	3573 A2	
2386 B12	2664 E2	3574 A2	
2387 B12	2665 E2	3575 A2	
2388 B12	2666 E2	3576 A2	
2389 B12	2667 E2	3577 A2	
2390 B12	2668 E2	3578 A2	
2391 B12	2669 E2	3579 A2	
2392 B12	2670 E2	3580 A2	
2393 B12	2671 E2	3581 A2	
2394 B12	2672 E2	3582 A2	
2395 B12	2673 E2	3583 A2	
2396 B12	2674 E2	3584 A2	
2397 B12	2675 E2	3585 A2	
2398 B12	2676 E2	3586 A2	
2399 B12	2677 E2	3587 A2	
2400 B12	2678 E2	3588 A2	
2401 B12	2679 E2	3589 A2	
2402 B12	2680 E2	3590 A2	
2403 B12	2681 E2	3591 A2	
2404 B12	2682 E2	3592 A2	
2405 B12	2683 E2	3593 A2	
2406 B12	2684 E2	3594 A2	
2407 B12	2685 E2	3595 A2	
2408 B12	2686 E2	3596 A2	
2409 B12	2687 E2	3597 A2	
2410 B12	2688 E2	3598 A2	
2411 B12	2689 E2	3599 A2	
2412 B12	2690 E2	3600 A2	
2413 B12	2691 E2	3601 A2	
2414 B12	2692 E2	3602 A2	
2415 B12	2693 E2	3603 A2	
2416 B12	2694 E2	3604 A2	
2417 B12	2695 E2	3605 A2	
2418 B12	2696 E2	3606 A2	
2419 B12	2697 E2	3607 A2	
2420 B12	2698 E2	3608 A2	
2421 B12	2699 E2	3609 A2	
2422 B12	2700 E2	3610 A2	
2423 B12	2701 E2	3611 A2	
2424 B12	2702 E2	3612 A2	
2425 B12	2703 E2	3613 A2	
2426 B12	2704 E2	3614 A2	

J. P106 SERVO/MECHANISM PICK-UP ASS'Y SCHEMATIC DIAGRAMS

C101 A5	C109 B7	C116 D12	C133 G9	C156 A3	C174 F11	C182 G16	C195 F18	C253 B12	C284 G4	D102 B9	I C22 B9	I C27 F11	Q102 G7	Q111 C10	Q282 G4	R107 B6	R114 D5	R121 F5	R128 A7	R135 D10	R142 D12	R152 G13	R173 F5	R183 E12	R192 F13	R198 H10	R216 G14	R22
C102 B5	C110 B6	C117 D12	C134 G19	C157 G9	C176 E12	C183 H16	C196 G18	C254 B13	C285 G4	D104 A13	I C23 A13	I C27 F18	Q103 F6	Q101 F11	Q281 G19	R108 B5	R115 D5	R122 E5	R129 B7	R136 C10	R143 D12	R153 G13	R174 E6	R184 E12	R193 F13	R199 H8	R217 G15	R22
C104 B5	C111 B8	C118 D12	C135 F11	C158 G9	C177 E13	C184 G16	C197 H18	C255 B20	C286 F5	D106 B12	I C24 A12	I C28 F18	Q104 F7	Q102 G19	Q282 G4	R109 B6	R116 D4	R123 G6	R130 A8	R137 C12	R144 D12	R154 G12	R175 E6	R185 E12	R194 F14	R201 G13	R218 G15	R22
C105 D5	C112 A8	C119 D14	C151 A3	C171 C5	C178 F13	C185 D17	C198 G20	C256 A12	C287 F5	D120 B14	I C24 A5	I C28 G9	Q105 H13	Q202 F19	R103 D4	R109 B6	R116 D4	R124 F6	R131 B9	R138 C12	R145 B6	R159 G11	R178 E10	R186 E12	R195 F14	R211 G14	R220 H15	R22
C106 E5	C113 D10	C120 G12	C153 A3	C172 C5	C179 F13	C192 E18	C199 H20	C281 F5	C288 G5	D121 E4	I C24 A5	I C28 G9	Q106 H14	Q202 G8	R104 D4	R110 B6	R116 E4	R125 C7	R132 E7	R139 C12	R149 D13	R160 G11	R179 E11	R187 F12	R196 F14	R212 G16	R221 H16	R22
C107 C8	C114 C10	C121 C18	C154 B17	C173 D10	C180 H10	C193 F20	C200 H19	C282 G4	C289 G5	D122 F4	I C26 D11	I C28 F10	Q108 C4	Q251 B10	R105 B4	R111 E3	R117 E4	R126 B7	R133 D10	R140 D11	R150 D13	R171 C5	R181 E11	R188 F12	R197 H10	R213 D17	R222 H16	R22
C108 E8	C115 C12	C132 G20	C154 B17	C173 E12	C181 H9	C194 F20	C252 A11	C283 G4	D101 B7	I C22 B11	I C26 E18	Q101 B6	Q110 A19	Q281 G3	R106 A4	R112 E4	R120 E5	R127 B7	R134 D10	R141 D12	R151 G14	R172 F5	R182 E12	R189 F12	R198 H10	R214 G14	R223 H16	R22



VOLTAGE : MEASURE USING 15000 TRACK OF TEST DISC "IMS 1.0"

STOP ( ) : STILL

FOCUS SERVO CONTROL SIGNAL

TRACKING SERVO CONTROL SIGNAL

SLIDER SERVO CONTROL SIGNAL

TILT SERVO CONTROL SIGNAL

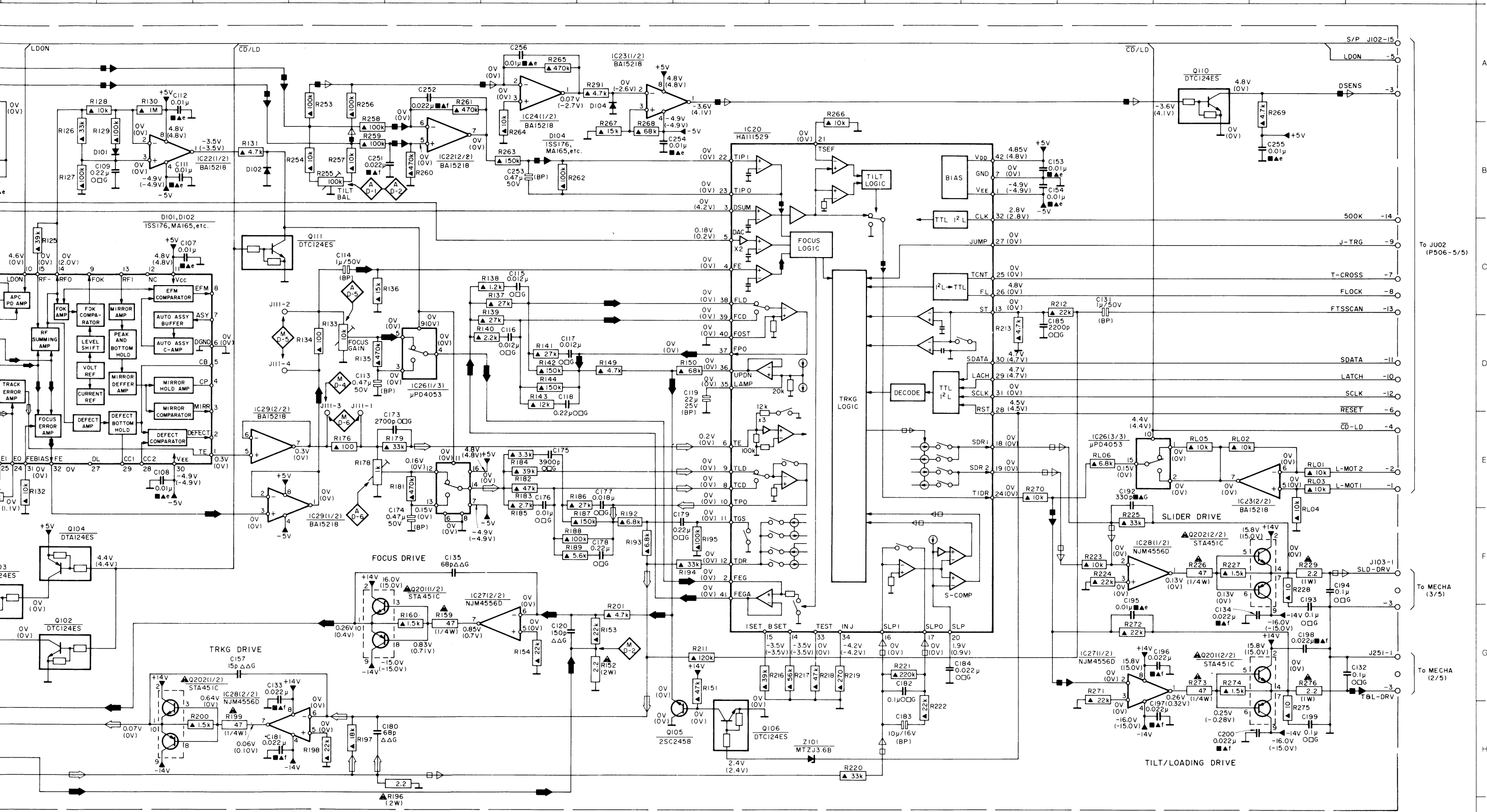
DISC SENSOR SIGNAL

RF SIGNAL

- ADJUSTMENT

- MEASURE POINT

C22 B9	IC27 F11	Q102 G7	Q111 C10	Q282 G4	R107 B6	R114 D5	R121 F5	R128 A7	R135 D10	R142 D12	R152 G13	R173 F5	R183 E12	R192 F13	R198 H10	R216 G14	R223 F18	R251 B3	R258 A10	R264 B12	R272 G18	R287 F4	RL03 E20
C23 A13	IC27 G18	Q103 F6	Q201 F11	R101 D3	R108 B5	R115 D5	R122 E5	R129 B7	R136 C10	R143 D12	R153 G13	R174 E6	R184 E12	R193 F13	R199 H9	R217 G15	R224 F18	R252 C4	R259 B10	R266 A15	R273 G19	R288 G4	RL04 E20
C24 E19	IC28 F18	Q104 F7	Q202 G19	R102 D3	R108 E4	R115 F3	R123 E6	R130 A8	R137 C12	R144 D12	R154 G12	R175 E6	R185 F12	R194 F14	R200 H8	R218 G15	R225 F18	R253 A10	R260 B11	R267 A13	R274 G19	R289 G5	RL05 E19
C24 A12	IC28 D9	Q105 H13	Q203 F19	R103 D4	R109 B6	R116 D4	R124 F6	R131 B9	R138 C12	R145 B6	R159 G11	R176 E10	R186 E12	R195 F14	R201 G3	R219 G15	R226 F19	R254 B9	R261 A11	R268 A13	R275 H20	R290 G5	RL06 E18
C24 A5	IC29 D9	Q106 H14	Q202 G8	R104 D4	R110 B6	R116 E4	R125 C7	R132 E7	R139 C12	R149 D13	R160 G11	R179 E11	R187 F12	R195 F14	R201 G3	R220 H15	R227 F19	R255 B10	R262 B12	R269 A20	R276 G20	R291 A13	Z101 H15
C26 D11	IC29 F10	Q108 C4	Q251 B10	R105 B4	R111 E3	R117 E4	R126 B7	R133 D10	R140 D11	R150 D13	R171 C5	R181 E11	R188 F12	R196 H11	R202 G17	R221 G16	R228 F20	R256 A10	R263 A12	R270 E17	R285 G3	RL01 E20	
C26 E18	Q101 B6	Q110 A19	Q281 G3	R106 A4	R112 E4	R120 E5	R127 B7	R134 D10	R141 D12	R151 G14	R172 F5	R182 E12	R189 F12	R197 H10	R213 D17	R222 H16	R229 F20	R257 B10	R263 B12	R271 G18	R286 G4	RL02 E19	



VOLTAGE: MEASURE USING 15000 TRACK OF TEST DISC "IMS 1.0"

STOP ( ) : STILL

FOCUS SERVO CONTROL SIGNAL

TRACKING SERVO CONTROL SIGNAL

SLIDER SERVO CONTROL SIGNAL

TILT SERVO CONTROL SIGNAL

DISC SENSOR SIGNAL

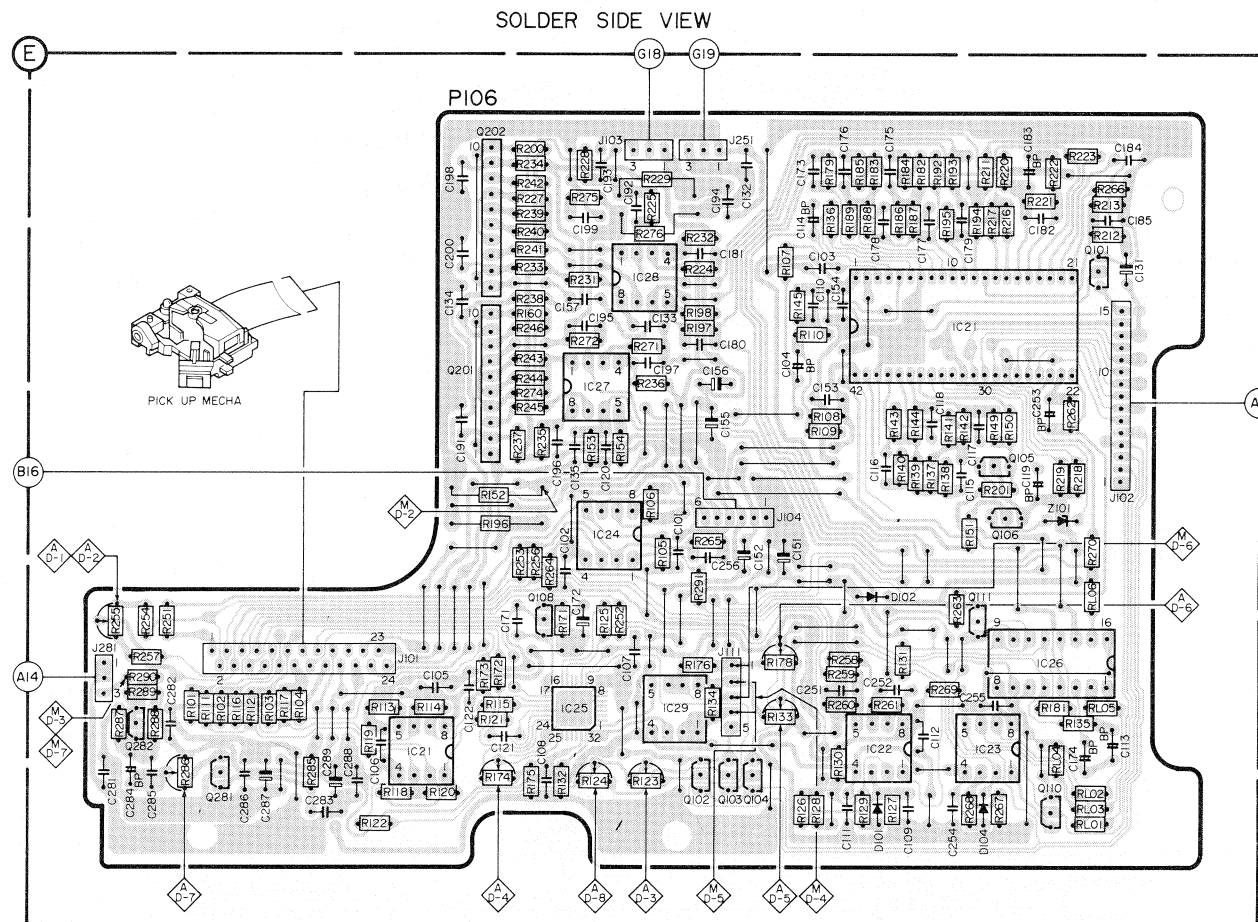
RF SIGNAL

= ADJUSTMENT

= MEASURE POINT

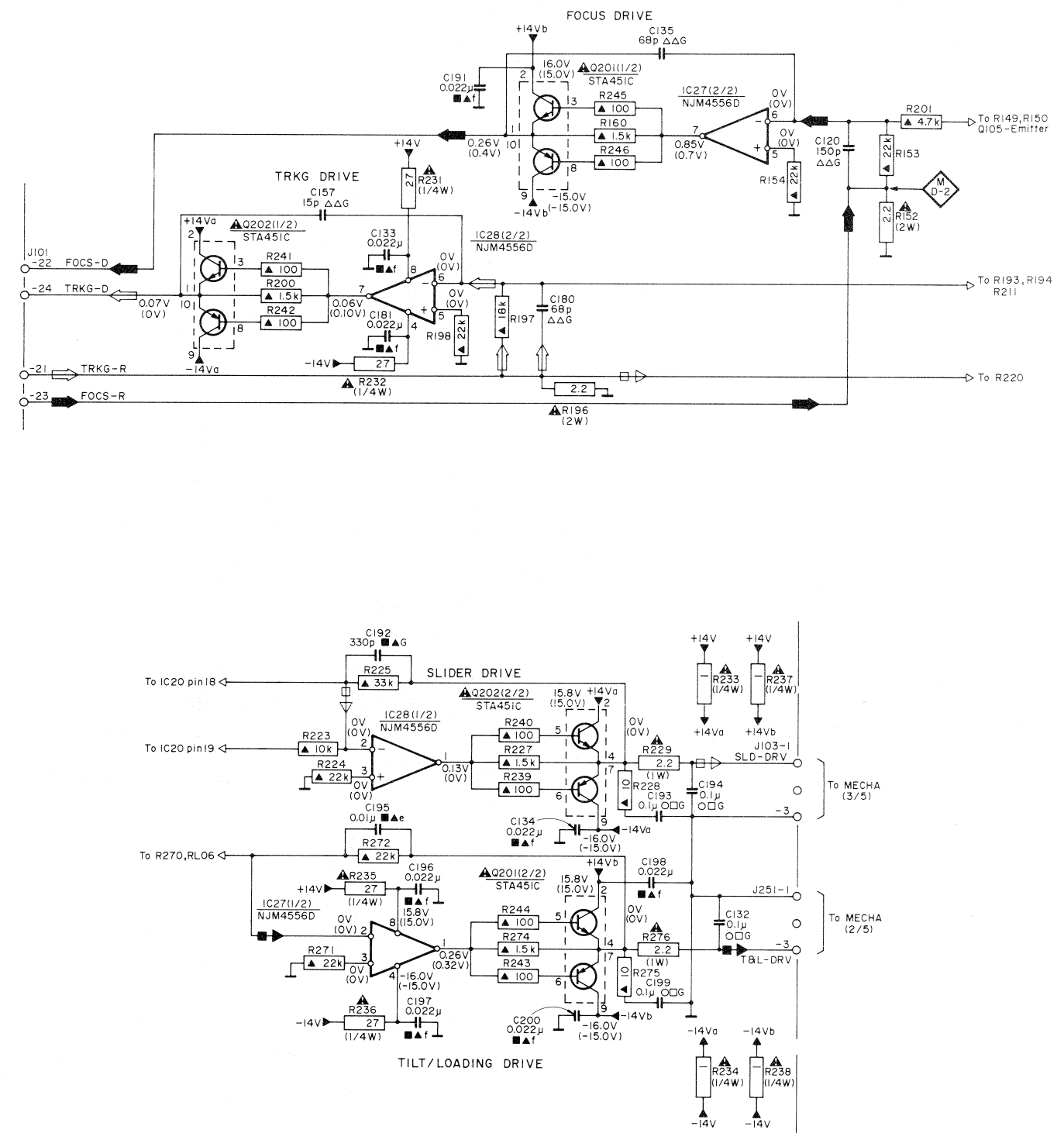


R	R200 R233~R235 R275 R228 R229 R225 R276 R232 R224 R179 R182~R189 R192~R195 R211 R220~R223 R266 R213																				R
	R227 R237~R246 R231 R272 R271 R236 R198 R197 R107~R110 R145 R136~R144 R217 R216 R219 R262 R218 R212																				
	R255 R257 R254 R251 R101~R104 R285 R113~R115 R152~R154 R160 R274 R106 R105 R291 R265 R176 R134 R178 R258~R261 R201 R149~R151 R181 R270																				
	R287~R290 R286 R111 R116 R112 R117 R118~R122 R196 R171~R175 R253 R256 R264 R132 R123~R125 R252 R133 R126~R130 R263 R267~R269 R135 R101~R106																				
C	C198 C134 C157 C199 C192~C197 C181 C180 C132 C173 C110 C103 C175~C179 C182~C185 C131																				C
	C282 C289 C288 C106 C200 C191 C135 C120 C133 C156 C155 C104 C114 C153 C154 C115~C119 C253																				
	C281 C284 C285 C286 C287 C283 C105 C122 C121 C171 C102 C108 C172 C107 C101 C256 C152 C151 C251 C111 C252 C109 C112 C254 C255 C174 C113																				
Q - IC	Q202 IC27 IC28 IC21 Q106 Q105 IC26 Q101 Q111 IC23 Q110 IC21 Q102 IC24 IC29 Q102~Q104 IC22 Q101 IC23 Q110																				Q - IC
D - Z	D101 D102 D104 Z101																				D - Z



## P106 SERVO SCHEMATIC DIAGRAM

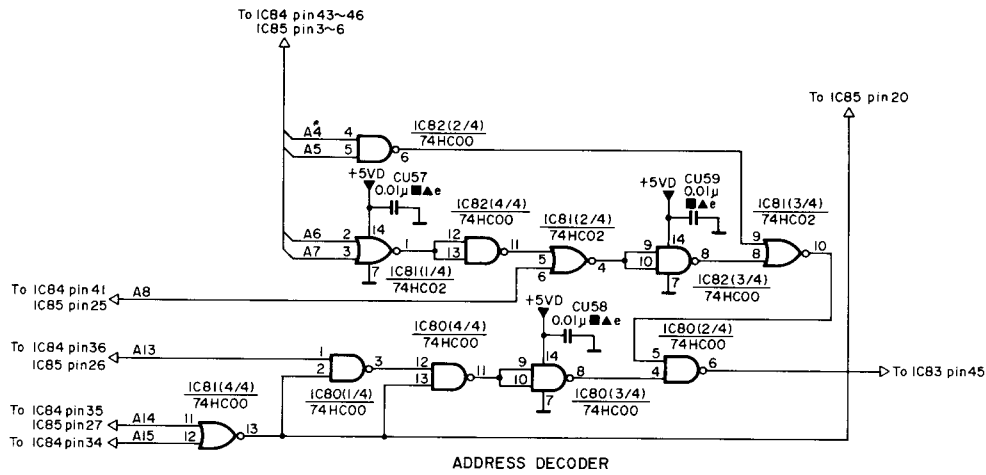
### MODIFIED CIRCUIT



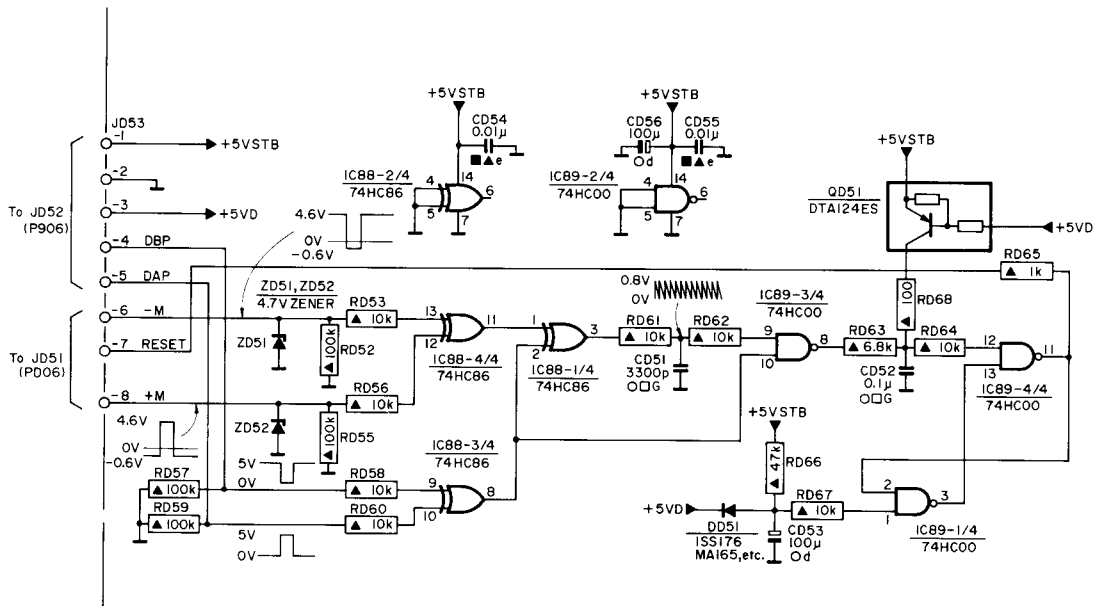


# PU06 OTP $\mu$ -COM SCHEMATIC DIAGRAM

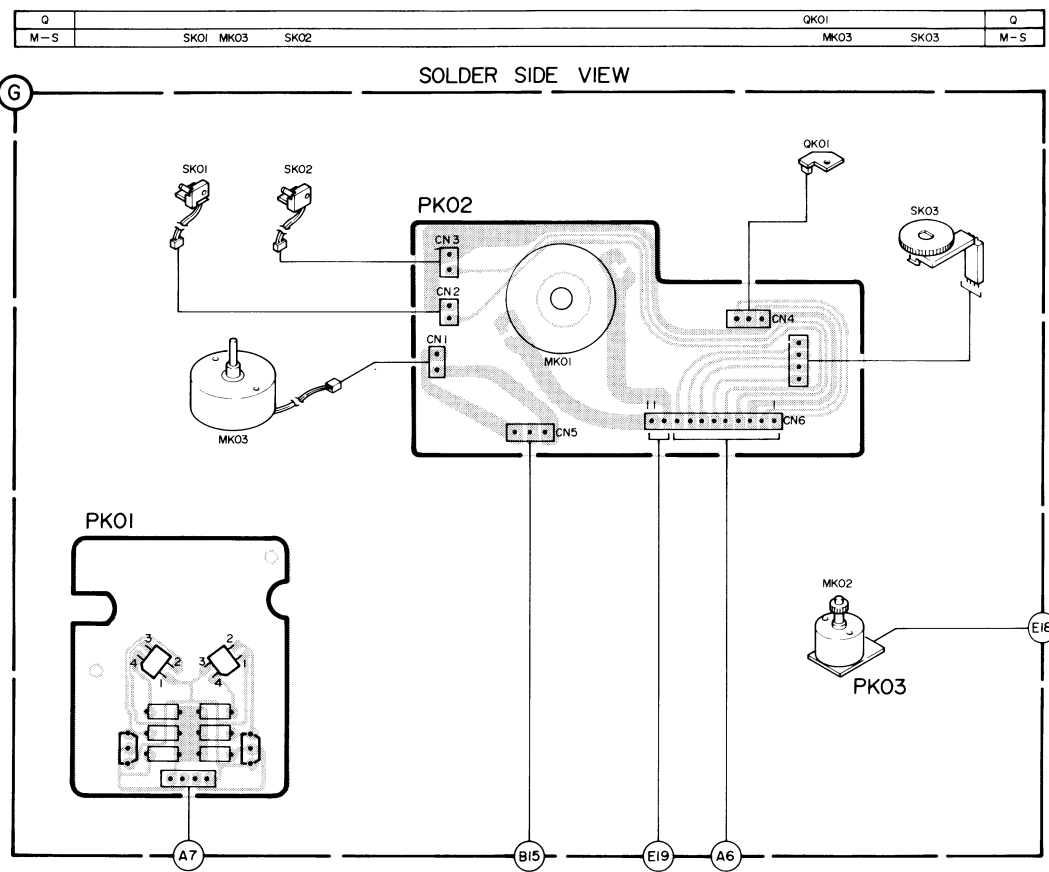
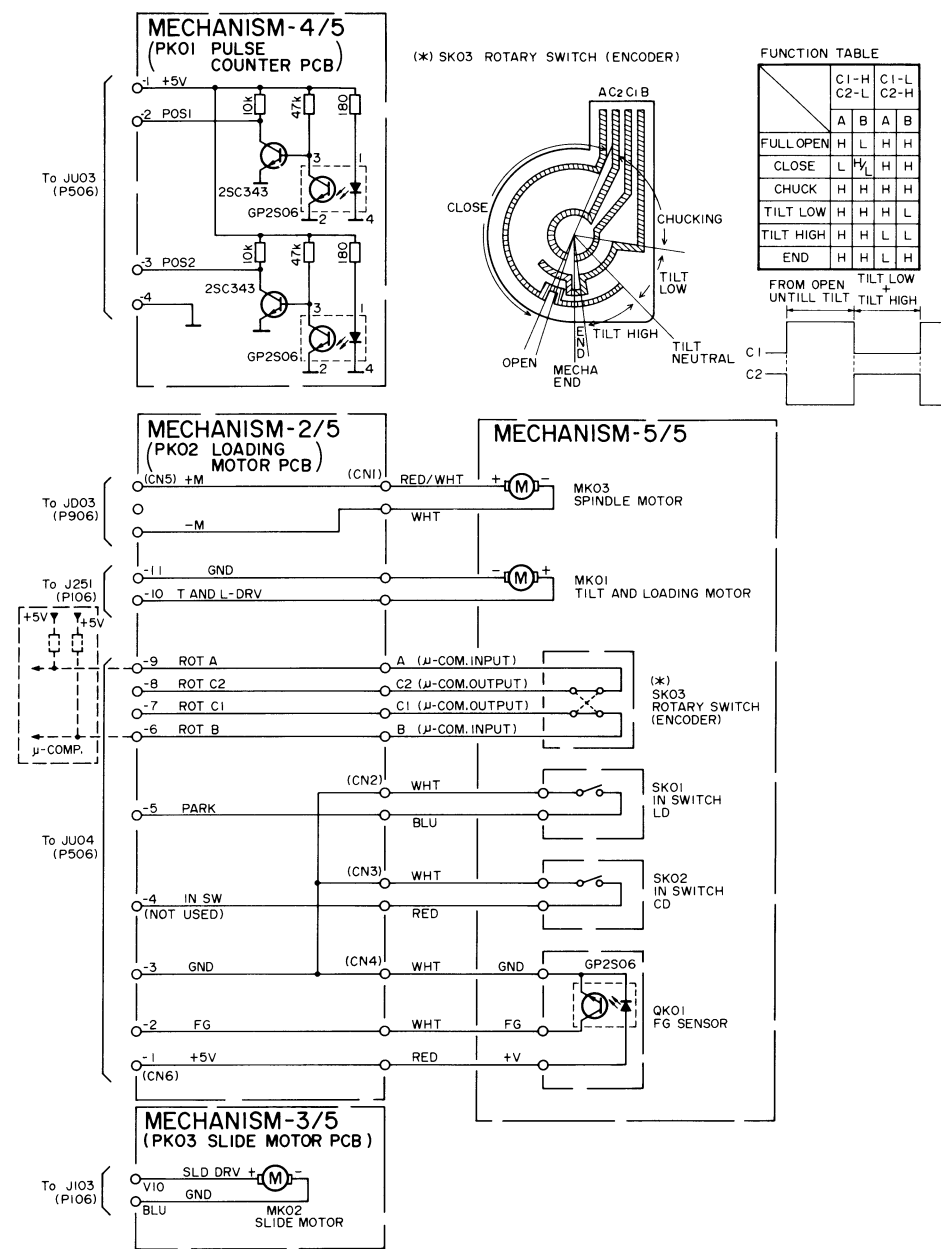
## MODIFIED CIRCUIT



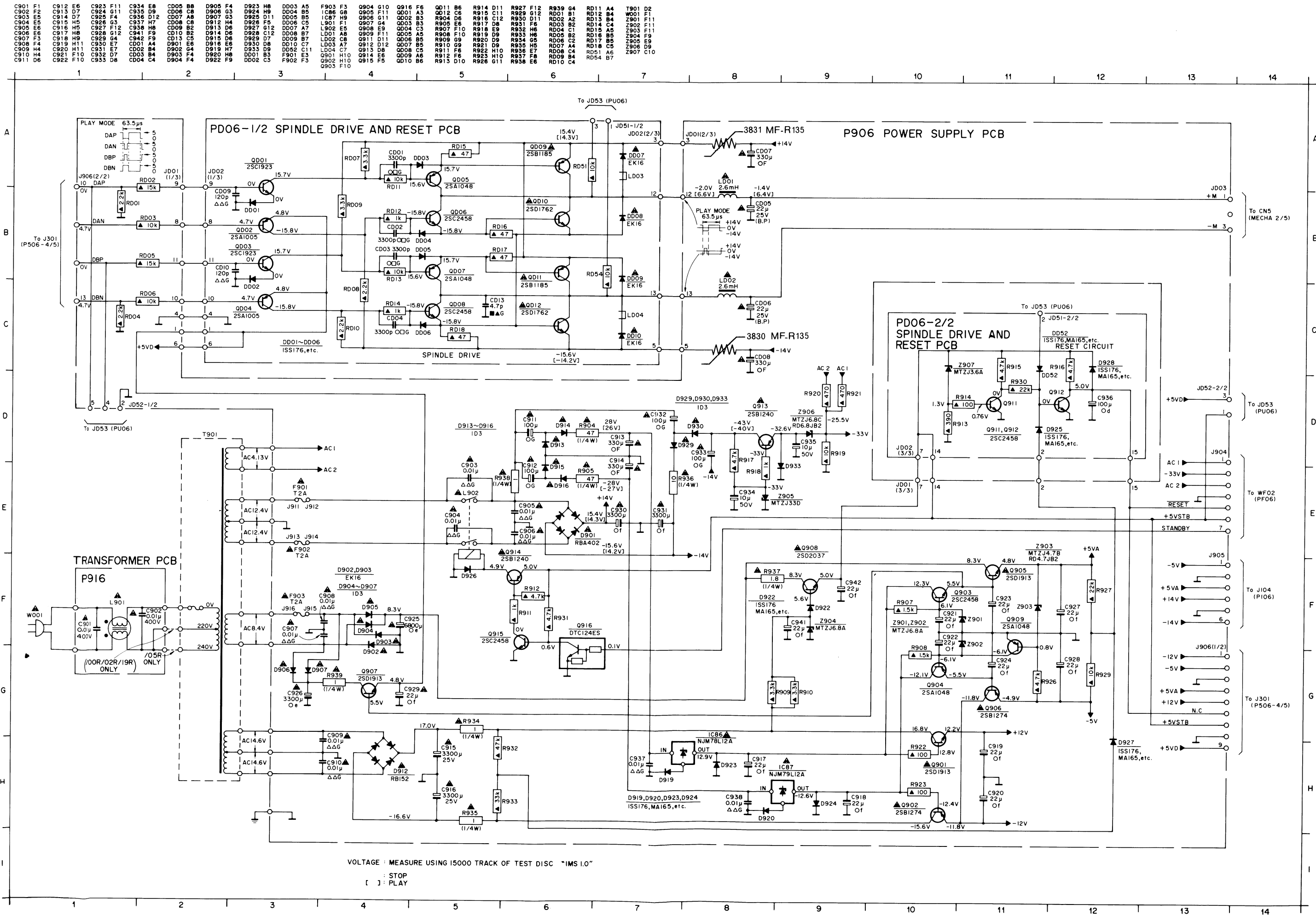
## ADDITIONAL CIRCUIT



L. MECHANISM SCHEMATIC DIAGRAMS & PCBs

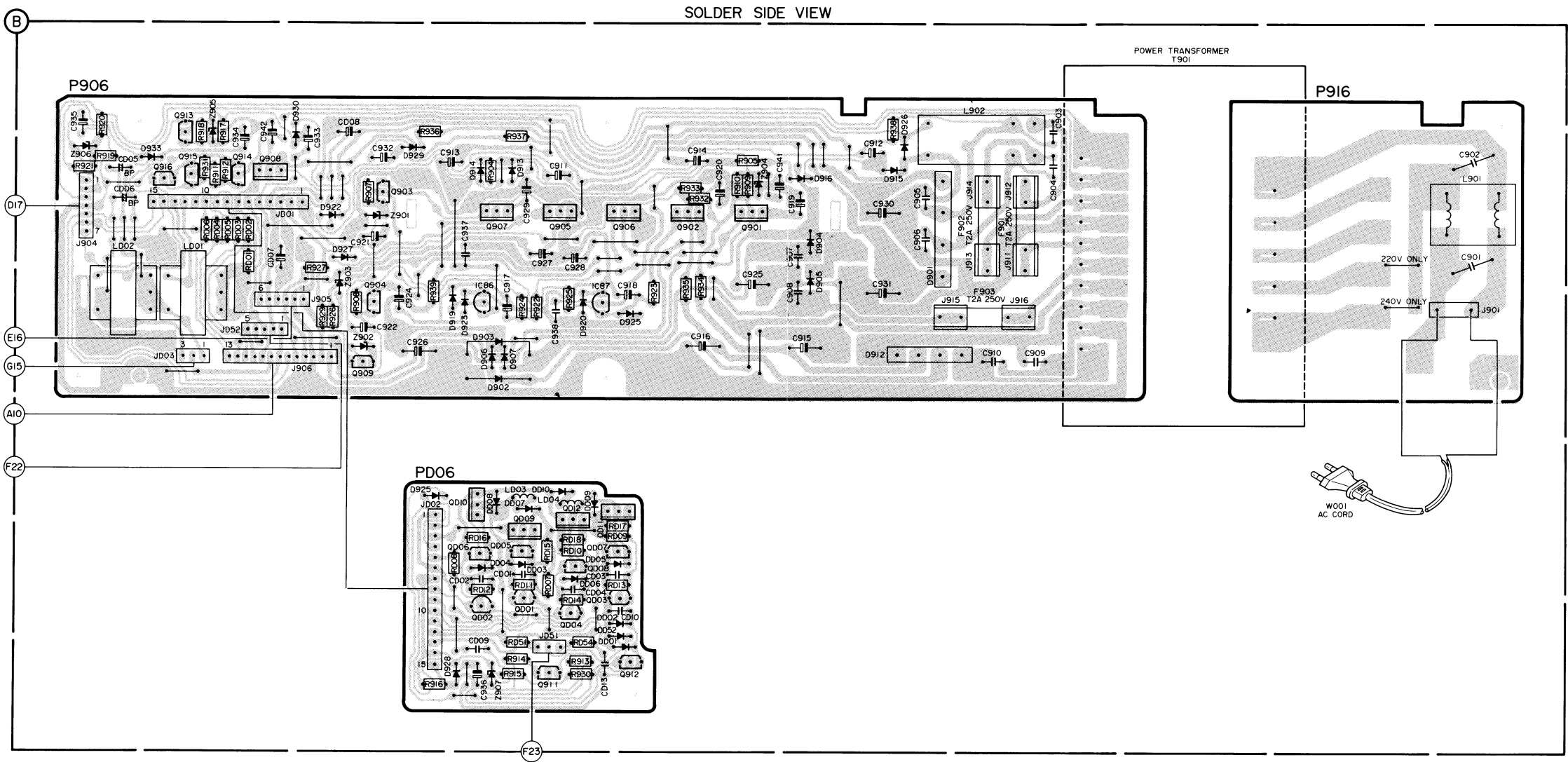


P906 POWER SUPPLY/P916 TRANSFORMER/PD06 SPINDLE DRIVE SCHEMATIC DIAGRAMS

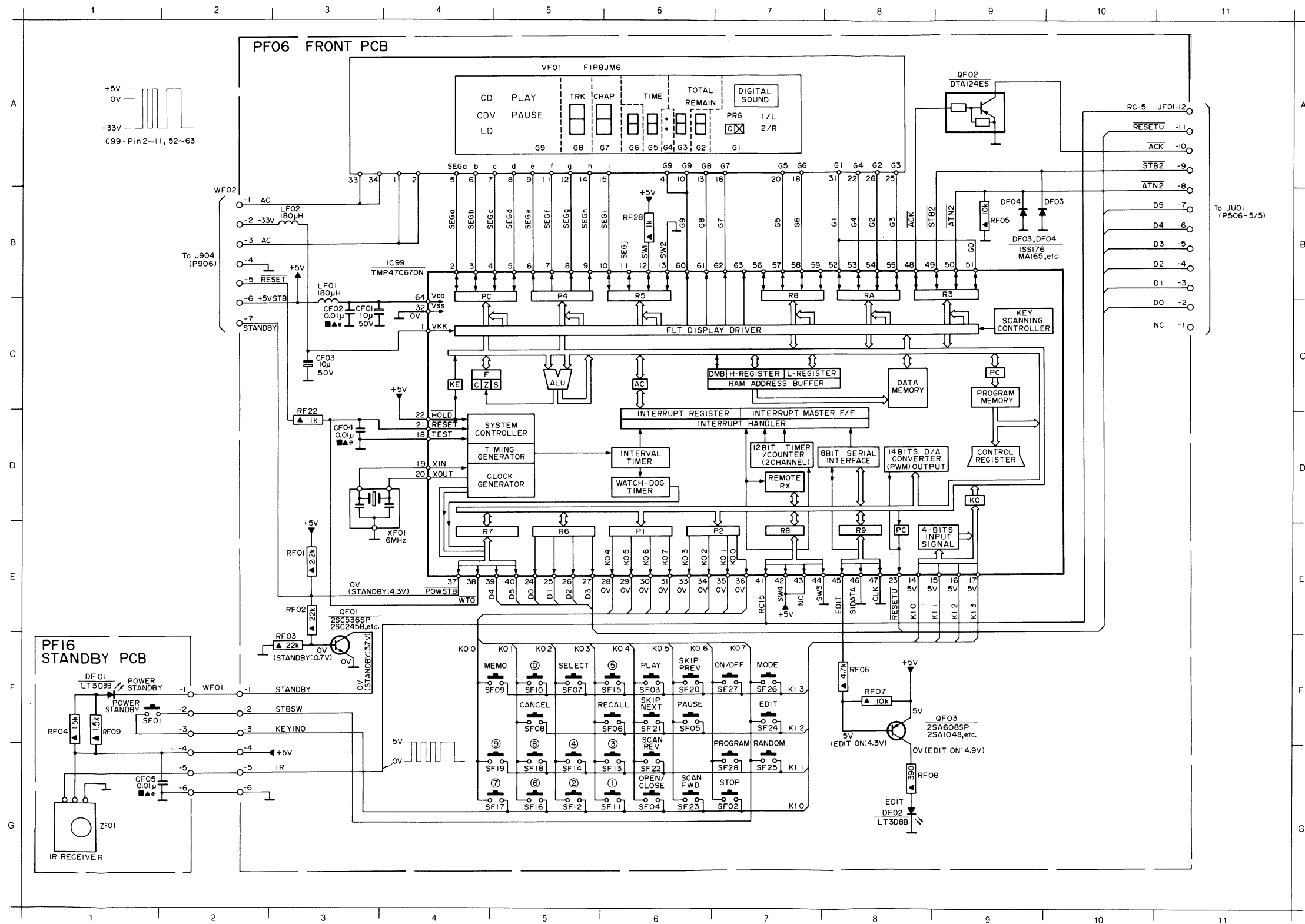


N.a P906 POWER SUPPLY/P916 TRANSFORMER/PD06 SPINDLE MOTOR

R	R920	R918 R917	R907		R936	R904 R937 R924 R922 R925	RD17 R923 R933 R932	R905	R938									
	R921 R919	R931 R911 R912	R927	R939 RD08 RD16 RD12 RD15 RD07 RD18 RD10 RD09 RD13 R935 R934 R910 R909														
C	C935	CD05	C934 C924	C933	CD08 C932 C924	C913 C937 C917 C929 C927 C911 C938 C928 C918	C914 C920	C941 C907 C919	C912 C930 C905	C903								
	CD06	CD07		C921 C922	C926	CD02 CD09 C936 CD01	CD04 CD13 CD03 CD10	C916	C925 C908 C915	C931 C906	C910 C909	C904	C902	C901				
Q - IC	Q913				Q903	IC86 Q907	Q905	IC87 Q906	Q902	Q901								
	Q916 Q915	Q914 Q908	Q909 Q904		QD10 QD05 QD09		QD12 QD08 QD07 QD11											
D - Z	Z906	D933	Z905	D930	D922	Z901 D929	D919 D923 D914 D903	D906 D902 D907	D913 D920 D925	DD02	Z904	D904 D916	D915 D926					
					D927 Z903 Z902	D925 D928 DD08 DD04		Z907 DD07 DD03 DD10	DD09 DD06 DD05	DD52 DD01	D905	D912	D901					
F - L - T	LD02	LD01											L902 F902 F903 F901	L901		F - L - T		



## O. PF06 FRONT/PF16 STANDBY SCHEMATIC DIAGRAMS



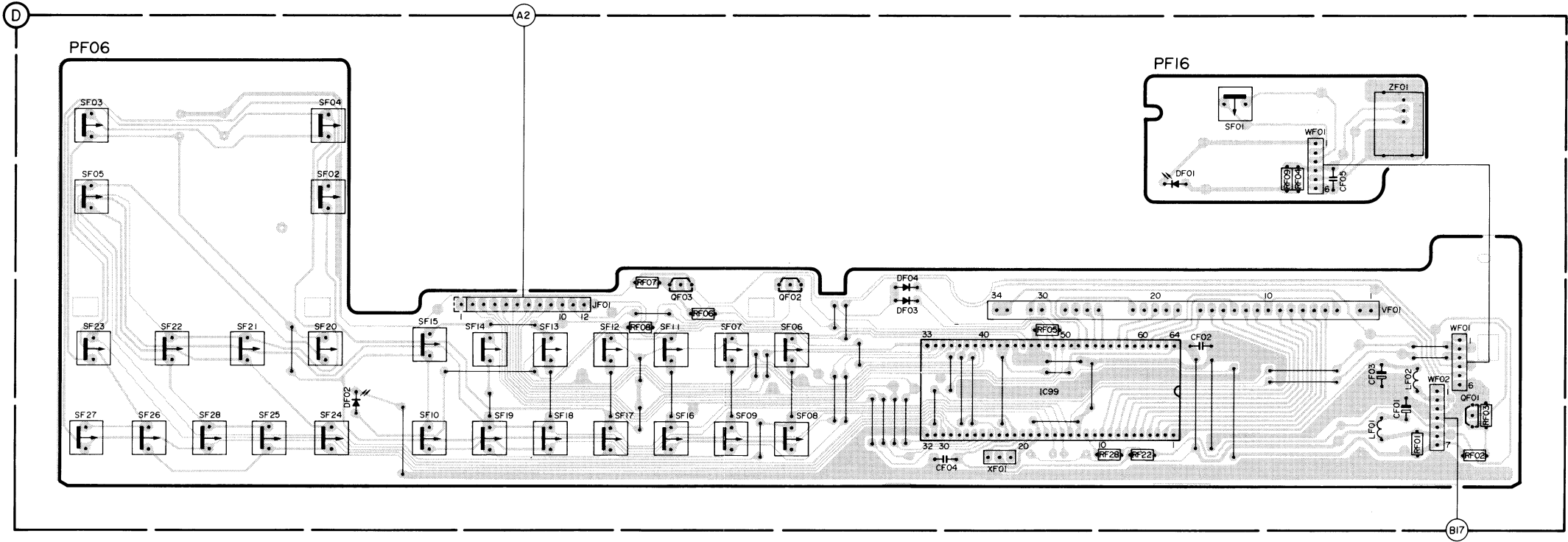
CF01	C3
CF02	C3
CF03	C3
CF04	D3
CF05	D3
DF01	F1
DF02	G8
DF03	B9
DF04	B9
DF05	B9
LF01	B3
QF01	E3
QF02	A9
QF03	A6
QF04	A6
RF02	E3
RF03	F3
RF04	F1
RF05	F1
RF06	F8
RF07	F8
RF08	G8
RF09	F1
RF10	F1
RF28	B6
SF01	F1
SF02	G6
SF03	F6
SF04	F6
SF05	F6
SF06	F5
SF07	F5
SF08	F5
SF09	F5
SF10	F5
SF11	G5
SF12	G5
SF13	G5
SF14	G5
SF15	F5
SF16	G5
SF17	G4
SF18	G4
SF19	G4
SF20	F6
SF21	F6
SF22	G6
SF23	G6
SF24	F7
SF25	G7
SF26	F7
SF27	F7
SF28	G8
SF29	G8
SF30	G4
XF01	E1

PRS.04368  
T12/047  
BEH. BY 45590B

P. PF06 FRONT/PF16 STANDBY PCBs

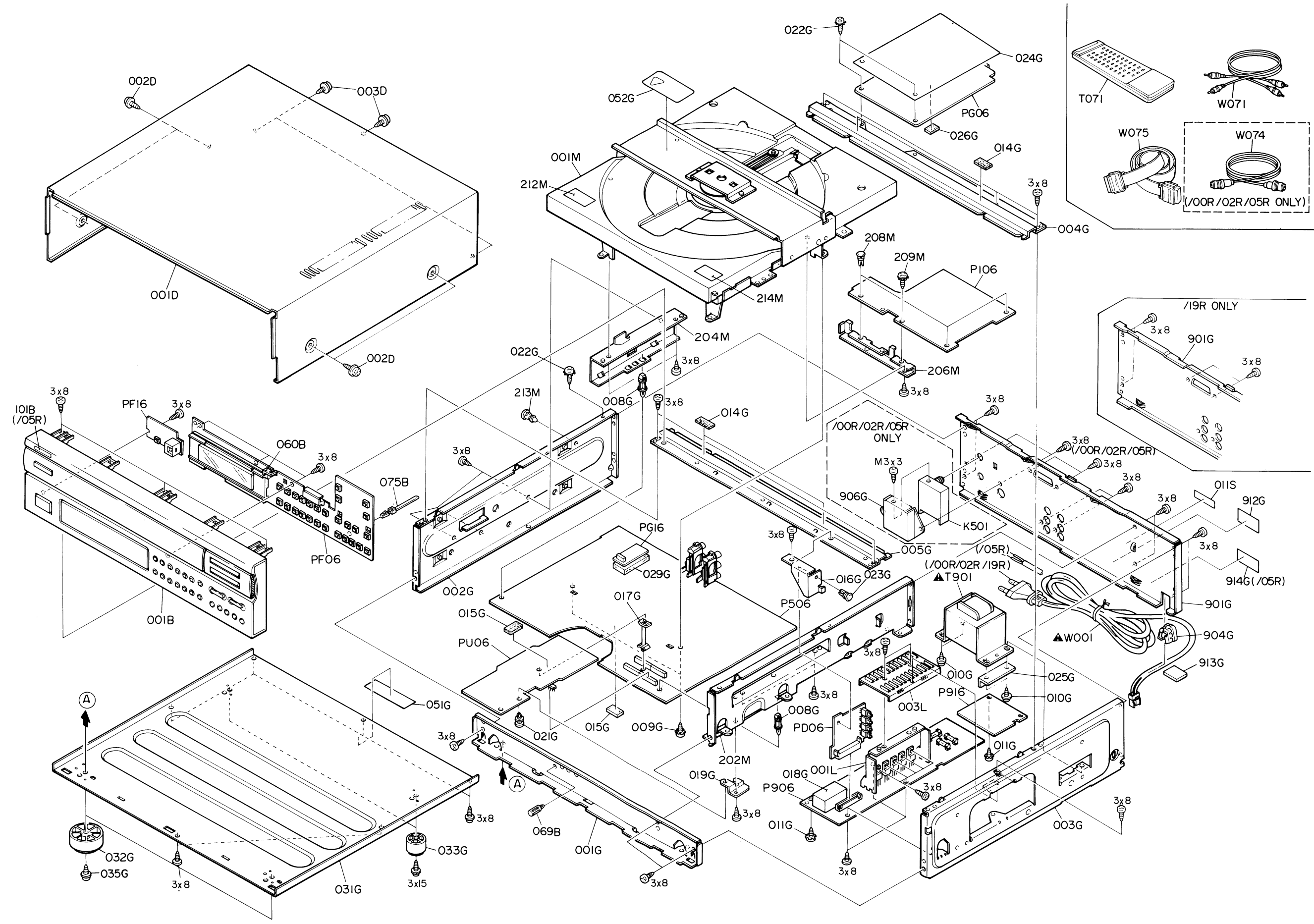
R	RF08 RF07 RF06												RF05	RF28	RF22	RF09 RF04		RF01	RF02 RF03	R							
C													CF04	CF02		CF05 CF03 CF01		QF01	C								
Q-IC	QF03												QF02	IC99	QF01												Q-IC
D-Z	DF02												DF04 DF03		DF01		ZF01		D-Z								
L-S-V-X	SF03 SF05	SF22	SF21	SF04 SF02		SF15	SF14	SF13	SF12	SF11	SF07	SF06	SF01												VF01	L-S-V-X	
	SF27 SF23	SF26	SF28	SF25	SF24	SF10	SF19	SF18	SF17	SF16	SF09	SF08	XF01		LF01		LF02										

SOLDER SIDE VIEW

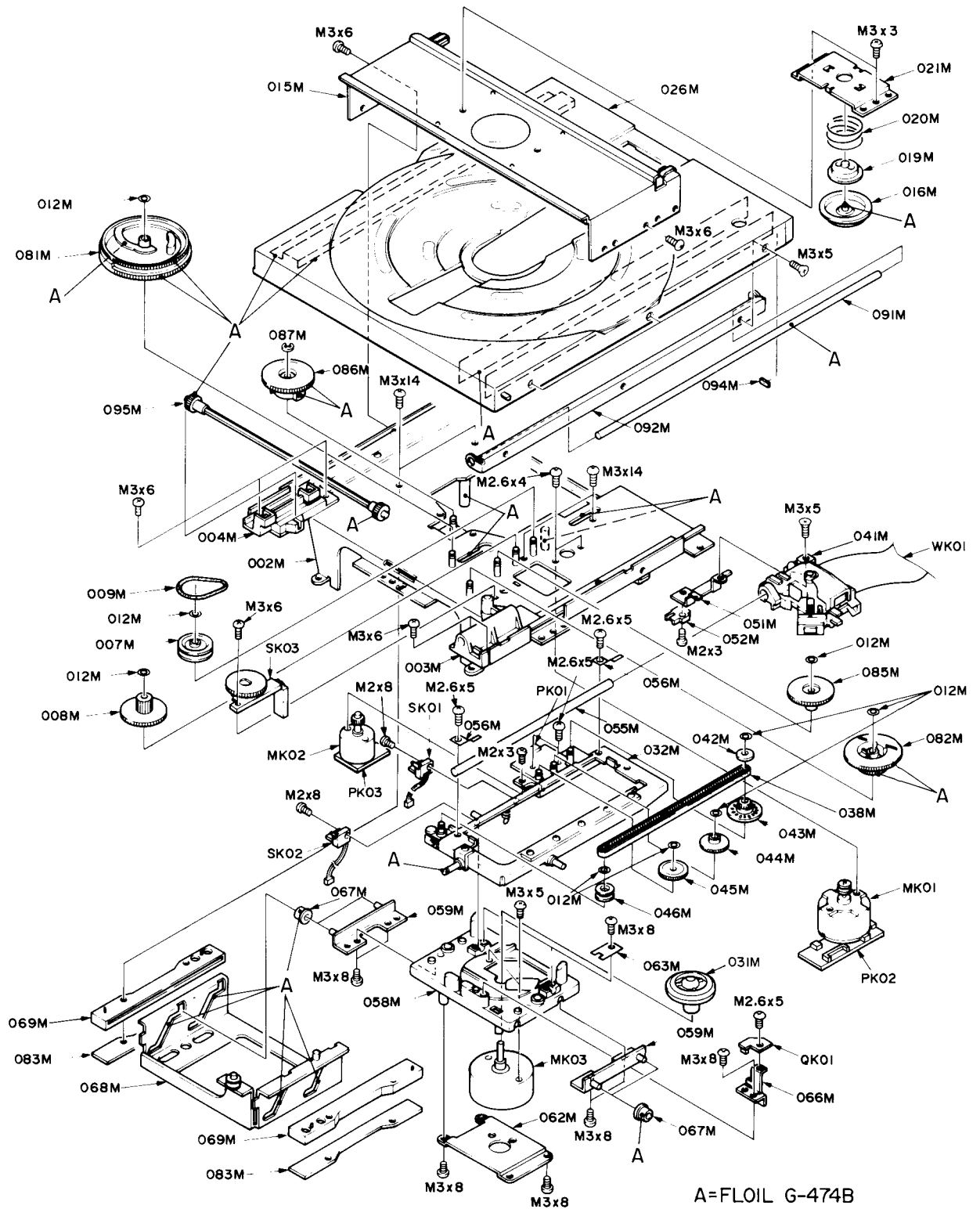


VII EXPLODED VIEWS

A. EXPLODED VIEW-1



## B. EXPLODED VIEW-2







# VIII PARTSLIST

## MECHANICAL PARTS

	4822 401 10632	TIRE WRAP.
001B	4822 444 40467	FRONTPANNEL
069B	4822 404 60687	BRACKET
075B	4822 401 11384	CLAMPING PIECE
001D	4822 444 60759	COVER
008G	4822 401 10944	SUPPORT
008G	4822 401 10944	SUPPORT
021G	4822 401 11383	CLAMPING PIECE
032G	4822 462 30527	FOOT
032G	4822 462 30527	FOOT
901G	4822 444 60762	REAR PANEL /00B
901G	4822 444 60761	REAR PANEL /19B
904G	4822 532 60948	BUSHING
021G	4822 401 11383	CLAMPING PIECE
021G	4822 401 11383	CLAMPING PIECE
021G	4822 401 11383	CLAMPING PIECE
W001	4822 321 10729	AC CORD
W071	4822 321 22832	SBC1072
W075	4822 321 61272	SCART/CINCH CABLE
T071	4822 218 10381	REMOTE CONTROL
W074	4822 321 61274	COAX CABLE
060B	4822 256 91749	FTD HOLDER
T901	4822 146 21598	TRANSFORMER TS16026040
K501	4822 214 51846	RF MODULATOR
		MDLK6D721A/ALPS
208M	4822 401 11383	SERVO RIVET
213M	4822 535 71081	SPACER

## PARTS DRAWER MECHANISM AND OPTICAL BLOCK

MK01	4822 361 30327	L MOTOR ASSY
MK02	4822 361 30328	SLED MOTOR ASSY
MK03	4822 361 30329	SPINDLE MOTOR ASSY
PK01	4822 214 51843	PK01
PK02	4822 214 51844	L MOTOR PCB
PK03	4822 214 51845	S MOTOR PCB
QK01	4822 130 82419	FG PCB ASSY
SK01	4822 271 30743	SW PCB FOR CD
SK02	4822 271 30744	SW PCB FOR LD
SK03	4822 273 10221	ROTARY SWITCH
WK01	4822 320 50211	FLAT CABLE
031M	4822 528 10821	TURNTABLE
003M	4822 462 30517	LOADING GUIDE(A)
004M	4822 462 30518	LOADING GUIDE(B) 2-
007M	4822 528 50323	LOADING PULLEY 2-
008M	4822 522 32992	GEAR B 2-
009M	4822 358 31104	LM BELT
012M	4822 532 12029	WASHER
016M	4822 532 12028	CLAMPER ASS'Y
019M	4822 532 12027	CLAMPER RETAINER
020M	4822 492 70831	SPRING
026M	4822 425 20203	TRAY ASS'Y (ABC1) B
038M	4822 358 31105	TIMING BELT
041M	4822 691 30237	PU ASS'Y KHS-130A
042M	4822 532 12031	HOLE PIECE
043M	4822 522 32995	GEAR V
044M	4822 522 32996	GEAR A2
045M	4822 522 32997	GEAR A1
046M	4822 528 50324	PULLEY
052M	4822 401 11385	BELT CLAMPER
055M	4822 535 93168	SLIDE SHAFT
056M	4822 401 11386	SHAFT CLAMPER
063M	4822 404 60686	CHASSIS STOPPER
067M	4822 528 90808	ROLLER
069M	4822 404 60684	SLIDE GUIDE
081M	4822 528 30395	CONTROL CAM
082M	4822 522 32993	LOADING GEAR
085M	4822 522 32994	GEAR A
086M	4822 528 30396	TILT CAM
087M	4822 530 70123	E RING
091M	4822 535 93169	LOADING SHAFT 2-
094M	4822 462 71728	CUSHION
095M	4822 522 32998	TRAY GEAR ASS'Y




## PARTSLIST MAINPANEL

			-II-		
	4822 051 10008	0R00 5% 0,25W	2235	4822 122 33339	4,7nF 10% X7R 50V 0805
	4822 051 10008	0R00 5% 0,25W	2236	5322 122 32661	56pF 5% 50V
	4822 051 10008	0R00 5% 0,25W	2237	5322 122 32531	100pF 5% NP0 50V
	4822 051 10008	0R00 5% 0,25W	2238	5322 122 34123	1nF 10% X7R 50V
	4822 051 10008	0R00 5% 0,25W	2239	5322 122 31946	27pF 10% 50V
	4822 051 10008	0R00 5% 0,25W	2240	4822 122 32542	47nF 10% X7R 63V
	4822 051 10008	0R00 5% 0,25W	2241	5322 122 32531	100pF 5% NP0 50V
Various			2242	5322 122 32531	100pF 5% NP0 50V
1401	4822 290 60998	YKC21-3054	2243	5322 122 32269	6,8pF 5% 50V
1715	4822 242 72527	CST4.00MGW-TF01	2244	4822 124 40435	10µF 20% 50V
-II-			2245	4822 122 33177	10nF 20% X7R 50V
2100	4822 122 31797	22nF 10% X7R 63V	2246	4822 124 41577	4,7µF 20% 50V
2110	5322 122 32966	39pF 5% NP0 50V	2247	4822 122 33177	10nF 20% X7R 50V
2111	4822 122 31797	22nF 10% X7R 63V	2248	4822 122 31797	22nF 10% X7R 63V
2112	4822 124 21739	ECEA1CKA220B	2249	5322 122 31946	27pF 10% 50V
2113	4822 124 21739	ECEA1CKA220B	2250	4822 122 32927	220nF
2114	4822 122 31797	22nF 10% X7R 63V	2251	4822 122 31797	22nF 10% X7R 63V
2115	5322 122 32452	47pF 5% 50V	2254	4822 122 31797	22nF 10% X7R 63V
2116	4822 122 31797	22nF 10% X7R 63V	2255	4822 122 31797	22nF 10% X7R 63V
2126	4822 124 40433	ELCAP 25V 47MU PM20	2256	4822 124 40433	47µF 20% 25V
2127	4822 124 40433	47µF 20% 25V	2258	4822 122 31797	22nF 10% X7R 63V
2130	4822 122 33339	SMD C0805 2N7 PM10	2259	4822 124 40433	47µF 20% 25V
2131	5322 122 31863	SMD C0805 330P PM5	2260	5322 122 31946	27pF 10% 50V
2132	4822 122 33806	SMD C0805 820P PM50	2261	5322 122 31946	27pF 10% 50V
2133	4822 122 33806	SMD C0805 820P PM50	2263	4822 122 33177	10nF 20% X7R 50V
2134	4822 122 33586	SMD C0805 3N9 PM10	2264	5322 122 32268	470pF 10% 50V
2135	4822 122 31797	22nF 10% X7R 63V	2265	5322 122 32965	18pF 5% NPO 50V
2137	4822 122 31797	22nF 10% X7R 63V	2266	4822 125 50092	40pF
2138	4822 122 31797	22nF 10% X7R 63V	2267	4822 125 50092	40pF
2140	4822 124 40196	220µF20% 16V	2268	5322 122 32965	18pF 5% NPO 50V
2141	4822 122 31797	22nF 10% X7R 63V	2269	5322 122 32659	33pF 5% 50V
2200	4822 122 31797	22nF 10% X7R 63V	2270	5322 122 32659	33pF 5% 50V
2201	4822 122 31797	22nF 10% X7R 63V	2271	4822 124 22048	ECEAOJKA221B
2202	4822 124 22048	ECEAOJKA221B	2272	4822 122 31797	22nF 10% X7R 63V
2204	4822 122 31797	22nF 10% X7R 63V	2274	4822 122 33216	270pF 5% NP0 50V
2205	4822 124 40433	47µF 20% 25V	2275	4822 122 31797	22nF 10% X7R 63V
2206	4822 122 31797	22nF 10% X7R 63V	2276	4822 122 31797	22nF 10% X7R 63V
2207	4822 124 40433	47µF 20% 25V	2277	4822 122 33496	100nF 10% X7R 63V
2208	4822 122 33496	100nF 10% X7R 63V	2278	4822 122 33496	100nF 10% X7R 63V
2210	4822 126 10326	180pF	2279	4822 122 31797	22nF 10% X7R 63V
2211	4822 122 31797	22nF 10% X7R 63V	2280	4822 121 43869	68nF 5% 50V
2212	4822 124 40433	47µF 20% 25V	2281	4822 121 41854	150nF 5% 63V
2213	4822 122 33175	2,2nF 20% X7R 50V	2282	4822 122 31797	22nF 10% X7R 63V
2214	4822 122 33177	10nF 20% X7R 50V	2283	4822 122 31797	22nF 10% X7R 63V
2215	4822 122 33669	150nF 20% 50V	2284	5322 122 32531	100pF 5% NP0 50V
2216	5322 122 32966	39pF 5% NP0 50V	2285	5322 122 32268	470pF 10% 50V
2217	4822 122 33064	330nF 80% Y5V 25V	2286	4822 122 33806	820pF 10% X7R 63V
2218	4822 122 31981	33nF +-0,5pF 50V	2287	4822 122 31797	22nF 10% X7R 63V
2219	4822 122 33891	3,3nF 10% X7R 63V	2288	4822 122 33177	10nF 20% X7R 50V
2220	4822 122 33891	3,3nF 10% X7R 63V	2296	4822 122 31797	22nF 10% X7R 63V
2221	5322 122 32531	100pF 5% NP0 50V	2297	4822 124 21739	ECEA1CKA220B
2223	4822 122 32542	47nF 10% X7R 63V	2300	4822 122 31797	22nF 10% X7R 63V
2224	4822 122 31797	22nF 10% X7R 63V	2301	4822 122 33177	10nF 20% X7R 50V
2225	5322 122 32965	18pF 5% NPO 50V	2305	5322 122 32966	39pF 5% NP0 50V
2226	4822 122 31797	22nF 10% X7R 63V	2306	4822 122 32139	12pF 5% 63V
2227	4822 124 40242	1µF 20% 63V	2307	4822 122 33515	82pF 5% NP0 63V
2228	4822 122 32542	47nF 10% X7R 63V	2308	4822 122 33496	100nF 10% X7R 63V
2229	4822 122 31797	22nF 10% X7R 63V	2309	4822 122 32927	220nF
2230	4822 122 33496	100nF 10% X7R 63V	2312	4822 122 32542	47nF 10% X7R 63V
2231	4822 126 10004	120pF 5% 63V	2313	5322 122 34123	1nF 10% X7R 50V
2232	5322 122 32448	10pF 5% 50V	2314	4822 124 40433	47µF 20% 25V
2233	5322 122 31946	27pF 10% 50V	2315	4822 122 31797	22nF 10% X7R 63V
2234	4822 122 33515	82pF 5% NP0 63V	2316	5322 122 32967	5,6pF 5% NP0 50V
			2317	4822 124 40433	47µF 20% 25V
			2318	4822 122 31797	22nF 10% X7R 63V
			2319	5322 122 32448	10pF 5% 50V



## PARTSLIST MAINPANEL (continued)

-II-			-II-		
2320	4822 122 31797	22nF 10% X7R 63V	2451	5322 122 32659	33pF 5% 50V
2321	5322 122 32287	4,7pF 5% NP0 50V	2452	4822 122 33339	4,7nF 10% X7R 50V 0805
2322	5322 122 32452	47pF 5% 50V	2453	4822 122 32575	220pF 10% 500V
2323	5322 122 32448	10pF 5% 50V	2454	4822 124 22048	ECEAOJKA221B
2324	4822 122 31797	22nF 10% X7R 63V	2455	4822 122 33496	100nF 10% X7R 63V
2325	4822 124 41577	4,7μF 20% 50V	2456	4822 124 21739	ECEA1CKA220B
2326	4822 124 40435	10μF 20% 50V	2457	4822 122 33336	8,2nF 10% X7R 50V
2327	4822 124 41577	4,7μF 20% 50V	2458	4822 124 21739	ECEA1CKA220B
2329	4822 124 40435	10μF 20% 50V	2459	4822 122 33336	8,2nF 10% X7R 50V
2330	4822 122 32542	47nF 10% X7R 63V	2460	4822 122 32575	220pF 10% 500V
2331	4822 122 31797	22nF 10% X7R 63V	2461	4822 122 33339	4,7nF 10% X7R 50V 0805
2332	4822 124 22048	ECEAOJKA221B	2462	5322 122 32659	33pF 5% 50V
2333	4822 124 22048	ECEAOJKA221B	2463	4822 122 32614	1.2nF 10% X7R 50V
2334	4822 122 31797	22nF 10% X7R 63V	2464	4822 124 21739	ECEA1CKA220B
2335	4822 124 22048	ECEAOJKA221B	2465	4822 126 10004	120pF 5% 63V
2336	4822 122 31797	22nF 10% X7R 63V	2466	5322 122 32268	470pF 10% 50V
2337	5322 122 32966	39pF 5% NP0 50V	2467	4822 122 33515	82pF 5% NP0 63V
2338	5322 122 32659	33pF 5% 50V	2468	4822 124 40433	47μF 20% 25V
2339	4822 122 32542	47nF 10% X7R 63V	2469	4822 122 31797	22nF 10% X7R 63V
2340	4822 122 31797	22nF 10% X7R 63V	2470	4822 122 32542	47nF 10% X7R 63V
2341	4822 122 33496	100nF 10% X7R 63V	2471	4822 124 22048	ECEAOJKA221B
2342	4822 126 10004	120pF 5% 63V	2472	4822 124 21739	ECEA1CKA220B
2343	4822 122 33515	82pF 5% NP0 63V	2473	4822 122 33177	10nF 20% X7R 50V
2344	5322 122 31946	27pF 10% 50V	2474	4822 124 21739	ECEA1CKA220B
2345	4822 122 33339	4,7nF 10% X7R 50V 0805	2475	4822 122 33177	10nF 20% X7R 50V
2346	5322 122 32661	56pF 5% 50V	2476	4822 124 21739	ECEA1CKA220B
2347	5322 122 32452	47pF 5% 50V	2477	4822 122 32542	47nF 10% X7R 63V
2348	5322 122 34123	1nF 10% X7R 50V	2478	4822 124 42202	0,47μF 20% 25V
2349	5322 122 34123	1nF 10% X7R 50V	2480	4822 124 41577	4,7μF 20% 50V
2350	4822 122 31797	22nF 10% X7R 63V	2485	4822 124 21739	ECEA1CKA220B
2351	4822 122 32542	47nF 10% X7R 63V	2486	5322 122 33538	150pF 5% NP0 63V
2353	4822 124 40196	220μF 20% 16V	2487	4822 122 32614	1.2nF 10% X7R 50V
2354	4822 122 31797	22nF 10% X7R 63V	2488	4822 122 31797	22nF 10% X7R 63V
2355	5322 122 32967	5,6pF 5% NP0 50V	2489	4822 124 40433	47μF 20% 25V
2361	4822 122 33175	2,2nF 20% X7R 50V	2490	4822 124 41577	4,7μF 20% 50V
2362	5322 122 31873	2,7pF +-0,5 100V	2491	4822 122 33893	18nF 10% X7R 63V
2363	4822 122 33496	100nF 10% X7R 63V	2492	4822 124 40433	47μF 20% 25V
2364	4822 122 31797	22nF 10% X7R 63V	2493	4822 122 31797	22nF 10% X7R 63V
2409	4822 122 31797	22nF 10% X7R 63V	2494	4822 124 40433	47μF 20% 25V
2410	4822 122 31797	22nF 10% X7R 63V	2495	4822 122 32542	47nF 10% X7R 63V
2411	4822 122 31797	22nF 10% X7R 63V	2497	4822 122 31797	22nF 10% X7R 63V
2412	4822 122 33515	82pF 5% NP0 63V	2498	4822 122 31797	22nF 10% X7R 63V
2413	4822 122 33336	8,2nF 10% X7R 50V	2500	4822 122 33339	4,7nF 10% X7R 50V 0805
2414	4822 122 31797	22nF 10% X7R 63V	2501	4822 122 33064	330nF 80% Y5V 25V
2415	5322 122 32659	33pF 5% 50V	2502	4822 124 40242	1μF 20% 63V
2420	4822 122 31797	22nF 10% X7R 63V	2503	4822 122 33724	120nF 20% Y5V 50V
2421	4822 124 22048	ECEAOJKA221B	2504	5322 122 32268	470pF 10% 50V
2422	4822 122 32575	220pF 10% 500V	2505	4822 124 40433	47μF 20% 25V
2423	4822 126 10326	180pF	2506	4822 122 31797	22nF 10% X7R 63V
2424	4822 124 21739	ECEA1CKA220B	2511	5322 122 31863	330pF 5% NP0 50V
2425	5322 122 32286	3,3pF 5% NP0 50V	2512	5322 122 31863	330pF 5% NP0 50V
2426	4822 126 10326	180pF	2513	4822 122 33339	4,7nF 10% X7R 50V 0805
2430	4822 122 31797	22nF 10% X7R 63V	2514	4822 124 41577	4,7μF 20% 50V
2431	4822 122 33893	18nF 10% X7R 63V	2524	4822 122 33806	820pF 10% X7R 63V
2432	4822 122 33177	10nF 20% X7R 50V	2525	4822 122 31797	22nF 10% X7R 63V
2433	4822 124 21739	ECEA1CKA220B	2530	4822 124 22048	ECEAOJKA221B
2434	4822 124 21739	ECEA1CKA220B	2531	4822 122 31797	22nF 10% X7R 63V
2435	5322 122 34123	1nF 10% X7R 50V	2533	4822 122 31797	22nF 10% X7R 63V
2440	4822 122 31797	22nF 10% X7R 63V	2534	4822 124 22048	ECEAOJKA221B
2441	4822 124 22048	ECEAOJKA221B	2535	4822 122 31797	22nF 10% X7R 63V
2442	5322 122 32269	6,8pF 5% 50V	2536	4822 122 31797	22nF 10% X7R 63V
2443	4822 122 32575	220pF 10% 500V	2537	4822 122 31797	22nF 10% X7R 63V
2444	4822 124 22048	ECEAOJKA221B	2538	4822 124 22048	ECEAOJKA221B
2445	4822 124 21739	ECEA1CKA220B	2540	4822 121 43868	1,5nF 5% 50V
2446	5322 122 34123	1nF 10% X7R 50V	2541	4822 121 43873	27nF 5% 50V
2450	4822 122 32614	1.2nF 10% X7R 50V	2542	4822 121 43899	1,8nF 5% 50V

## PARTSLIST MAINPANEL (continued)

					
2543	5322 121 42927	3,9nF 5% 250V	3110	4822 050 23901	390R00 1% 0,6W
2546	4822 121 43897	1nF 5% 50V	3111	4822 051 10471	470R00 2% 0,25W
2548	4822 124 41577	4,7µF 20% 50V	3112	4822 116 52224	470E 5% 0,5W
2549	4822 122 31797	22nF 10% X7R 63V	3113	4822 100 11426	RH0634CS2R06A
2550	4822 122 31797	22nF 10% X7R 63V	3114	4822 050 23901	390R00 1% 0,6W
2551	4822 124 40196	220µF 20% 16V	3115	4822 051 10102	1K00 2% 0,25W
2552	4822 124 40196	220µF 20% 16V	3117	4822 050 21002	1K00 1% 0,6W
2553	4822 124 41577	4,7µF 20% 50V	3118	4822 100 11386	RH063HC13R04A
2555	4822 121 43873	27nF 5% 50V	3119	4822 051 10103	10K00 2% 0,25W
2556	4822 121 43899	1,8nF 5% 50V	3120	4822 051 10102	1K00 2% 0,25W
2557	5322 121 42927	3,9nF 5% 250V	3121	4822 051 10103	10K00 2% 0,25W
2558	4822 121 43897	1nF 5% 50V	3122	4822 051 10103	10K00 2% 0,25W
2559	4822 121 43868	1,5nF 5% 50V	3123	4822 051 10103	10K00 2% 0,25W
2560	4822 122 31797	22nF 10% X7R 63V	3124	4822 051 10103	10K00 2% 0,25W
2561	4822 122 31797	22nF 10% X7R 63V	3125	4822 051 10332	3K30 2% 0,25W
2567	4822 122 31797	22nF 10% X7R 63V	3126	4822 050 22202	2K20 1% 0,6W
2570	5322 116 80853	560pF 5% NP0 63V	3127	4822 050 13303	FLMRST 1/8W 33K PM5
2580	4822 122 31797	22nF 10% X7R 63V	3128	4822 051 10103	FLMRST 1/8W 10K PM5
2590	4822 124 41577	4,7µF 20% 50V	3129	4822 051 10471	FLMRST 1/8W470R PM5
2600	4822 126 10326	180pF	3130	4822 050 16809	FLMRST 1/8W68R PM5
2602	4822 124 40433	47µF 20% 25V	3131	4822 050 27509	FLMRST 1/8W75R PM5
2603	4822 122 33177	10nF 20% X7R 50V	3132	4822 050 21003	10K00 1% 0,6W
2604	4822 124 41578	6,8µF 20% 50V	3133	4822 050 24702	4K70 1% 0,6W
2606	4822 126 10326	180pF	3134	4822 050 16809	68R00 1% 0,4W
2607	4822 126 10326	180pF	3135	4822 050 13303	33K00 1% 0,4W
2608	4822 126 10326	180pF	3140	4822 052 10108	1R00 5% 0,33W
2609	4822 122 31797	22nF 10% X7R 63V	3141	4822 051 10103	10K00 2% 0,25W
2610	4822 122 33064	330nF 80% Y5V 25V	3142	4822 051 10103	10K00 2% 0,25W
2611	4822 124 42201	4,7µF 20% 25V	3145	4822 051 10101	100R00 2% 0,25W
2620	5322 122 31865	1,5nF 10% X7R 63V	3200	4822 052 11151	150R00 5% 0,5W
2621	4822 124 40433	47µF 20% 25V	3201	4822 051 10102	1K00 2% 0,25W
2622	5322 122 34123	1nF 10% X7R 50V	3202	4822 052 10109	10R00 5% 0,33W
2623	4822 122 31797	22nF 10% X7R 63V	3203	4822 052 10109	10R00 5% 0,33W
2627	5322 122 31946	27pF 10% 50V	3210	4822 052 10569	56R00 5% 0,33W
2630	5322 122 34123	1nF 10% X7R 50V	3211	4822 050 21203	12K00 1% 0,6W
2631	5322 122 34123	1nF 10% X7R 50V	3212	4822 051 10561	560R00 2% 0,25W
2632	5322 122 34123	1nF 10% X7R 50V	3213	4822 050 26802	6K80 1% 0,6W
2633	5322 122 34123	1nF 10% X7R 50V	3214	4822 050 22201	220R00 1% 0,6W
2640	4822 122 31797	22nF 10% X7R 63V	3215	4822 050 23901	390R00 1% 0,6W
2641	4822 122 31797	22nF 10% X7R 63V	3216	4822 050 21201	120R00 1% 0,6W
2642	4822 124 40433	47µF 20% 25V	3217	4822 051 10103	10K00 2% 0,25W
2643	4822 122 31797	22nF 10% X7R 63V	3218	4822 050 24705	4M70 1% 0,6W
2644	4822 124 40433	47µF 20% 25V	3219	4822 050 23301	330R00 1% 0,6W
2700	4822 122 31797	22nF 10% X7R 63V	3221	4822 050 22203	22K00 1% 0,6W
2701	4822 124 40433	47µF 20% 25V	3222	4822 051 10223	22K00 2% 0,25W
2705	5322 122 32659	33pF 5% 50V	3224	4822 051 10223	22K00 2% 0,25W
2706	4822 122 33543	15nF 10% X7R 50V	3225	4822 051 10102	1K00 2% 0,25W
2707	5322 122 32658	22pF 5% 50V	3226	4822 051 10102	1K00 2% 0,25W
2708	5322 122 32658	22pF 5% 50V	3227	4822 051 10101	100R00 2% 0,25W
2710	4822 122 31797	22nF 10% X7R 63V	3228	4822 051 10682	6K80 2% 0,25W
2720	4822 126 10326	180pF	3229	4822 050 21002	1K00 1% 0,6W
2724	5322 122 32268	470pF 10% 50V	3230	4822 050 21101	110R00 1% 0,6W
2742	4822 122 31797	22nF 10% X7R 63V	3231	4822 050 23302	3K30 1% 0,6W
2760	5322 122 32268	470pF 10% 50V	3232	4822 051 10104	100K00 2% 0,25W
2798	4822 122 31797	22nF 10% X7R 63V	3233	4822 051 10101	100R00 2% 0,25W
2799	4822 122 31797	22nF 10% X7R 63V	3234	4822 116 52235	1M 5% 0,5W
			3235	4822 050 24703	47K00 1% 0,6W
3100	4822 051 10101	100R00 2% 0,25W	3236	4822 050 22202	2K20 1% 0,6W
3101	4822 051 10681	680R00 2% 0,25W	3237	4822 050 24702	4K70 1% 0,6W
3102	4822 116 52224	470E 5% 0,5W	3238	4822 116 52224	470E 5% 0,5W
3105	4822 051 10152	1K50 2% 0,25W	3240	4822 051 10102	1K00 2% 0,25W
3106	4822 051 10102	1K00 2% 0,25W	3241	4822 051 10561	560R00 2% 0,25W
3108	4822 051 10682	6K80 2% 0,25W	3242	4822 051 10102	1K00 2% 0,25W
3109	4822 051 10682	6K80 2% 0,25W	3243	4822 052 10109	10R00 5% 0,33W
			3244	4822 051 10471	470R00 2% 0,25W
			3245	4822 051 10472	4K70 2% 0,25W

## PARTSLIST MAINPANEL (continued)

					
3246	4822 052 11151	150R00 5% 0,5W	3323	4822 051 10561	560R00 2% 0,25W
3247	4822 051 10331	330R00 2% 0,25W	3324	4822 050 21501	150R00 1% 0,6W
3248	4822 051 20222	2K20 5% 0,1W	3325	4822 051 10102	1K00 2% 0,25W
3249	4822 051 10102	1K00 2% 0,25W	3326	4822 050 23305	3M30 1% 0,6W
3250	4822 050 21002	1K00 1% 0,6W	3327	4822 050 22204	220K00 1% 0,6W
3255	4822 050 21203	12K00 1% 0,6W	3330	4822 052 10478	4R70 5% 0,33W
3256	4822 116 52263	2K7 5% 0,5W	3331	4822 052 10478	4R70 5% 0,33W
3257	4822 051 10682	6K80 2% 0,25W	3332	4822 052 10478	4R70 5% 0,33W
3258	4822 051 10561	560R00 2% 0,25W	3333	4822 050 21502	1K50 1% 0,6W
3260	4822 051 10102	1K00 2% 0,25W	3334	4822 050 27501	750R00 1% 0,6W
3261	4822 050 24702	4K70 1% 0,6W	3335	4822 051 10682	6K80 2% 0,25W
3262	4822 051 10103	10K00 2% 0,25W	3336	4822 051 10682	6K80 2% 0,25W
3263	4822 051 10103	10K00 2% 0,25W	3337	4822 051 10101	100R00 2% 0,25W
3264	4822 051 10472	4K70 2% 0,25W	3338	4822 050 21502	1K50 1% 0,6W
3265	4822 050 24704	470K00 1% 0,6W	3339	4822 050 26802	6K80 1% 0,6W
3266	4822 051 10182	1K80 2% 0,25W	3340	4822 050 26802	6K80 1% 0,6W
3267	4822 051 10331	330R00 2% 0,25W	3341	4822 050 26801	680R00 1% 0,6W
3268	4822 051 10102	1K00 2% 0,25W	3342	4822 051 10101	100R00 2% 0,25W
3269	4822 116 52224	470E 5% 0,5W	3343	4822 050 15602	5K60 1% 0,4W
3270	4822 051 10471	470R00 2% 0,25W	3344	4822 050 17502	7K50 1% 0,4W
3271	4822 051 10102	1K00 2% 0,25W	3346	4822 051 10101	100R00 2% 0,25W
3272	4822 051 10331	330R00 2% 0,25W	3347	4822 050 21003	10K00 1% 0,6W
3273	4822 051 10122	1K20 2% 0,25W	3348	4822 051 10331	330R00 2% 0,25W
3274	4822 050 25603	56K00 1% 0,6W	3349	4822 051 10681	680R00 2% 0,25W
3276	4822 050 25603	56K00 1% 0,6W	3350	4822 050 28201	820R00 1% 0,6W
3277	4822 050 22404	240K00 1% 0,6W	3351	4822 052 10109	10R00 5% 0,33W
3278	4822 050 13303	33K00 1% 0,4W	3352	4822 051 20222	2K20 5% 0,1W
3279	4822 050 29103	91K00 1% 0,6W	3353	4822 051 10331	330R00 2% 0,25W
3280	4822 050 26803	68K00 1% 0,6W	3354	4822 100 11426	RH0634CS2R06A
3281	4822 050 26803	68K00 1% 0,6W	3355	4822 051 10471	470R00 2% 0,25W
3282	4822 116 52264	27K 5% 0,5W	3356	4822 050 16809	68R00 1% 0,4W
3283	4822 051 10153	15K00 2% 0,25W	3360	4822 050 16809	68R00 1% 0,4W
3284	4822 051 10561	560R00 2% 0,25W	3361	4822 050 27509	75R00 1% 0,6W
3285	4822 051 10102	1K00 2% 0,25W	3363	4822 051 10101	100R00 2% 0,25W
3286	4822 050 21504	150K00 1% 0,6W	3364	4822 051 10471	470R00 2% 0,25W
3287	4822 116 52303	8K2 5% 0,5W	3365	4822 051 10101	100R00 2% 0,25W
3288	4822 051 10332	3K30 2% 0,25W	3370	4822 051 20222	2K20 5% 0,1W
3289	4822 116 52244	15K 5% 0,5W	3371	4822 051 10331	330R00 2% 0,25W
3290	4822 100 11426	RH0634CS2R06A	3372	4822 051 10331	330R00 2% 0,25W
3291	4822 050 22202	2K20 1% 0,6W	3401	4822 051 10101	100R00 2% 0,25W
3292	4822 050 27501	750R00 1% 0,6W	3402	4822 051 10221	220R00 2% 0,25W
3293	4822 050 23902	3K90 1% 0,6W	3404	4822 051 10331	330R00 2% 0,25W
3294	4822 051 10182	1K80 2% 0,25W	3405	4822 051 10122	1K20 2% 0,25W
3295	4822 051 10102	1K00 2% 0,25W	3406	4822 051 10682	6K80 2% 0,25W
3296	4822 051 10102	1K00 2% 0,25W	3407	4822 051 10122	1K20 2% 0,25W
3297	4822 050 21801	180R00 1% 0,6W	3408	4822 051 10332	3K30 2% 0,25W
3298	4822 052 10569	56R00 5% 0,33W	3409	4822 050 23909	39R00 1% 0,6W
3300	4822 050 23001	300R00 1% 0,6W	3411	4822 050 27509	75R00 1% 0,6W
3301	4822 051 10471	470R00 2% 0,25W	3412	4822 051 10681	680R00 2% 0,25W
3302	4822 052 11151	150R00 5% 0,5W	3413	4822 051 10152	1K50 2% 0,25W
3303	4822 051 10103	10K00 2% 0,25W	3420	4822 051 10102	1K00 2% 0,25W
3306	4822 050 25102	5K10 1% 0,6W	3421	4822 051 10102	1K00 2% 0,25W
3308	4822 051 10331	330R00 2% 0,25W	3422	4822 051 10122	1K20 2% 0,25W
3309	4822 051 10331	330R00 2% 0,25W	3423	4822 051 10472	4K70 2% 0,25W
3311	4822 116 52217	270E 5% 0,5W	3424	4822 051 10682	6K80 2% 0,25W
3312	4822 116 52186	22E 5% 0,5W	3430	4822 051 10153	15K00 2% 0,25W
3313	4822 051 10102	1K00 2% 0,25W	3431	4822 051 10102	1K00 2% 0,25W
3314	4822 051 10151	150R00 2% 0,25W	3432	4822 051 10102	1K00 2% 0,25W
3315	4822 051 10472	4K70 2% 0,25W	3433	4822 051 10473	47K00 2% 0,25W
3316	4822 050 21301	130R00 1% 0,6W	3434	4822 051 10104	100K00 2% 0,25W
3317	4822 051 10151	150R00 2% 0,25W	3435	4822 051 10104	100K00 2% 0,25W
3318	4822 051 10152	1K50 2% 0,25W	3440	4822 051 10102	1K00 2% 0,25W
3319	4822 050 21301	130R00 1% 0,6W	3441	4822 051 10102	1K00 2% 0,25W
3320	4822 051 10472	4K70 2% 0,25W	3442	4822 051 10272	2K70 2% 0,25W
3321	4822 051 10151	150R00 2% 0,25W	3443	4822 051 10472	4K70 2% 0,25W
3322	4822 051 10151	150R00 2% 0,25W	3444	4822 051 10682	6K80 2% 0,25W

## PARTSLIST MAINPANEL (continued)








3445	4822 051 10182	1K80 2% 0,25W
3446	4822 051 10472	4K70 2% 0,25W
3447	4822 051 10104	100K00 2% 0,25W
3450	4822 051 10182	1K80 2% 0,25W
3451	4822 051 10472	4K70 2% 0,25W
3452	4822 050 21203	12K00 1% 0,6W
3453	4822 051 10104	100K00 2% 0,25W
3454	4822 050 21504	150K00 1% 0,6W
3455	4822 050 21504	150K00 1% 0,6W
3456	4822 051 10153	15K00 2% 0,25W
3457	4822 051 10223	22K00 2% 0,25W
3458	4822 051 10104	100K00 2% 0,25W
3459	4822 051 10153	15K00 2% 0,25W
3460	4822 051 10223	22K00 2% 0,25W
3461	4822 116 52264	27K 5% 0,5W
3462	4822 051 10682	6K80 2% 0,25W
3463	4822 051 10122	1K20 2% 0,25W
3464	4822 051 10471	470R00 2% 0,25W
3465	4822 050 21002	1K00 1% 0,6W
3466	4822 051 10221	220R00 2% 0,25W
3467	4822 050 23901	390R00 1% 0,6W
3468	4822 051 20222	2K20 5% 0,1W
3470	4822 051 10682	6K80 2% 0,25W
3471	4822 050 21804	180K00 1% 0,6W
3472	4822 050 21804	180K00 1% 0,6W
3473	4822 050 22202	2K20 1% 0,6W
3474	4822 050 22203	22K00 1% 0,6W
3475	4822 051 20222	2K20 5% 0,1W
3476	4822 051 10223	22K00 2% 0,25W
3477	4822 051 10682	6K80 2% 0,25W
3478	4822 050 23902	3K90 1% 0,6W
3479	4822 050 21003	10K00 1% 0,6W
3480	4822 050 21003	10K00 1% 0,6W
3481	4822 051 10332	3K30 2% 0,25W
3482	4822 051 10102	1K00 2% 0,25W
3483	4822 051 10561	560R00 2% 0,25W
3484	4822 051 10102	1K00 2% 0,25W
3485	4822 050 24702	4K70 1% 0,6W
3486	4822 051 10682	6K80 2% 0,25W
3487	4822 051 10122	1K20 2% 0,25W
3488	4822 051 10681	680R00 2% 0,25W
3489	4822 050 23301	330R00 1% 0,6W
3490	4822 050 23301	330R00 1% 0,6W
3491	4822 051 10682	6K80 2% 0,25W
3492	4822 051 10101	100R00 2% 0,25W
3493	4822 051 10471	470R00 2% 0,25W
3494	4822 116 52217	270E 5% 0,5W
3495	4822 051 10103	10K00 2% 0,25W
3497	4822 051 10102	1K00 2% 0,25W
3500	4822 051 10223	22K00 2% 0,25W
3501	4822 051 10102	1K00 2% 0,25W
3502	4822 050 22205	2M20 1% 0,6W
3503	4822 050 22202	2K20 1% 0,6W
3504	4822 051 10102	1K00 2% 0,25W
3505	4822 050 21204	120K00 1% 0,6W
3508	4822 116 52234	100K 5% 0,5W
3509	4822 050 21003	10K00 1% 0,6W
3510	4822 050 22204	220K00 1% 0,6W
3511	4822 116 52235	1M 5% 0,5W
3512	4822 116 52235	1M 5% 0,5W
3513	4822 051 10472	4K70 2% 0,25W
3514	4822 051 10153	15K00 2% 0,25W
3515	4822 051 10104	100K00 2% 0,25W
3516	4822 051 10104	100K00 2% 0,25W
3517	4822 051 10102	1K00 2% 0,25W
3518	4822 050 21804	180K00 1% 0,6W



3519	4822 051 10104	100K00 2% 0,25W
3520	4822 051 10473	47K00 2% 0,25W
3521	4822 050 26803	68K00 1% 0,6W
3522	4822 051 10472	4K70 2% 0,25W
3523	4822 050 28203	82K00 1% 0,6W
3524	4822 050 23904	390K00 1% 0,6W
3525	4822 050 25603	56K00 1% 0,6W
3533	4822 052 10478	4R70 5% 0,33W
3540	4822 051 10102	1K00 2% 0,25W
3541	4822 050 24705	4M70 1% 0,6W
3542	4822 051 10561	560R00 2% 0,25W
3543	4822 050 22702	2K70 1% 0,6W
3544	4822 051 10122	1K20 2% 0,25W
3545	4822 051 10122	1K20 2% 0,25W
3546	4822 050 12402	2K40 1% 0,4W
3547	4822 051 10122	1K20 2% 0,25W
3548	4822 051 10223	22K00 2% 0,25W
3550	4822 051 20222	2K20 5% 0,1W
3551	4822 052 10109	10R00 5% 0,33W
3552	4822 052 10109	10R00 5% 0,33W
3553	4822 051 10223	22K00 2% 0,25W
3555	4822 051 10122	1K20 2% 0,25W
3556	4822 051 10122	1K20 2% 0,25W
3557	4822 050 12402	2K40 1% 0,4W
3558	4822 051 10122	1K20 2% 0,25W
3559	4822 050 22702	2K70 1% 0,6W
3560	4822 051 10561	560R00 2% 0,25W
3561	4822 051 10102	1K00 2% 0,25W
3562	4822 050 24705	4M70 1% 0,6W
3565	4822 051 10473	47K00 2% 0,25W
3566	4822 051 10473	47K00 2% 0,25W
3567	4822 050 22204	220K00 1% 0,6W
3568	4822 050 22204	220K00 1% 0,6W
3570	4822 050 21002	1K00 1% 0,6W
3571	4822 051 10102	R1206 1/8W 1K0 PM5
3572	4822 051 20222	2K20 5% 0,1W
3573	4822 051 10331	R1206 1/8W330R PM5
3575	4822 050 21002	1K00 1% 0,6W
3576	4822 051 10102	R1206 1/8W 1K0 PM5
3577	4822 051 20222	2K20 5% 0,1W
3578	4822 051 20222	R1206 1/8W 2K2 PM5
3590	4822 050 21003	10K00 1% 0,6W
3591	4822 050 21002	1K00 1% 0,6W
3592	4822 050 21002	1K00 1% 0,6W
3600	4822 051 10471	470R00 2% 0,25W
3601	4822 051 10471	470R00 2% 0,25W
3603	4822 050 13303	33K00 1% 0,4W
3604	4822 050 22704	270K00 1% 0,6W
3605	4822 051 10223	22K00 2% 0,25W
3606	4822 051 10471	470R00 2% 0,25W
3607	4822 116 52224	470E 5% 0,5W
3608	4822 051 10471	470R00 2% 0,25W
3609	4822 116 52234	100K 5% 0,5W
3610	4822 051 10182	1K80 2% 0,25W
3611	4822 116 52234	100K 5% 0,5W
3612	4822 051 10182	1K80 2% 0,25W
3614	4822 050 26803	68K00 1% 0,6W
3615	4822 050 21002	1K00 1% 0,6W
3616	4822 052 10109	10R00 5% 0,33W
3620	4822 051 10104	100K00 2% 0,25W
3621	4822 050 21002	1K00 1% 0,6W
3622	4822 050 21003	10K00 1% 0,6W
3623	4822 050 13303	33K00 1% 0,4W
3624	4822 116 52234	100K 5% 0,5W
3625	4822 050 24703	47K00 1% 0,6W
3626	4822 050 15602	5K60 1% 0,4W

PARTSLIST MAINPANEL (continued)

 <p> 3627 4822 051 10472 4K70 2% 0,25W  3628 4822 050 21003 10K00 1% 0,6W  3630 4822 051 10472 4K70 2% 0,25W  3635 4822 051 10103 10K00 2% 0,25W  3636 4822 050 24702 4K70 1% 0,6W  3637 4822 050 24703 47K00 1% 0,6W  3640 4822 050 21002 1K00 1% 0,6W  3641 4822 051 10102 1K00 2% 0,25W  3700 4822 050 21501 150R00 1% 0,6W  3701 4822 050 21003 10K00 1% 0,6W  3702 4822 050 21003 10K00 1% 0,6W  3703 4822 050 21003 10K00 1% 0,6W  3705 4822 050 24702 4K70 1% 0,6W  3706 4822 050 21003 10K00 1% 0,6W  3707 4822 050 26803 68K00 1% 0,6W  3708 4822 050 21002 1K00 1% 0,6W  3709 4822 051 10103 10K00 2% 0,25W  3712 4822 050 21003 10K00 1% 0,6W  3713 4822 050 21003 10K00 1% 0,6W  3714 4822 050 21003 10K00 1% 0,6W  3715 4822 050 21003 10K00 1% 0,6W  3716 4822 050 22204 220K00 1% 0,6W  3720 4822 051 10472 4K70 2% 0,25W  3721 4822 051 10472 4K70 2% 0,25W  3722 4822 051 10472 4K70 2% 0,25W  3723 4822 051 10472 4K70 2% 0,25W  3724 4822 051 10103 10K00 2% 0,25W  3725 4822 051 10182 1K80 2% 0,25W  3726 4822 051 10472 4K70 2% 0,25W  3727 4822 050 24702 4K70 1% 0,6W  3728 4822 050 24702 4K70 1% 0,6W  3730 4822 116 52234 100K 5% 0,5W  3731 4822 051 10103 10K00 2% 0,25W  3742 4822 050 22202 2K20 1% 0,6W  3753 4822 050 22203 22K00 1% 0,6W  3754 4822 050 22203 22K00 1% 0,6W  3760 4822 051 10103 10K00 2% 0,25W  3761 4822 051 10182 1K80 2% 0,25W </p>	 <p> 5272 4822 157 53303  5306 4822 152 20677  5308 4822 242 73555 5,900 000 MC  5328 4822 242 73842 FM12223011  5337 4822 152 20678 33UH10%  5338 4822 157 63316  5342 4822 157 51503  5343 4822 157 52983 2N2  5345 4822 157 52983 2N2  5347 4822 157 53001 27MUH10%  5360 4822 157 63317  5400 4822 157 62901 LC13950011  5401 4822 242 73892 1.7MHZ  5440 4822 242 73977  5506 4822 242 73842 FM12223011  5510 4822 242 73586 8.467 200 MC  5530 4822 242 73842 FM12223011  5532 4822 242 73842 FM12223011  5640 4822 242 73842 FM12223011  5641 4822 242 73842 FM12223011  5708 4822 157 63315 </p>
 <p> 5102 4822 157 63322  5110 4822 152 20677  5111 4822 320 40252  5114 4822 152 20677  5115 4822 157 63321  5130 4822 157 62923 COIL 7.5 UH  5131 4822 157 60123 FXDINDA02 6MUH8 PM10  5133 4822 157 62552 FXDINDA02 2MUH2 PM20  5135 4822 242 73842 EMI FILTER DSS306 91  5136 4822 242 73842 EMI FILTER DSS306 91  5200 4822 242 73842 FM12223011  5201 4822 242 73842 FM12223011  5202 4822 242 73842 FM12223011  5210 4822 157 63318  5211 4822 157 63319  5216 4822 157 60123  5225 4822 157 53267 SLP102535C3C-4223-01  5233 4822 157 52983 2N2  5235 4822 157 52983 2N2  5240 4822 157 53906 47UH  5249 4822 157 53303  5260 4822 157 52983 2N2  5265 4822 242 73902 JX15001261  5267 4822 242 73903 JX17001261  5269 4822 157 53303 </p>	 <p> 6120 4822 130 31253 BZX79-C2V4 (UAW)  6126 4822 130 34048 BZX75-C2V8  6200 4822 130 30621 1N4148 (UAW)  6201 4822 130 34167 BZX79-C6V2 (UAW)  6225 4822 130 30621 1N4148 (UAW)  6245 4822 130 30862 BZX79-C9V1 (UAW)  6260 4822 130 30621 1N4148 (UAW)  6285 4822 130 30621 1N4148 (UAW)  6286 4822 130 30621 1N4148 (UAW)  6292 4822 130 34174 BZX79-C4V7 (UAW)  6293 4822 130 34174 BZX79-C4V7 (UAW)  6295 4822 130 30621 1N4148 (UAW)  6297 4822 130 33668 BZX55-B9V1  6300 4822 130 30621 1N4148 (UAW)  6301 4822 130 33668 BZX55-B9V1  6317 4822 130 33668 BZX55-B9V1  6350 5322 130 34834 BZX79-C3V6 (UAW)  6400 4822 130 34167 BZX79-C6V2 (UAW)  6401 4822 130 30621 1N4148 (UAW)  6402 4822 130 30621 1N4148 (UAW)  6501 4822 130 30621 1N4148 (UAW)  6511 4822 130 31129 BB212  6513 4822 130 30621 1N4148 (UAW)  6517 4822 130 30621 1N4148 (UAW)  6518 4822 130 34167 BZX79-C6V2 (UAW)  6604 4822 130 30621 1N4148 (UAW)  6605 4822 130 30621 1N4148 (UAW)  6608 4822 130 30621 1N4148 (UAW)  6609 4822 130 30621 1N4148 (UAW)  6614 4822 130 30621 1N4148 (UAW)  6615 4822 130 30621 1N4148 (UAW)  6620 4822 130 30621 1N4148 (UAW)  6621 4822 130 30621 1N4148 (UAW)  6622 4822 130 30621 1N4148 (UAW)  6626 4822 130 30621 1N4148 (UAW) </p>  <p> 7100 5322 130 41982 BC848B (UAW)  7109 5322 130 41982 BC848B (UAW)  7115 5322 130 41982 BC848B (UAW)  7121 5322 130 41982 BC848B (UAW) </p>



## PARTSLIST MAINPANEL (continued)








7124	5322 130 41982	BC848B (UAW)
7125	5322 130 41982	BC848B (UAW)
7126	5322 130 41982	BC848B (UAW)
7134	4822 130 40937	BC548B (UAW)
7135	5322 130 41982	BC848B (UAW)
7200	5322 130 41982	BC848B (UAW)
7210	5322 130 41983	BC858B (UAW)
7211	5322 130 41982	BC848B (UAW)
7227	5322 130 41983	BC858B (UAW)
7235	5322 130 41983	BC858B (UAW)
7243	5322 130 41982	BC848B (UAW)
7262	5322 130 41983	BC858B (UAW)
7270	5322 130 41982	BC848B (UAW)
7272	5322 130 41982	BC848B (UAW)
7273	5322 130 41982	BC848B (UAW)
7300	5322 130 41982	BC848B (UAW)
7303	5322 130 41983	BC858B (UAW)
7304	5322 130 41982	BC848B (UAW)
7305	5322 130 41983	BC858B (UAW)
7306	5322 130 41982	BC848B (UAW)
7296	4822 130 42131	BF550
7314	4822 130 42353	BFS19
7316	4822 130 42353	BFS19
7317	4822 130 42131	BF550
7318	4822 130 42353	BFS19
7319	4822 130 42353	BFS19
7321	4822 130 42131	BF550
7333	5322 130 41983	BC858B (UAW)
7335	5322 130 41982	BC848B (UAW)
7338	5322 130 41983	BC858B (UAW)
7339	5322 130 41982	BC848B (UAW)
7347	5322 130 41982	BC848B (UAW)
7348	5322 130 41982	BC848B (UAW)
7353	5322 130 41982	BC848B (UAW)
7354	5322 130 41983	BC858B (UAW)
7355	5322 130 41982	BC848B (UAW)
7364	5322 130 41982	BC848B (UAW)
7365	5322 130 41983	BC858B (UAW)
7400	5322 130 41982	BC848B (UAW)
7401	5322 130 41982	BC848B (UAW)
7402	5322 130 41982	BC848B (UAW)
7403	5322 130 41982	BC848B (UAW)
7404	5322 130 41982	BC848B (UAW)
7405	5322 130 41982	BC848B (UAW)
7407	5322 130 41982	BC848B (UAW)
7408	5322 130 41982	BC848B (UAW)
7409	5322 130 41982	BC848B (UAW)
7410	5322 130 41982	BC848B (UAW)
7507	5322 130 41982	BC848B (UAW)
7519	5322 130 41982	BC848B (UAW)
7520	5322 130 41982	BC848B (UAW)
7540	5322 130 41982	BC848B (UAW)
7561	5322 130 41982	BC848B (UAW)
7572	4822 130 42675	BC818 (UAW)
7573	4822 130 42675	SM TRANS BC818
7573	5322 130 41982	SM TRANS BC848B
7577	4822 130 42675	BC818 (UAW)
7591	5322 130 41983	BC858B (UAW)
7635	5322 130 41982	BC848B (UAW)
7705	5322 130 41982	BC848B (UAW)
7724	5322 130 41982	BC848B (UAW)
7730	5322 130 41982	BC848B (UAW)
7760	5322 130 41982	BC848B (UAW)










7112	5322 209 14481	HEF4053BT
7212	4822 209 30216	TEA7650M/V4
7250	4822 209 63465	HC10002750
7260	4822 209 30089	UPD6451CX-001
7261	4822 209 60753	TBC M-D
7271	4822 209 63703	TBC-MA3
7274	4822 209 71469	MC1458D
7286	4822 209 71469	MC1458D
7311	4822 209 30091	CXL1009P
7420	4822 209 63698	HA12127ANT
7421	4822 209 63716	NJM2233BD
7500	4822 209 62112	M50423FP
7506	4822 209 70422	MN4264-15
7524	4822 209 83163	LM833N
7534	4822 209 73236	TDA1543/N2
7537	5322 209 14481	HEF4053BT
7543	4822 209 30095	LM833D
7547	4822 209 30095	LM833D
7560	5322 209 14481	HEF4053BT
7567	4822 209 30095	LM833D
7600	4822 209 60626	DSC-M2
7615	4822 209 70691	MC34004P
7701	4822 209 30088	MC68HC11G7/LDP400







# PF06 FRONT PCB

		
CF01	4822 124 23559	10UF/ 50V
CF03	4822 124 23559	10UF/ 50V
		
DF01	4822 130 80326	LT3D8B RED 30
DF02	4822 130 80326	LT3D8B RED 30
DF03	4822 130 33305	1SS176.MA165.1SS254
DF04	4822 130 33305	1SS176.MA165.1SS254
		
IC99	4822 209 63457	FRONT CPU TMP47C670N
		
LF01	4822 157 62898	LAL02TA181J 180UH
LF02	4822 157 62898	LAL02TA181J 180UH
		
QF01	4822 130 60839	2SC2458 Y,GR
QF02	4822 130 42593	DTA124ES (TP)
QF03	4822 130 60839	2SA1048 Y,GR
<b>Various</b>		
SF01	4822 276 12455	TACT SWICH ALPS-SKHV
SF02	4822 276 12455	TACT SWICH ALPS-SKHV
SF03	4822 276 12455	TACT SWICH ALPS-SKHV
SF04	4822 276 12455	TACT SWICH ALPS-SKHV
SF05	4822 276 12455	TACT SWICH ALPS-SKHV
SF06	4822 276 12455	TACT SWICH ALPS-SKHV
SF07	4822 276 12455	TACT SWICH ALPS-SKHV
SF08	4822 276 12455	TACT SWICH ALPS-SKHV
SF09	4822 276 12455	TACT SWICH ALPS-SKHV
SF10	4822 276 12455	TACT SWICH ALPS-SKHV
SF11	4822 276 12455	TACT SWICH ALPS-SKHV
SF12	4822 276 12455	TACT SWICH ALPS-SKHV
SF13	4822 276 12455	TACT SWICH ALPS-SKHV
SF14	4822 276 12455	TACT SWICH ALPS-SKHV
SF15	4822 276 12455	TACT SWICH ALPS-SKHV
SF16	4822 276 12455	TACT SWICH ALPS-SKHV
SF17	4822 276 12455	TACT SWICH ALPS-SKHV
SF18	4822 276 12455	TACT SWICH ALPS-SKHV
SF19	4822 276 12455	TACT SWICH ALPS-SKHV
SF20	4822 276 12455	TACT SWICH ALPS-SKHV
SF21	4822 276 12455	TACT SWICH ALPS-SKHV
SF22	4822 276 12455	TACT SWICH ALPS-SKHV
SF23	4822 276 12455	TACT SWICH ALPS-SKHV
SF24	4822 276 12455	TACT SWICH ALPS-SKHV
SF25	4822 276 12455	TACT SWICH ALPS-SKHV
SF26	4822 276 12455	TACT SWICH ALPS-SKHV
SF27	4822 276 12455	TACT SWICH ALPS-SKHV
SF28	4822 276 12455	TACT SWICH ALPS-SKHV
VF01	4822 130 90942	FIP8JM6 (LD)
XF01	4822 242 73893	6MHZ CERAMIC RESONAT
ZF01	4822 130 81254	GP1U520X 36.0KHZ IR-

# P906 POWER SUPPLY PCB

					
C901	4822 122 33276	DE7150 F 103M 400V	QD01	4822 130 60886	2SC1923 Y
C902	4822 122 33276	DE7150 F 103M 400V	QD02	4822 130 61438	2SA1005 L OR K
C915	4822 124 22239	3300UF 25V RA2 TYPE	QD03	4822 130 60886	2SC1923 Y
C916	4822 124 22239	3300UF 25V RA2 TYPE	QD04	4822 130 61438	2SA1005 L OR K
C934	4822 124 23559	10UF/ 50V	QD05	4822 130 60107	2SA1048 Y,GR
C935	4822 124 23559	10UF/ 50V	QD06	4822 130 60839	2SC2458 Y,GR
			QD07	4822 130 60107	2SA1048 Y,GR
DD01	4822 130 33305	1SS176,MA165,1SS254	QD08	4822 130 60839	2SC2458 Y,GR
DD02	4822 130 33305	1SS176,MA165,1SS254	QD09	4822 130 62548	2SB1185 E OR F
DD03	4822 130 33305	1SS176,MA1650S254	QD10	4822 130 62549	2SD1762 E OR F
DD04	4822 130 33305	1SS176,MA165,1SS254	QD11	4822 130 62548	2SB1185 E OR F
DD05	4822 130 33305	1SS176,MA165,1SS254	QD12	4822 130 62549	2SD1762 E OR F
DD06	4822 130 33305	1SS176,MA165,1SS254	Q901	4822 130 61442	2SD1913 R,S
DD07	4822 130 82422	EX16	Q902	4822 130 61359	2SB1274 R,S
DD08	4822 130 82422	EK16 1.5A/60V S.B.D	Q903	4822 130 60839	2SC2458 Y,GR
DD09	4822 130 82422	EK16 1.5A/60V S.B.D	Q904	4822 130 60839	2SA1048 Y,GR
DD10	4822 130 82422	EK16	Q905	4822 130 61442	2SD1913 R,S
DD52	4822 130 33305	ISS176MA165 ISS254	Q906	4822 130 61359	2SB1274 R,S
D901	4822 130 82425	RBA402 4A/200V BRIDG	Q907	4822 130 61442	2SD1913 R,S
D902	4822 130 82422	EK 1.5A/60V S.B.D	Q908	4822 130 61179	2SD2037 E,F
D903	4822 130 82422	EK 1.5A/60V S.B.D	Q909	4822 130 60839	2SA1048 Y,GR
D904	4822 130 82421	1D3 1A/200V	Q911	4822 130 60839	2SC2458 Y,GR
D905	4822 130 82421	1D3 1A/200V	Q912	4822 130 60839	2SC2458 Y,GR
D906	4822 130 82421	1D3 1A/200V	Q913	4822 130 61417	2SB1240 TV-2 PNP Q,R
D907	4822 130 82421	1D3 1A/200V	Q914	4822 130 61417	2SB1240 Q,R
D912	4822 130 82611	Diode RB152	Q915	4822 130 60839	2SC2458 Y,GR
D913	4822 130 82421	1D3 1A/200V	Q916	4822 130 42683	DTC124ES (TP)
D914	4822 130 82421	1D3 1A/200V	Q917	4822 130 61179	2SD2037 E,F
D915	4822 130 82421	1D3 1A/200V			
D916	4822 130 82421	1D3 1A/200V	RD15	4822 116 60295	47 OHM J 1/4W
D919	4822 130 33305	1SS176,MA165,1SS254	RD16	4822 116 60295	47 OHM J 1/4W
D920	4822 130 33305	1SS176,MA165,1SS254	RD17	4822 116 60295	47 OHM J 1/4W
D922	4822 130 33305	1SS176,MA165,1SS254	RD18	4822 116 60295	47 OHM J 1/4W
D923	4822 130 33305	1SS176,MA165,1SS254	R902	4822 116 82821	1.5 OHM J 1/2W
D924	4822 130 33305	1SS176,MA165,1SS254	R904	4822 111 30006	47 OHM +-5% 1/4W
D925	4822 130 33305	1SS176,MA165,1SS254	R905	4822 111 30006	47 OHM +-5% 1/4W
D926	4822 130 33305	1SS176,MA165,1SS254	R934	4822 116 60307	1 OHM J 1/4W
D927	4822 130 33305	1SS176,MA165,1SS254	R935	4822 116 60307	1 OHM J 1/4W
D928	4822 130 33305	1SS176,MA165,1SS254	R936	4822 115 90166	10Ω 1/4W
D929	4822 130 82421	1D3 1A/200V	R937	4822 052 10478	4R7
D930	4822 130 82421	1D3 1A/200V	R938	4822 116 60307	1Ω 1/4W
D931	4822 130 33305	1SS176,MA165,1SS254	R939	4822 116 60307	1Ω 1/4W
D933	4822 130 82421	1D3 1A/200V			
<b>Fuses</b>			Z903	4822 130 33759	4.7V ZENER EQUIVALEN
F901	4822 253 30027	3.15 A 250V BS LISTE	Z905	4822 130 81729	MTZJ33D
F902	4822 253 30027	3.15 A 250V BS LISTE	Z906	4822 130 80318	6.8V ZENER EQUIVALEN
F903	4822 253 30206	2 A 250V BS LISTED	Z907	4822 130 80316	3.6V ZENER EQUIVALEN
			<b>Various</b>		
IC86	4822 209 71902	NJM 78L12A	L902	4822 280 20467	RELAY UB-5MBU
IC87	4822 209 73524	NJM 79L12A	F901	4822 252 26288	thermal fuse MF-R135
			F902	4822 252 26288	thermal fuse MF-R135
LD01	4822 157 62926	S0627 2.6MH 1A			
LD02	4822 157 62926	S0627 2.6MH 1A			
LD03	4822 526 10543	Ferrite bead.			
LD04	4822 526 10543	Ferrite bead.			

# **P106 SERVO PCB**

		
C131	4822 124 21736	1UF/50V
		
D101	4822 130 33305	1SS176,MA165,1SS254
D102	4822 130 33305	1SS176,MA165,1SS254
D104	4822 130 33305	1SS176,MA165, 1SS25
		
IC20	4822 290 60997	HA11529NT (SERVO)
IC21	4822 209 61187	BA15218
IC22	4822 209 61187	BA15218
IC23	4822 209 61187	BA15218
IC24	4822 209 61187	BA15218
IC25	4822 209 61379	CXA1081Q
IC26	4822 209 83839	UPD4053BC
IC27	4822 209 83654	NJM4556D
IC28	4822 209 83654	NJM4556D
IC29	4822 209 61187	BA15218
		
Q101	4822 130 42683	DTC124ES(TP)
Q102	4822 130 42683	DTC124ES (TP)
Q103	4822 130 42683	DTC124ES (TP)
Q104	4822 130 42593	DTA124ES (TP)
Q105	4822 130 60839	2SC2458 Y,GR
Q106	4822 130 42683	DTC124ES (TP)
Q108	4822 130 61417	2SB1240 Q,R
Q110	4822 130 42683	DTC124ES (TP)
Q111	4822 130 42683	DTC124ES(TP)
Q201	4822 130 62547	STA451C
Q202	4822 130 62547	STA451C
Q281	4822 130 60839	2SC2458 Y,GR
Q282	4822 130 60839	2SC2458 Y,GR
		
R123	4822 100 11373	4.7KOHM RH0634CS3R T
R124	4822 100 11373	4.7KOHM RH0634CS3R T
R133	4822 100 11351	10K OHM RH634CJ4R TY
R152	4822 116 60422	2.2 OHM +-5% 2W
R159	4822 116 60295	47 OHM +-5% 1/4W
R174	4822 100 11352	22KOHM RH0634CJ4R TY
R178	4822 100 11386	1K OHM RH634CJ4R TYP
R196	4822 116 60422	2.2 OHM +-5% 2W
R199	4822 116 60295	47 OHM +-5% 1/4W
R226	4822 116 60295	47 OHM +-5% 1/4W
R229	4822 116 60421	2.2 OHM +-5% 1W
R255	4822 100 11471	100KOHM RH0634C15R T
R273	4822 116 60295	47 OHM +-5% 1/4W
R276	4822 116 60421	2.2 OHM +-5% 1W
R286	4822 100 11386	RH0634CS2R TYPE 1K O
R231,R232	4822 116 83036	27Ω 1/4W
R235,R236	4822 116 83036	27Ω 1/4W
R233,R234	4822 116 60307	1Ω 1/4W
R237,R238	4822 116 60307	1Ω 1/4W
		
Z101	4822 130 80316	3.6V ZENER

## **SERVICE TOOLS**

TEST STAND	4822 395 90896
TURNTABLE ADJUST.	4822 395 80389
3 P EXT. CABLE	4822 321 61071
11P EXT. CABLE	4822 321 61072
12P EXT. CABLE	4822 321 61073
24P FLAT CABLE	4822 321 61124
VIDEO TEST DISC	4822 397 30207
CD TEST DISC 5A	4822 397 30096
1,5 mm HEX Wrench	4822 395 50081